

Contents

23 - Mixture preparation - injection	1
1 Safety precautions and rules for cleanliness	1
1.1 Safety precautions when using testers and measuring instruments during a road test	1
1.2 Safety precautions when working on vehicles with start/stop system	2
1.3 Safety precautions when working on the fuel system	2
1.4 Safety precautions when working on the injection and glow plug system	4
1.5 Checking vacuum system	4
2 Injection system	6
2.1 Overview of fitting locations - injection system (CLAA, CLAB, CDUC, CKVB, CPNB)	6
2.2 Overview of fitting locations - injection system (CGQB)	15
2.3 Overview - fuel system	26
2.4 Filling and bleeding fuel system	27
2.5 Connection diagram - vacuum system	28
3 Air cleaner	30
3.1 Exploded view - air cleaner	30
3.2 Removing and installing engine cover panel	31
3.3 Removing and installing air filter element	31
3.4 Removing and installing air cleaner housing	33
4 Intake manifold	35
4.1 Exploded view - intake manifold	35
4.2 Removing and installing intake manifold	36
4.3 Removing and installing throttle valve module J338	41
4.4 Removing and installing intake manifold flap motor V157	42
5 High-pressure pump	44
5.1 Exploded view - high-pressure pump	44
5.2 Removing and installing high-pressure pump	45
5.3 Performing first fuel filling after installing high-pressure pump	50
6 Injectors	52
6.1 Exploded view - injectors	52
6.2 Checking injectors	55
6.3 Performing adaption of correction values for injectors	56
6.4 Checking for injectors sticking open	56
6.5 Measuring return flow rate of injectors with engine running	60
6.6 Checking return flow rate of injectors at starter cranking speed	63
6.7 Checking restrictor in fuel return line	66
6.8 Removing and installing injectors	67
6.9 Removing and installing fuel rail	74
6.10 Installing high-pressure pipes	77
7 Senders and sensors	80
7.1 Removing and installing air mass meter G70	80
7.2 Checking fuel pressure regulating valve N276	81
7.3 Removing and installing fuel pressure regulating valve N276	83
7.4 Removing and installing fuel pressure sender G247	85
7.5 Removing and installing pressure differential sender G505	88
8 Lambda probes and exhaust gas temperature senders (CLAA, CLAB, CDUC, CKVB, CPNB)	90
8.1 Exploded view - Lambda probe, exhaust gas temperature control (CLAA, CLAB, CDUC)	90
8.2 Exploded view - Lambda probe, exhaust gas temperature control (CKVB, CPNB)	91
8.3 Removing and installing Lambda probe G39 with Lambda probe heater Z19	93
8.4 Removing and installing exhaust gas temperature sender 2 G448 (engine code CPNB only)	93



9	Lambda probes and exhaust gas temperature senders (CGQB)	95
9.1	Exploded view - Lambda probe, exhaust gas temperature control (CGQB)	95
9.2	Removing and installing Lambda probe G39 with Lambda probe heater Z19	96
10	Engine control unit	97
10.1	Wiring and component check with isolator box VAS 6606	97
10.2	Removing and installing engine control unit J623	98
28	- Glow plug system	100
1	Glow plug system	100
1.1	Checking glow plug system	100
1.2	Exploded view - glow plugs, Hall sender, engine speed sender	100
1.3	Removing and installing glow plugs	101
1.4	Removing and installing engine speed sender G28	103
1.5	Removing and installing Hall sender G40	104