

## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Identification</b>	<b>1</b>
1.1 Engine number / engine data	1
<b>2 Safety information</b>	<b>2</b>
2.1 Safety precautions when working on the high-voltage system	2
2.2 Safety precautions when working in the vicinity of high-voltage components	3
2.3 Safety precautions when working on the fuel system	3
2.4 Safety precautions when working on vehicles with start/stop system	4
2.5 Safety precautions when using testers and measuring instruments during a road test	4
2.6 Safety precautions when working on the cooling system	4
2.7 Safety precautions when working on the exhaust system	5
2.8 Safety precautions when working on the SCR system	5
2.9 Safety precautions when working on the glow plug system	7
<b>3 Repair instructions</b>	<b>8</b>
3.1 Identification plates	8
3.2 Use of impact wrenches	8
3.3 Rules for cleanliness	9
3.4 General notes	9
3.5 General repair instructions	11
3.6 Foreign material in engine	12
3.7 Cleaning engine	12
3.8 Contact corrosion	12
3.9 Routing and attachment of pipes, hoses and wiring	13
3.10 Installing radiators and condensers	13
3.11 Nuts, bolts	13
3.12 Performing adaptations after renewing a component	14
<b>10 - Removing and installing engine</b>	<b>16</b>
<b>1 Safety information</b>	<b>16</b>
<b>2 Removing and installing engine</b>	<b>17</b>
<b>3 Assembly mountings</b>	<b>18</b>
<b>4 Engine cover panel</b>	<b>19</b>
4.1 Removing and installing engine cover panel	19
<b>13 - Crankshaft group</b>	<b>20</b>
<b>1 Safety information</b>	<b>20</b>
<b>2 Cylinder block (pulley end)</b>	<b>21</b>
2.1 Assembly overview - cylinder block (pulley end)	21
2.2 Assembly overview - sealing flange (pulley end)	23
2.3 Removing and installing poly V-belts	25
2.4 Removing and installing poly V-belt tensioner	26
2.5 Removing and installing vibration damper	26
2.6 Removing and installing bracket for ancillaries	28
2.7 Removing and installing engine support	31
2.8 Renewing crankshaft oil seal (pulley end)	31
2.9 Removing and installing sealing flange (pulley end)	32
<b>3 Cylinder block (gearbox end)</b>	<b>36</b>
3.1 Assembly overview - cylinder block (gearbox end)	36
3.2 Removing and installing drive plate	37
3.3 Renewing crankshaft oil seal (gearbox end)	40
<b>4 Crankshaft</b>	<b>43</b>
4.1 Assembly overview - crankshaft	43



4.2	Crankshaft dimensions	45
4.3	Allocation of main bearing shells	46
4.4	Measuring axial clearance of crankshaft	49
4.5	Measuring radial clearance of crankshaft	49
4.6	Removing and installing sender wheel	50
4.7	Checking sender wheel	51
<b>5</b>	<b>Balance shaft</b>	<b>53</b>
5.1	Assembly overview - balance shaft	53
5.2	Removing and installing balance shaft	53
5.3	Renewing roller bearing	60
<b>6</b>	<b>Pistons and conrods</b>	<b>62</b>
6.1	Assembly overview - pistons and conrods	62
6.2	Removing and installing pistons	65
6.3	Measuring piston projection at TDC	66
6.4	Checking pistons and cylinder bores	68
6.5	Checking radial clearance of conrod bearings	69
<b>15</b>	<b>Cylinder head, valve gear</b>	<b>70</b>
<b>1</b>	<b>Safety information</b>	<b>70</b>
<b>2</b>	<b>Timing chain cover</b>	<b>71</b>
2.1	Assembly overview - timing chain cover	71
2.2	Removing and installing timing chain cover	75
<b>3</b>	<b>Chain drive</b>	<b>85</b>
3.1	Assembly overview - camshaft timing chains	85
3.2	Assembly overview - drive chain for high-pressure pump	87
3.3	Assembly overview - drive chain for oil pump	87
3.4	Assembly overview - intermediate drive	88
3.5	Removing camshaft timing chain from camshafts	89
3.6	Removing and installing camshaft timing chain	99
3.7	Removing and installing drive chain for high-pressure pump	108
3.8	Installing intermediate drive	110
<b>4</b>	<b>Cylinder head</b>	<b>117</b>
4.1	Assembly overview - cylinder head	117
4.2	Assembly overview - cylinder head cover	119
4.3	Removing and installing cylinder head	122
4.4	Removing and installing cylinder head cover	129
4.5	Removing and installing seals for injectors	134
4.6	Checking compression	135
<b>5</b>	<b>Valve gear</b>	<b>138</b>
5.1	Assembly overview - valve gear	138
5.2	Measuring axial clearance of camshaft	145
5.3	Measuring radial clearance of camshaft	146
5.4	Removing and installing camshaft	147
5.5	Removing and installing valve stem oil seals	160
<b>6</b>	<b>Inlet and exhaust valves</b>	<b>167</b>
6.1	Reworking valve seats	167
6.2	Checking valve guides	167
6.3	Checking valves	168
6.4	Valve dimensions	168
<b>17</b>	<b>Lubrication</b>	<b>169</b>
<b>1</b>	<b>Safety information</b>	<b>169</b>
<b>2</b>	<b>Sump/oil pump</b>	<b>170</b>
2.1	Assembly overview - sump/oil pump	170

2.2	Engine oil	174
2.3	Removing and installing lower part of sump	174
2.4	Removing and installing upper part of sump	176
2.5	Removing and installing oil pump	179
2.6	Removing and installing oil level and oil temperature sender G266	181
<b>3</b>	<b>Engine oil cooler</b>	<b>182</b>
3.1	Assembly overview - engine oil cooler	182
3.2	Removing and installing engine oil cooler	183
3.3	Removing and installing temperature regulator for engine oil cooler	184
<b>4</b>	<b>Oil filter/oil pressure switch</b>	<b>187</b>
4.1	Assembly overview - oil filter	187
4.2	Removing and installing oil pressure sender G10	189
4.3	Checking oil pressure	189
4.4	Removing and installing oil filter housing	189
4.5	Removing and installing valve for oil pressure control N428	191
4.6	Removing and installing oil temperature sender 2 G664	192
<b>19</b>	<b>Cooling</b>	<b>193</b>
<b>1</b>	<b>Safety information</b>	<b>193</b>
<b>2</b>	<b>Cooling system/coolant</b>	<b>194</b>
2.1	Connection diagram - coolant hoses	194
2.2	Checking cooling system for leaks	194
2.3	Draining and filling cooling system	197
<b>3</b>	<b>Coolant pump/thermostat assembly</b>	<b>202</b>
3.1	Assembly overview - coolant pump	202
3.2	Assembly overview - electric coolant pump	203
3.3	Assembly overview - thermostat	204
3.4	Assembly overview - coolant temperature senders	205
3.5	Removing and installing electric coolant pump	206
3.6	Removing and installing coolant pump	206
3.7	Removing and installing thermostat housing	208
3.8	Removing and installing map-controlled engine cooling system thermostat F265	209
3.9	Removing and installing coolant temperature sender G62	210
3.10	Removing and installing temperature sender for engine temperature regulation G694	211
3.11	Removing and installing coolant temperature sender 2 G802	212
3.12	Removing and installing coolant valves	213
<b>4</b>	<b>Coolant pipes</b>	<b>215</b>
<b>5</b>	<b>Radiator/radiator fans</b>	<b>216</b>
<b>21</b>	<b>Turbocharging/supercharging</b>	<b>217</b>
<b>1</b>	<b>Safety information</b>	<b>217</b>
<b>2</b>	<b>Turbocharger</b>	<b>218</b>
2.1	Assembly overview - turbocharger	218
2.2	Removing and installing turbocharger	222
<b>3</b>	<b>Charge air system</b>	<b>227</b>
3.1	Assembly overview - charge air system	227
3.2	Assembly overview - hose connections for charge air system	227
3.3	Removing and installing charge air cooler	228
3.4	Removing and installing charge pressure sender G31	228
3.5	Checking charge air system for leaks	228
<b>23</b>	<b>Mixture preparation - injection</b>	<b>231</b>
<b>1</b>	<b>Safety information</b>	<b>231</b>
<b>2</b>	<b>Injection system</b>	<b>232</b>



2.1	Overview - fuel system	232
2.2	Overview of fitting locations - injection system	232
2.3	Filling and bleeding fuel system	232
2.4	Checking fuel system for leaks	233
<b>3</b>	<b>Vacuum system</b>	<b>234</b>
3.1	Connection diagram - vacuum system	234
3.2	Checking vacuum system	234
<b>4</b>	<b>Air filter</b>	<b>235</b>
<b>5</b>	<b>Intake manifold</b>	<b>236</b>
5.1	Assembly overview - intake manifold	236
5.2	Removing and installing upper part of intake manifold	239
5.3	Removing and installing lower part of intake manifold	242
5.4	Removing and installing intake manifold flap motor V157	243
5.5	Removing and installing throttle valve module J338	245
<b>6</b>	<b>Injectors/high-pressure reservoir (rail)</b>	<b>246</b>
6.1	Assembly overview - injectors	246
6.2	Checking injectors	250
6.3	Performing adaptation of correction values for injectors	251
6.4	Checking return flow rate of injectors with engine running	251
6.5	Checking return flow rate of injectors at starter cranking speed	255
6.6	Checking pressure retention valve in fuel return line	257
6.7	Checking for injectors sticking open	258
6.8	Removing and installing injectors	261
6.9	Removing and installing high-pressure pipes	267
6.10	Removing and installing high-pressure reservoir (rail)	269
<b>7</b>	<b>Senders and sensors</b>	<b>274</b>
7.1	Removing and installing intake air temperature sender G42	274
7.2	Removing and installing air mass meter G70	274
7.3	Removing and installing fuel temperature sender G81	274
7.4	Removing and installing fuel pressure sender G247	277
7.5	Removing and installing fuel pressure sender for low pressure G410	279
7.6	Checking fuel pressure regulating valve N276	280
7.7	Removing and installing fuel pressure regulating valve N276	280
7.8	Removing and installing pressure differential sender G505	285
<b>8</b>	<b>High-pressure pump</b>	<b>286</b>
8.1	Assembly overview - high-pressure pump	286
8.2	Removing and installing high-pressure pump	289
<b>9</b>	<b>Lambda probe</b>	<b>295</b>
9.1	Assembly overview - Lambda probe	295
9.2	Removing and installing Lambda probe	297
9.3	Removing and installing NOx senders	298
9.4	Removing and installing particulate sensor G784	298
<b>10</b>	<b>Engine control unit</b>	<b>299</b>
<b>26 - Exhaust system</b>		<b>300</b>
<b>1</b>	<b>Safety information</b>	<b>300</b>
<b>2</b>	<b>Exhaust pipes/silencers</b>	<b>301</b>
2.1	Assembly overview - silencers	301
2.2	Removing and installing front exhaust pipe	301
2.3	Separating exhaust pipes/silencers	301
2.4	Removing and installing silencers	301
2.5	Stress-free alignment of exhaust system	301
2.6	Checking exhaust system for leaks	301
<b>3</b>	<b>Emission control system</b>	<b>302</b>

<b>4</b>	<b>SCR (selective catalytic reduction) system</b> .....	<b>303</b>
4.1	Assembly overview - reducing agent tank .....	303
4.2	Assembly overview - reducing agent supply line .....	303
4.3	Draining reducing agent tank .....	305
4.4	Removing and installing reducing agent tank .....	305
4.5	Removing and installing injector for reducing agent N474 .....	305
4.6	Removing and installing control unit for reducing agent metering system J880 .....	307
<b>5</b>	<b>Exhaust gas temperature regulation</b> .....	<b>308</b>
5.1	Assembly overview - exhaust gas temperature regulation .....	308
5.2	Removing and installing exhaust gas temperature sender 1 G235 .....	310
5.3	Removing and installing exhaust gas temperature sender 2 G448 .....	311
5.4	Removing and installing exhaust gas temperature sender 3 G495 .....	312
5.5	Removing and installing exhaust gas temperature sender 4 G648 .....	314
5.6	Removing and installing exhaust gas temperature sender 5 G815 .....	316
5.7	Removing and installing catalytic converter temperature sensor 1 G20 .....	316
<b>6</b>	<b>Exhaust gas recirculation</b> .....	<b>318</b>
6.1	Assembly overview - exhaust gas recirculation system .....	318
6.2	Removing and installing exhaust gas recirculation cooler .....	324
6.3	Removing and installing exhaust gas recirculation temperature sensor G98 .....	329
6.4	Installing repair kit for exhaust gas recirculation cooler .....	330
<b>7</b>	<b>Exhaust manifold</b> .....	<b>333</b>
7.1	Assembly overview - exhaust manifold .....	333
7.2	Removing and installing exhaust manifold .....	334
<b>28</b>	<b>- Glow plug system</b> .....	<b>335</b>
<b>1</b>	<b>Safety information</b> .....	<b>335</b>
<b>2</b>	<b>Glow plug system</b> .....	<b>336</b>
2.1	Assembly overview - glow plug system .....	336
2.2	Removing and installing glow plug .....	337
2.3	Removing and installing Hall sender G40 .....	340
2.4	Removing and installing engine speed sender G28 .....	340