

Contents

00 - Technical data	1
1 Identification	1
1.1 Engine number/engine data	1
2 Safety precautions	4
2.1 Safety precautions when working on the fuel system	4
2.2 Safety precautions when working on vehicles with start/stop system	6
2.3 Safety precautions when using testers and measuring instruments during a road test	6
2.4 Safety precautions when working on the subframe	6
2.5 Safety precautions when working on the cooling system	7
2.6 Safety precautions when working on the SCR system	7
2.7 Safety precautions when working on the exhaust system	8
3 Repair instructions	9
3.1 Rules for cleanliness	9
3.2 General notes	9
3.3 General repair instructions	10
3.4 Adapting learnt values for SCR system	11
3.5 Foreign particles in engine	11
3.6 Contact corrosion	12
3.7 Routing and attachment of pipes, hoses and wiring	12
3.8 Installing radiators and condensers	12
10 - Removing and installing engine	13
1 Removing and installing engine	13
1.1 Removing engine	13
1.2 Separating engine and gearbox	138
1.3 Securing engine to engine and gearbox support	195
1.4 Installing engine	199
2 Assembly mountings	210
2.1 Exploded view - assembly mountings	210
2.2 Supporting engine in installation position	216
2.3 Removing and installing engine mountings	218
2.4 Removing and installing torque reaction support	222
2.5 Removing and installing gearbox mounting	223
3 Engine cover panel	230
3.1 Removing and installing engine cover panel	230
13 - Crankshaft group	231
1 Cylinder block (pulley end)	231
1.1 Exploded view - cylinder block (pulley end)	231
1.2 Exploded view - sealing flange (pulley end)	234
1.3 Removing and installing poly V-belt	240
1.4 Removing and installing poly V-belt tensioner	241
1.5 Removing and installing vibration damper	242
1.6 Removing and installing bracket for ancillaries	248
1.7 Renewing crankshaft oil seal (pulley end)	248
1.8 Removing and installing sealing flange (pulley end)	251
2 Cylinder block (gearbox end)	256
2.1 Exploded view - cylinder block (gearbox end)	256
2.2 Removing and installing drive plate	257
2.3 Removing and installing sender wheel	259
2.4 Checking sender wheel	259
2.5 Renewing crankshaft oil seal (gearbox end)	260



3	Crankshaft	263
3.1	Exploded view - crankshaft	263
3.2	Crankshaft dimensions	267
3.3	Measuring axial clearance of crankshaft	267
3.4	Measuring radial clearance of crankshaft	268
4	Balance shaft	269
4.1	Exploded view - balance shaft	269
4.2	Removing and installing balance shaft	269
5	Pistons and conrods	273
5.1	Exploded view - pistons and conrods	273
5.2	Removing and installing pistons	277
5.3	Measuring piston projection at TDC	278
5.4	Checking pistons and cylinder bores	280
5.5	Checking radial clearance of conrod bearings	282
15	Cylinder head, valve gear	283
1	Timing chain cover	283
1.1	Exploded view - timing chain cover	283
1.2	Removing and installing timing chain cover	290
2	Chain drive	303
2.1	Exploded view - camshaft timing chains	303
2.2	Exploded view - drive chain for oil pump and high-pressure pump	305
2.3	Removing camshaft timing chain from camshafts	305
2.4	Removing and installing camshaft timing chain	318
2.5	Removing and installing drive chain for oil pump and high-pressure pump	331
3	Cylinder head	335
3.1	Exploded view - cylinder head	335
3.2	Exploded view - cylinder head cover	339
3.3	Removing and installing cylinder head	342
3.4	Removing and installing cylinder head cover	354
3.5	Removing and installing seals for injectors	370
3.6	Checking compression	371
4	Valve gear	374
4.1	Exploded view - valve gear	374
4.2	Measuring axial clearance of camshaft	377
4.3	Measuring radial clearance of camshaft	378
4.4	Removing and installing camshaft	379
4.5	Removing and installing valve stem oil seals	410
5	Inlet and exhaust valves	420
5.1	Machining valve seats	420
5.2	Checking valve guides	420
5.3	Checking valves	421
5.4	Valve dimensions	422
17	Lubrication	423
1	Sump/oil pump	423
1.1	Exploded view - sump/oil pump	423
1.2	Engine oil	428
1.3	Removing and installing sump (bottom section)	428
1.4	Removing and installing sump (top section)	431
1.5	Removing and installing oil pump	437
1.6	Removing and installing oil level and oil temperature sender G266	439
2	Engine oil cooler	440
2.1	Exploded view - engine oil cooler	440

2.2	Removing and installing engine oil cooler	441
2.3	Removing and installing mounting plate for engine oil cooler/coolant shut-off valve	442
2.4	Removing and installing temperature regulator for engine oil cooler	443
3	Oil filter/oil pressure switches	445
3.1	Exploded view - oil filter housing/oil pressure switch	445
3.2	Removing and installing oil pressure switch F22/F378	446
3.3	Checking oil pressure	448
3.4	Removing and installing oil filter housing	449
3.5	Removing and installing valve for oil pressure control N428	451
3.6	Removing and installing oil temperature sender 2 G664	451
19	Cooling	454
1	Cooling system/coolant	454
1.1	Connection diagram - coolant hoses	454
1.2	Checking cooling system for leaks	470
1.3	Draining and filling cooling system	472
2	Coolant pump/thermostat assembly	483
2.1	Exploded view - coolant pump	483
2.2	Exploded view - coolant valve	483
2.3	Exploded view - coolant temperature senders	484
2.4	Removing and installing coolant pump	486
2.5	Removing and installing map-controlled engine cooling system thermostat F265	487
2.6	Removing and installing coolant temperature sender G62	488
2.7	Removing and installing radiator outlet coolant temperature sender G83	489
2.8	Removing and installing temperature sender for engine temperature regulation G694	490
2.9	Removing and installing coolant valves	491
3	Coolant pipes	498
3.1	Exploded view - coolant pipes	498
3.2	Removing and installing coolant pipes	501
4	Radiator/radiator fans	513
4.1	Exploded view - radiator/radiator fans	513
4.2	Exploded view - auxiliary radiator	517
4.3	Removing and installing radiator	518
4.4	Removing and installing radiator cowl	524
4.5	Removing and installing radiator fan V7	531
4.6	Removing and installing auxiliary radiator	534
21	Turbocharging/supercharging	537
1	Turbochargers	537
1.1	Exploded view - turbochargers	537
1.2	Removing and installing turbocharger	548
1.3	Removing and installing turbocharger 1 control unit J724	565
1.4	Adjusting vacuum unit for turbocharger	596
1.5	Renewing vacuum unit for turbocharger	604
2	Charge air system	606
2.1	Exploded view - charge air system	606
2.2	Exploded view - hose connections for charge air system	610
2.3	Removing and installing charge air cooler	611
2.4	Removing and installing charge pressure sender G31 / intake air temperature sender G42	617
2.5	Checking charge air system for leaks	618
23	Mixture preparation - injection	625
1	Injection system	625
1.1	Overview - fuel system	625
1.2	Overview of fitting locations - injection system	628



1.3	Filling and bleeding fuel system	655
1.4	Checking fuel system for leaks	656
2	Vacuum system	658
2.1	Connection diagram - vacuum system	658
2.2	Checking vacuum system	659
3	Air cleaner	661
3.1	Exploded view - air cleaner housing	661
3.2	Removing and installing air cleaner housing	663
4	Intake manifold	665
4.1	Exploded view - intake manifold	665
4.2	Removing and installing intake manifold	667
4.3	Removing and installing intake manifold flap motor V157	673
4.4	Removing and installing throttle valve module J338	676
5	Injectors/high-pressure reservoir (rail)	677
5.1	Exploded view - injectors	677
5.2	Checking injectors	680
5.3	Performing adaption of correction values for injectors	681
5.4	Checking for injectors sticking open	681
5.5	Checking return flow rate of injectors with engine running	683
5.6	Checking return flow rate of injectors at starter cranking speed	687
5.7	Checking restrictor in fuel return line	690
5.8	Removing and installing injectors	692
5.9	Removing and installing high-pressure pipes	698
5.10	Removing and installing high-pressure reservoir (rail)	701
6	Senders and sensors	706
6.1	Removing and installing control unit for structure-borne sound J869 and actuator for structure-borne sound R214	706
6.2	Removing and installing engine sound generator control unit J943	707
6.3	Removing and installing fuel pressure regulating valve N276	707
6.4	Checking fuel pressure regulating valve N276	710
6.5	Removing and installing fuel pressure sender G247	712
6.6	Removing and installing air mass meter G70	714
6.7	Removing and installing pressure differential sender G505	715
7	High-pressure pump	718
7.1	Exploded view - high-pressure pump	718
7.2	Removing and installing high-pressure pump	720
8	Lambda probe	727
8.1	Exploded view - Lambda probe	727
8.2	Removing and installing Lambda probe	734
8.3	Removing and installing NOx sender	737
9	Engine control unit	747
9.1	Wiring and component check	747
9.2	Removing and installing engine/motor control unit J623	748
26	Exhaust system	751
1	Exhaust pipes/silencers	751
1.1	Exploded view - silencers	751
1.2	Removing and installing front exhaust pipe	763
1.3	Separating exhaust pipes/silencers	770
1.4	Removing and installing silencers	772
1.5	Stress-free alignment of exhaust system	774
1.6	Checking exhaust system for leaks	775
2	Emission control system	777
2.1	Removing and installing catalytic converter	777

2.2	Removing and installing particulate filter	785
3	SCR (selective catalytic reduction) system	796
3.1	Exploded view - reducing agent tank	796
3.2	Exploded view - reducing agent supply line	797
3.3	Exploded view - delivery unit for reducing agent	798
3.4	Exploded view - control unit for reducing agent metering system J880	800
3.5	Draining reducing agent tank	801
3.6	Removing and installing reducing agent tank	802
3.7	Removing and installing delivery unit for reducing agent	806
3.8	Removing and installing injector for reducing agent N474	808
3.9	Removing and installing control unit for reducing agent metering system J880	811
4	Exhaust gas temperature control	813
4.1	Exploded view - exhaust gas temperature control	813
4.2	Removing and installing exhaust gas temperature sender	821
5	Exhaust gas recirculation	840
5.1	Exploded view - exhaust gas recirculation system	840
5.2	Removing and installing exhaust gas recirculation cooler	844
5.3	Removing and installing exhaust gas recirculation control motor V338	845
5.4	Removing and installing exhaust gas recirculation temperature sensor G98	847
6	Exhaust manifolds	849
6.1	Exploded view - exhaust manifold	849
6.2	Removing and installing exhaust manifolds	852
28	- Glow plug system	861
1	Glow plug system	861
1.1	Exploded view - glow plug system	861
1.2	Removing and installing glow plug	862
1.3	Removing and installing Hall sender G40	864
1.4	Removing and installing engine speed sender G28	864