

## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety precautions</b>	<b>1</b>
1.1 Safety precautions when working on vehicles with high-voltage system	1
1.2 Safety precautions when working in the vicinity of high-voltage components	2
1.3 Safety precautions when working on vehicles with start/stop system	2
1.4 Safety precautions when working on the fuel system	2
1.5 Safety precautions when using testers and measuring instruments during a road test	3
1.6 Safety precautions when working on the cooling system	3
1.7 Safety precautions when working on vehicles with auxiliary/supplementary heater	3
<b>2 General notes</b>	<b>5</b>
2.1 Type plates	5
2.2 Notes on operation of auxiliary/supplementary heater on vehicles with diesel engine	5
2.3 Notes on operation of auxiliary/supplementary heater with biofuel	6
2.4 Starting conditions for auxiliary/supplementary heater	6
2.5 Rules for cleanliness when working on the auxiliary/supplementary heater and fuel system	6
<b>3 Repair instructions</b>	<b>8</b>
3.1 Rules for cleanliness	8
3.2 General repair instructions	8
3.3 Contact corrosion	9
3.4 Checking heating output	9
3.5 Routing and attaching pipes, hoses and wiring	10
3.6 Use of impact wrenches	10
3.7 Identification plates	10
<b>82 - Auxiliary heating</b>	<b>12</b>
<b>1 Overview of fitting locations - auxiliary/supplementary heater</b>	<b>12</b>
<b>2 Auxiliary/supplementary heater</b>	<b>14</b>
2.1 Overview of fitting locations - auxiliary/supplementary heater	14
2.2 Exploded view - attachments for auxiliary/supplementary heater	16
2.3 Exploded view - components inside auxiliary/supplementary heater	20
2.4 Removing and installing auxiliary/supplementary heater	23
2.5 Removing and installing bracket for auxiliary/supplementary heater	33
2.6 Dismantling and assembling auxiliary/supplementary heater	35
2.7 Removing and installing air intake silencer	43
2.8 Removing and installing circulation pump V55	45
2.9 Removing and installing exhaust system	47
2.10 Removing and installing temperature sensor G18 and temperature sensor 2 for supplementary and auxiliary heating G587	49
2.11 Pin assignment for auxiliary/supplementary heater	51
<b>3 Coolant circuit with auxiliary/supplementary heater</b>	<b>53</b>
3.1 Connection diagram - coolant hoses	53
3.2 Exploded view - coolant shut-off valve	58
3.3 Removing and installing heater coolant shut-off valve	60
<b>4 Fuel supply system</b>	<b>65</b>
4.1 Overview of fitting locations - fuel supply system	65
4.2 Fuel take-off from fuel tank	66
4.3 Checking CO <sub>2</sub> content in exhaust gas of auxiliary/supplementary heater	71
4.4 Checking fuel delivery rate	74
4.5 Removing and installing metering pump V54	78
<b>5 Auxiliary/supplementary heater control</b>	<b>81</b>
5.1 Switching auxiliary/supplementary heater and auxiliary ventilation on and off	81

<b>6</b>	<b>Further control components</b>	<b>82</b>
6.1	Removing and installing ambient temperature sensor	82
6.2	Removing and installing remote control receiver for auxiliary heater R64	82
6.3	Adapting remote control for auxiliary heater	82
6.4	Functional description of remote control for auxiliary/supplementary heater	83