

Contents

00 - Technical data	1
1 Identification	1
2 Safety information	2
3 Repair instructions	3
10 - Removing and installing engine	4
1 Removing and installing engine	4
1.1 Removing engine	4
1.2 Securing engine to engine and gearbox support	25
1.3 Installing engine	26
2 Assembly mountings	30
2.1 Assembly overview - assembly mountings	30
2.2 Supporting engine in installation position	33
2.3 Removing and installing engine mountings	35
2.4 Removing and installing gearbox mounting	39
3 Engine cover panel	41
13 - Crankshaft group	42
1 Cylinder block (pulley end)	42
1.1 Assembly overview - cylinder block (pulley end)	42
1.2 Removing and installing poly V-belt	42
1.3 Removing and installing poly V-belt tensioner	42
1.4 Removing and installing vibration damper	42
1.5 Removing and installing bracket for ancillaries	42
1.6 Removing and installing engine support	43
2 Cylinder block (gearbox end)	45
3 Crankshaft	46
4 Balance shaft	47
5 Pistons and conrods	48
15 - Cylinder head, valve gear	49
1 Timing chain cover	49
1.1 Assembly overview - timing chain cover	49
1.2 Removing and installing timing chain cover	49
2 Chain drive	50
3 Cylinder head	51
3.1 Assembly overview - cylinder head	51
3.2 Removing and installing cylinder head	51
3.3 Checking compression	53
4 Valve gear	54
4.1 Assembly overview - valve gear	54
4.2 Removing and installing camshaft	54
4.3 Installing ball for slider	55
4.4 Removing and installing cam adjustment actuators	55
4.5 Removing and installing camshaft control valve 1 N205	56
4.6 Removing and installing valve stem oil seals	56
5 Inlet and exhaust valves	57
17 - Lubrication	58
1 Sump/oil pump	58
1.1 Assembly overview - sump/oil pump	58



1.2	Engine oil	58
1.3	Removing and installing lower part of sump	58
1.4	Removing and installing oil pump	60
1.5	Removing and installing upper part of sump	61
1.6	Removing and installing oil level and oil temperature sender G266	61
2	Engine oil cooler	62
3	Crankcase breather	63
4	Oil filter/oil pressure switches	64
19	Cooling	65
1	Cooling system/coolant	65
1.1	Connection diagram - coolant hoses	65
1.2	Checking cooling system for leaks	68
1.3	Draining and filling cooling system	68
2	Coolant pump/thermostat assembly	75
2.1	Assembly overview - coolant pump/thermostat	75
2.2	Assembly overview - electric coolant pump	75
2.3	Assembly overview - coolant temperature senders	76
2.4	Removing and installing electric coolant pump	76
2.5	Removing and installing coolant pump	79
2.6	Removing and installing toothed belt for coolant pump	83
2.7	Removing and installing actuator for engine temperature regulation N493	84
2.8	Removing and installing coolant temperature sender G62	85
2.9	Removing and installing radiator outlet coolant temperature sender G83	85
3	Coolant pipes	87
3.1	Assembly overview - coolant pipes	87
3.2	Removing and installing coolant pipes	89
3.3	Removing and installing coolant pipes for gearbox	93
4	Radiator/radiator fan	99
4.1	Assembly overview - radiator/radiator fan	99
4.2	Removing and installing radiator	102
4.3	Removing and installing radiator cowl	107
4.4	Removing and installing radiator fan V7	112
21	Turbocharging/supercharging	113
1	Turbocharger	113
1.1	Assembly overview - turbocharger	113
1.2	Removing and installing turbocharger	113
2	Charge air system	116
2.1	Assembly overview - charge air system	116
2.2	Assembly overview - hose connections for charge air system	117
2.3	Removing and installing charge air cooler	117
2.4	Removing and installing charge pressure sender G31	118
2.5	Checking charge air system for leaks	118
24	Mixture preparation - injection	123
1	Injection system	123
1.1	Overview of fitting locations - injection system	123
2	Air filter	134
2.1	Assembly overview - air filter housing	134
2.2	Removing and installing air filter housing	135
3	Intake manifold	138
3.1	Assembly overview - intake manifold	138
3.2	Removing and installing intake manifold	138

3.3	Removing and installing throttle valve module GX3	140
3.4	Cleaning throttle valve module GX3	141
4	Injectors	142
5	Senders and sensors	143
5.1	Removing and installing intake air temperature sender G42/intake manifold pressure sender G71	143
5.2	Removing and installing air mass meter G70	143
5.3	Removing and installing fuel pressure sender G247	144
5.4	Checking fuel pressure sender G247	144
5.5	Removing and installing fuel pressure sender for low pressure G410	144
6	High-pressure pump	145
7	Lambda probe	146
8	Engine control unit	147
8.1	Assembly overview - engine control unit	147
8.2	Removing and installing engine control unit J623	147
26	- Exhaust system	149
1	Exhaust pipes/silencers	149
1.1	Assembly overview - silencers	149
1.2	Removing and installing front silencer	152
1.3	Removing and installing silencers	154
1.4	Stress-free alignment of exhaust system	157
1.5	Checking exhaust system for leaks	157
2	Emission control system	158
28	- Ignition system	159
1	Ignition system	159