

Contents

00 - Technical data	1
1 Identification	1
2 Safety information	2
3 Repair instructions	3
10 - Removing and installing engine	4
1 Removing and installing engine	4
1.1 Removing engine	4
1.2 Separating engine and gearbox	26
1.3 Securing engine to engine and gearbox support	36
1.4 Installing engine	39
2 Assembly mountings	43
2.1 Assembly overview - assembly mountings	43
2.2 Supporting engine in installation position	46
2.3 Removing and installing engine mountings	51
2.4 Removing and installing gearbox mounting	55
3 Engine cover panel	56
13 - Crankshaft group	57
1 Cylinder block (pulley end)	57
1.1 Assembly overview - cylinder block (pulley end)	57
1.2 Assembly overview - sealing flange (pulley end)	57
1.3 Removing and installing poly V-belts	57
1.4 Removing and installing poly V-belt tensioner	58
1.5 Removing and installing vibration damper	58
1.6 Removing and installing bracket for ancillaries	59
1.7 Removing and installing engine support	62
1.8 Renewing crankshaft oil seal (pulley end)	63
1.9 Removing and installing sealing flange (pulley end)	63
2 Cylinder block (gearbox end)	65
3 Crankshaft	66
4 Balance shaft	67
5 Pistons and conrods	68
15 - Cylinder head, valve gear	69
1 Timing chain cover	69
1.1 Assembly overview - timing chain cover	69
1.2 Removing and installing timing chain cover	69
2 Chain drive	70
3 Cylinder head	71
3.1 Assembly overview - cylinder head	71
3.2 Assembly overview - cylinder head cover	71
3.3 Removing and installing cylinder head	71
3.4 Removing and installing cylinder head cover	71
3.5 Removing and installing seals for injectors	76
3.6 Checking compression	76
4 Valve gear	77
5 Inlet and exhaust valves	78
17 - Lubrication	79
1 Sump/oil pump	79



1.1	Assembly overview - sump/oil pump	79
1.2	Engine oil	79
1.3	Removing and installing lower part of sump	79
1.4	Removing and installing upper part of sump	79
1.5	Removing and installing oil pump	80
1.6	Removing and installing oil level and oil temperature sender G266	81
2	Engine oil cooler	82
3	Crankcase breather	83
4	Oil filter/oil pressure switches	84
4.1	Assembly overview - oil filter	84
4.2	Removing and installing oil filter housing	84
4.3	Removing and installing oil pressure sender G10	86
4.4	Checking oil pressure	86
4.5	Removing and installing valve for oil pressure control N428	86
4.6	Removing and installing oil temperature sender 2 G664	87
19	Cooling	89
1	Cooling system/coolant	89
1.1	Connection diagram - coolant hoses	89
1.2	Checking cooling system for leaks	93
1.3	Draining and filling cooling system	93
2	Coolant pump/thermostat assembly	102
2.1	Assembly overview - coolant pump	102
2.2	Assembly overview - electric coolant pump	102
2.3	Assembly overview - thermostat	104
2.4	Assembly overview - coolant temperature senders	104
2.5	Assembly overview - coolant valves	104
2.6	Removing and installing electric coolant pump	105
2.7	Removing and installing coolant pump	109
2.8	Removing and installing thermostat	110
2.9	Removing and installing coolant temperature sender G62	110
2.10	Removing and installing temperature sender for engine temperature regulation G694	111
2.11	Removing and installing coolant valves	112
3	Coolant pipes	115
3.1	Assembly overview - coolant pipes	115
3.2	Removing and installing coolant pipes	121
4	Radiator/radiator fans	146
4.1	Assembly overview - radiator/radiator fans	146
4.2	Assembly overview - auxiliary radiator	149
4.3	Removing and installing radiator	150
4.4	Removing and installing radiator cowl	155
4.5	Removing and installing radiator fan V7	159
4.6	Removing and installing auxiliary radiator	159
21	Turbocharging/supercharging	163
1	Turbocharger	163
1.1	Assembly overview - turbocharger	163
1.2	Assembly overview - electric compressor with control unit for electric compressor J1123	163
1.3	Removing and installing turbocharger	165
1.4	Removing and installing electric compressor with control unit for electric compressor J1123	166
1.5	Removing and installing sender 1 for turbocharger speed G688	169
2	Charge air system	172
2.1	Assembly overview - charge air system	172
2.2	Assembly overview - hose connections for charge air system	174

2.3	Removing and installing charge air cooler	174
2.4	Removing and installing charge pressure sender G31	175
2.5	Removing and installing charge air temperature sender	176
2.6	Checking charge air system for leaks	178
23	Mixture preparation - injection	179
1	Injection system	179
1.1	Overview - fuel system	179
1.2	Overview of fitting locations - injection system	180
1.3	Filling and bleeding fuel system	190
1.4	Checking fuel system for leaks	190
2	Vacuum system	191
3	Air filter	192
3.1	Assembly overview - air filter housing	192
3.2	Removing and installing air filter housing	194
4	Intake manifold	196
4.1	Assembly overview - intake manifold	196
4.2	Removing and installing upper part of intake manifold	196
4.3	Removing and installing lower part of intake manifold	202
4.4	Removing and installing intake manifold flap motor V157	202
4.5	Removing and installing throttle valve module J338	204
5	Injectors/high-pressure reservoir (rail)	207
5.1	Assembly overview - injectors	207
5.2	Checking injectors	207
5.3	Performing adaption of correction values for injectors	207
5.4	Checking for injectors sticking open	207
5.5	Checking return flow rate of injectors with engine running	208
5.6	Checking return flow rate of injectors at starter cranking speed	208
5.7	Checking pressure retention valve in fuel return line	209
5.8	Removing and installing injectors	209
5.9	Removing and installing high-pressure pipes	211
5.10	Removing and installing high-pressure reservoir (rail)	211
6	Senders and sensors	213
6.1	Assembly overview - actuator for structure-borne sound and control unit for structure-borne sound	213
6.2	Removing and installing actuator for structure-borne sound R214	214
6.3	Removing and installing control unit for structure-borne sound J869	215
6.4	Removing and installing air mass meter G70	216
6.5	Removing and installing fuel temperature sender G81	217
6.6	Removing and installing fuel pressure sender G247	217
6.7	Removing and installing fuel pressure sender for low pressure G410	217
6.8	Checking fuel pressure regulating valve N276	217
6.9	Removing and installing fuel pressure regulating valve N276	219
6.10	Removing and installing pressure differential sender	220
7	High-pressure pump	224
8	Lambda probe	225
8.1	Assembly overview - Lambda probe	225
8.2	Removing and installing Lambda probe	226
8.3	Removing and installing NOx senders	226
8.4	Removing and installing particulate sensor G784	229
9	Engine control unit	232
9.1	Assembly overview - engine control unit	232
9.2	Removing and installing engine control unit J623	232
26	Exhaust system	234



1	Exhaust pipes/silencer	234
1.1	Assembly overview - silencer	234
1.2	Removing and installing front exhaust pipe	236
1.3	Removing and installing silencer	239
1.4	Stress-free alignment of exhaust system	242
1.5	Checking exhaust system for leaks	243
2	Emission control system	244
2.1	Assembly overview - emission control system	244
2.2	Removing and installing emission control module	244
2.3	Removing and installing ammonia trap	248
2.4	Removing and installing exhaust flap control unit J883	248
3	SCR (selective catalytic reduction) system	250
3.1	Assembly overview - reducing agent tank	250
3.2	Assembly overview - reducing agent supply line	252
3.3	Assembly overview - delivery unit	252
3.4	Releasing pressure in SCR system	254
3.5	Draining reducing agent tank	254
3.6	Removing and installing reducing agent tank	257
3.7	Removing and installing injector for reducing agent N474	259
3.8	Removing and installing control unit for reducing agent metering system J880	259
3.9	Removing and installing pump for reducing agent V437	260
3.10	Removing and installing pressure sender for reducing agent metering system G686	263
3.11	Removing and installing connection for SCR supply line	266
4	Exhaust gas temperature regulation	269
5	Exhaust gas recirculation	270
5.1	Assembly overview - exhaust gas recirculation system	270
5.2	Removing and installing exhaust gas recirculation cooler	272
5.3	Removing and installing exhaust gas recirculation valve 2 GX6	276
5.4	Removing and installing exhaust gas recirculation temperature sensor G98	276
6	Exhaust manifolds	277
6.1	Assembly overview - exhaust manifolds	277
6.2	Removing and installing exhaust manifolds	277
28	Glow plug system	283
1	Glow plug system	283