

## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Identification of gearbox</b> .....	<b>1</b>
1.1 Identification of gearbox .....	1
<b>2 Code letters, assembly allocation, ratios and equipment</b> .....	<b>2</b>
2.1 Code letters, assembly allocation, ratios and equipment .....	2
<b>3 Identification of rear final drive</b> .....	<b>2</b>
3.1 Identification of rear final drive .....	2
<b>4 Code letters, assembly allocation and ratios</b> .....	<b>3</b>
4.1 Code letters, assembly allocation and ratios .....	3
<b>5 Capacities</b> .....	<b>3</b>
5.1 Capacities .....	3
<b>6 Repair instructions</b> .....	<b>5</b>
6.1 Repair instructions .....	5
6.2 Contact corrosion .....	5
6.3 General repair instructions .....	5
<b>32 - Torque converter</b> .....	<b>7</b>
<b>1 Torque converter</b> .....	<b>7</b>
1.1 Torque converter .....	7
1.2 Identification of torque converter .....	7
1.3 Checking torque converter .....	8
1.4 Draining torque converter .....	8
1.5 Renewing oil seal for torque converter .....	9
1.6 Installing torque converter .....	10
<b>37 - Controls, Housing</b> .....	<b>12</b>
<b>1 Servicing shift mechanism</b> .....	<b>12</b>
1.1 Servicing shift mechanism .....	12
1.2 Checking ignition key removal lock .....	12
1.3 Checking shift mechanism .....	12
1.4 Dismantling and assembling shift mechanism .....	13
1.5 Removing and installing selector lever cable .....	22
1.6 Checking and adjusting selector lever cable .....	24
1.7 Removing and installing locking cable .....	25
<b>2 Checking gearbox</b> .....	<b>30</b>
2.1 Checking gearbox .....	30
<b>3 Removing and installing gearbox</b> .....	<b>31</b>
3.1 Removing and installing gearbox .....	31
3.2 Transporting the automatic gearbox .....	45
3.3 Securing gearbox to repair stand .....	46
3.4 Removing and installing left gearbox support .....	47
<b>4 Checking ATF level; changing ATF</b> .....	<b>48</b>
4.1 Checking ATF level; changing ATF .....	48
4.2 Checking ATF level .....	48
4.3 Changing ATF or filling up after repairs .....	51
<b>5 Gearbox with shift elements</b> .....	<b>53</b>
5.1 Gearbox with shift elements .....	53
5.2 Gearbox schematic diagram .....	53
5.3 Position of shift elements .....	55
<b>6 Dismantling and assembling gearbox</b> .....	<b>56</b>
6.1 Dismantling and assembling gearbox .....	56
6.2 Rules for cleanliness when working on automatic gearbox .....	56



6.3	Removing and installing ATF pipes . . . . .	57
6.4	Cleaning ATF pipes and ATF cooler . . . . .	59
6.5	Removing and installing multi-function switch -F125 . . . . .	60
6.6	Adjusting multi-function switch -F125 . . . . .	60
<b>38</b>	<b>- Gears, Hydraulic controls . . . . .</b>	<b>64</b>
<b>1</b>	<b>Removing and installing oil pan, ATF screen and valve body . . . . .</b>	<b>64</b>
1.1	Removing and installing oil pan, ATF screen and valve body . . . . .	64
1.2	Removing and installing oil pan . . . . .	64
1.3	Removing and installing ATF screen . . . . .	65
1.4	Removing and installing valve body . . . . .	66
1.5	Removing and installing wiring harness in gearbox . . . . .	68
1.6	Renewing internal oil pipe . . . . .	69
<b>2</b>	<b>Removing and installing ATF pump . . . . .</b>	<b>71</b>
2.1	Removing and installing ATF pump . . . . .	71
<b>39</b>	<b>- Final drive, Differential rear . . . . .</b>	<b>87</b>
<b>1</b>	<b>Removing and installing speedometer sender -G22 and drive wheel for speedometer sender . . . . .</b>	<b>87</b>
1.1	Removing and installing speedometer sender -G22 and drive wheel for speedometer sender . . . . .	87
<b>2</b>	<b>Gear oil in front final drive . . . . .</b>	<b>88</b>
2.1	Gear oil in front final drive . . . . .	88
2.2	Checking oil level in front final drive . . . . .	88
2.3	Changing gear oil in front final drive or filling after repairs . . . . .	89
<b>3</b>	<b>Servicing front final drive . . . . .</b>	<b>89</b>
3.1	Servicing front final drive . . . . .	89
3.2	Renewing oil seals for flange shafts. . . . .	97
3.3	Renewing oil seal for right flange shaft . . . . .	99
3.4	Renewing oil seal(right) for input shaft . . . . .	101
3.5	Renewing oil seal(left) for input shaft and oil seal for left flange shaft . . . . .	104
3.6	Removing and installing intermediate sleeve for drive pinion shaft. . . . .	109
<b>4</b>	<b>Servicing intermediate drive for front final drive . . . . .</b>	<b>113</b>
4.1	Servicing intermediate drive for front final drive . . . . .	113
4.2	Removing and installing front intermediate drive with transfer gearing . . . . .	121
4.3	Dismantling front intermediate drive . . . . .	130
4.4	Renewing ATF breather . . . . .	133
4.5	Renewing oil seals in front intermediate drive . . . . .	134
<b>5</b>	<b>Gear oil in transfer gearbox . . . . .</b>	<b>136</b>
5.1	Gear oil in transfer gearbox . . . . .	136
5.2	Checking oil level in transfer gearbox . . . . .	136
5.3	Changing gear oil in transfer gearbox(or filling up after repairing) . . . . .	137
<b>6</b>	<b>Servicing transfer gearbox and rear intermediate drive . . . . .</b>	<b>138</b>
6.1	Servicing transfer gearbox and rear intermediate drive . . . . .	138
6.2	Removing and installing vibration damper on transfer gearbox . . . . .	145
6.3	Renewing oil seal for rear flange shaft . . . . .	146
6.4	Sealing cover plate of transfer gearbox . . . . .	148
6.5	Removing and installing transfer gearbox . . . . .	149
6.6	Renewing oil seals in transfer gearbox . . . . .	153
6.7	Renewing gasket for housing end cover for rear intermediate drive . . . . .	155
6.8	Dismantling rear intermediate drive . . . . .	157
6.9	Checking axial clearance of Torsen differential and adjusting . . . . .	158
<b>7</b>	<b>Servicing propshaft . . . . .</b>	<b>163</b>
7.1	Servicing propshaft . . . . .	163
7.2	Removing and installing propshaft . . . . .	167
7.3	Adjusting propshaft . . . . .	171

<b>8</b>	<b>Checking oil level in rear final drive</b> .....	<b>174</b>
8.1	Checking oil level in rear final drive .....	174
<b>9</b>	<b>Removing and installing rear final drive</b> .....	<b>174</b>
9.1	Removing and installing rear final drive .....	174
9.2	Securing rear final drive to repair stand .....	179
<b>10</b>	<b>Renewing flange shaft oil seals</b> .....	<b>179</b>
10.1	Renewing flange shaft oil seals .....	179
<b>11</b>	<b>Renewing oil seal for propshaft drive flange</b> .....	<b>181</b>
11.1	Renewing oil seal for propshaft drive flange .....	181
11.2	Measuring radial run-out at propshaft flange and marking .....	187
<b>12</b>	<b>Dismantling and assembling rear final drive</b> .....	<b>189</b>
12.1	Dismantling and assembling rear final drive .....	189
12.2	Overview .....	190
<b>13</b>	<b>Removing and installing differential</b> .....	<b>191</b>
13.1	Removing and installing differential .....	191
<b>14</b>	<b>Dismantling and assembling differential</b> .....	<b>197</b>
14.1	Dismantling and assembling differential .....	197
<b>15</b>	<b>Removing, installing, dismantling and assembling drive pinion</b> .....	<b>210</b>
15.1	Removing, installing, dismantling and assembling drive pinion .....	210
<b>16</b>	<b>Adjusting drive pinion and crown wheel</b> .....	<b>222</b>
16.1	Adjusting drive pinion and crown wheel .....	222
16.2	Adjusting final drive gear set; identification markings .....	223
16.3	Recommended sequence for readjusting final drive set .....	224
16.4	Adjustment overview .....	225
16.5	Position of shims .....	226
16.6	Adjusting drive pinion .....	229
16.7	Adjusting crown wheel .....	235