

Contents

00 - Technical data	1
1 Identification	1
1.1 Gearbox identification	1
2 Safety information	3
2.1 General safety regulations	3
2.2 Safety precautions when working on vehicles with start/stop system	4
2.3 Safety precautions when using testers and measuring instruments during a road test	4
2.4 Safety precautions when working on the subframe	4
3 Repair instructions	5
3.1 Rules for cleanliness	5
3.2 General notes	5
3.3 General repair instructions	6
3.4 Use of impact wrenches	8
3.5 Contact corrosion	9
3.6 Routing and attachment of pipes, hoses and wiring	9
4 Technical data	10
4.1 Capacities	10
4.2 Oil distribution	11
4.3 Clutch logic	11
5 Overview - power transmission	12
32 - Torque converter	13
1 Torque converter	13
37 - Controls, housing	14
1 Selector mechanism	14
1.1 Assembly overview - selector mechanism	14
1.2 Assembly overview - manual release from position P	15
1.3 Checking selector mechanism	16
1.4 Manual release from position P	20
1.5 Removing and installing selector lever handle	21
1.6 Detaching and attaching selector lever boot on selector lever handle	23
1.7 Removing and installing selector mechanism	24
1.8 Removing and installing manual release cable for parking lock	25
1.9 Renewing seal for parking lock shaft	26
2 Removing and installing gearbox	30
2.1 Removing gearbox	30
2.2 Installing gearbox	37
2.3 Tightening torques for gearbox	42
3 Assembly mountings	44
3.1 Assembly overview - assembly mountings	44
3.2 Removing and installing tunnel cross member	46
4 Transporting gearbox	48
5 Securing to engine and gearbox support	50
6 ATF circuit	51
6.1 Assembly overview - ATF circuit	51
6.2 Removing and installing ATF cooler	54
6.3 Removing and installing ATF lines	56
7 ATF	59
7.1 Checking ATF level	59
7.2 Draining and filling ATF	63



38 - Gears, control	68
1 ATF system	68
1.1 Removing and installing oil pan	68
2 Mechatronic unit	70
39 - Final drive - front differential	71
1 Final drive	71
1.1 Assembly overview - final drive	71
1.2 Removing and installing O-ring on cover for front final drive	74
2 Gear oil	76
2.1 Checking gear oil level	76
2.2 Draining and filling gear oil	78
3 Gear oil cooler and pipes	83
3.1 Removing and installing gear oil cooler	83
4 Oil seals	86
4.1 Overview of fitting locations - oil seals	86
4.2 Renewing left oil seal	86
4.3 Renewing right oil seal	90
5 Differential	92
5.1 Removing and installing left flange shaft	92
5.2 Removing and installing right flange shaft	97
6 Centre differential	100
7 Gearbox control system	101
7.1 Overview of fitting locations - gearbox control system	101