

Contents

00 - Technical data	1
1 Identification	1
1.1 Engine number/engine data	1
2 Safety information	2
2.1 Safety precautions when working on the fuel system	2
2.2 Safety precautions when working on vehicles with start/stop system	2
2.3 Safety precautions when using testers and measuring instruments during a road test	3
2.4 Safety precautions when working on the subframe	3
2.5 Safety precautions when working on the cooling system	3
2.6 Safety precautions when working on the exhaust system	4
3 Repair instructions	5
3.1 Rules for cleanliness	5
3.2 General notes	5
3.3 General repair instructions	6
3.4 Nuts, bolts	7
3.5 Identification plates	7
3.6 Use of impact wrenches	7
3.7 Foreign material in engine	8
3.8 Contact corrosion	8
3.9 Routing and attachment of pipes, hoses and wiring	9
3.10 Installing radiators and condensers	9
10 - Removing and installing engine	10
1 Removing and installing engine	10
1.1 Removing engine	10
1.2 Securing engine to engine and gearbox support	34
1.3 Installing engine	36
2 Assembly mountings	44
2.1 Assembly overview - assembly mountings	44
2.2 Supporting engine in installation position	46
2.3 Removing and installing engine mountings	48
2.4 Removing and installing torque reaction support and cross member	49
2.5 Removing and installing gearbox mounting	50
3 Engine cover panel	53
3.1 Removing and installing engine cover panel	53
13 - Crankshaft group	54
1 Cylinder block (pulley end)	54
1.1 Assembly overview - cylinder block (pulley end)	54
1.2 Assembly overview - sealing flange (pulley end)	57
1.3 Removing and installing poly V-belt	58
1.4 Removing and installing poly V-belt tensioner	59
1.5 Removing and installing vibration damper	61
1.6 Removing and installing bracket for ancillaries	62
1.7 Renewing crankshaft oil seal (pulley end)	64
1.8 Removing and installing sealing flange (pulley end)	66
2 Cylinder block (gearbox end)	71
2.1 Assembly overview - cylinder block (gearbox end)	71
2.2 Removing and installing drive plate	72
2.3 Removing and installing sealing flange (gearbox end)	73
2.4 Renewing needle bearing in drive plate	84
3 Crankshaft	86



3.1	Assembly overview - crankshaft	86
3.2	Crankshaft dimensions	87
3.3	Measuring axial clearance of crankshaft	87
3.4	Measuring radial clearance of crankshaft	88
3.5	Renewing spur gear	89
4	Pistons and conrods	94
4.1	Assembly overview - pistons and conrods	94
4.2	Removing and installing pistons	98
4.3	Measuring piston projection at TDC	99
4.4	Checking pistons and cylinder bores	101
4.5	Checking radial clearance of conrod bearings	103
15	Cylinder head, valve gear	104
1	Toothed belt drive	104
1.1	Assembly overview - toothed belt	104
1.2	Removing and installing toothed belt	106
2	Cylinder head	120
2.1	Assembly overview - cylinder head	120
2.2	Assembly overview - cylinder head cover	124
2.3	Removing and installing cylinder head	126
2.4	Removing and installing cylinder head cover	138
2.5	Removing and installing seals for injectors	142
2.6	Checking compression	143
3	Valve gear	145
3.1	Assembly overview - valve gear	145
3.2	Measuring axial clearance of camshaft	147
3.3	Measuring radial clearance of camshaft	148
3.4	Removing and installing camshaft oil seal	149
3.5	Removing and installing camshaft	153
3.6	Removing and installing valve stem oil seals	162
4	Inlet and exhaust valves	171
4.1	Reworking valve seats	171
4.2	Checking valve guides	171
4.3	Checking valves	172
4.4	Valve dimensions	172
17	Lubrication	173
1	Sump/oil pump	173
1.1	Assembly overview - sump/oil pump	173
1.2	Engine oil	178
1.3	Removing and installing sump	178
1.4	Removing and installing oil pump	182
1.5	Removing and installing oil level and oil temperature sender G266	183
2	Engine oil cooler	185
2.1	Removing and installing engine oil cooler	185
3	Oil filter/oil pressure switches	186
3.1	Assembly overview - oil filter	186
3.2	Removing and installing oil pressure switch F1	187
3.3	Removing and installing oil filter housing	188
3.4	Checking oil pressure	190
4	Balance shaft module	192
4.1	Removing and installing balance shaft module	192
19	Cooling	201
1	Cooling system/coolant	201

1.1	Connection diagram - coolant hoses	201
1.2	Checking cooling system for leaks	205
1.3	Draining and filling cooling system	207
2	Coolant pump/thermostat assembly	217
2.1	Assembly overview - coolant pump/thermostat	217
2.2	Assembly overview - electric coolant pump	217
2.3	Removing and installing electric coolant pump	218
2.4	Removing and installing coolant pump	220
2.5	Checking thermostat	221
2.6	Removing and installing 4/2-way valve with thermostat	221
2.7	Removing and installing coolant temperature sender G62	224
2.8	Removing and installing radiator outlet coolant temperature sender G83	225
2.9	Removing and installing coolant valves	226
3	Coolant pipes	227
3.1	Assembly overview - coolant pipes	227
3.2	Removing and installing coolant pipes	229
4	Radiator/radiator fan(s)	239
4.1	Exploded view - radiator/radiator fan(s)	239
4.2	Exploded view - radiator cowl and radiator fan	241
4.3	Removing and installing radiator	243
4.4	Removing and installing radiator cowl	247
4.5	Removing and installing radiator fan V7	252
21	Turbocharging/supercharging	256
1	Turbocharger	256
1.1	Exploded view - turbocharger	256
1.2	Removing and installing turbocharger	258
2	Charge air system	265
2.1	Assembly overview - charge air system	265
2.2	Assembly overview - hose connections for charge air system	267
2.3	Removing and installing charge air cooler	267
2.4	Removing and installing charge pressure sender G31	269
2.5	Checking charge air system for leaks	269
23	Mixture preparation - injection	273
1	Injection system	273
1.1	Overview - fuel system	273
1.2	Overview of fitting locations - injection system	274
1.3	Filling and bleeding fuel system	283
1.4	Checking fuel system for leaks	284
2	Vacuum system	285
2.1	Connection diagram - vacuum system	285
2.2	Checking vacuum system	285
3	Air filter	287
3.1	Assembly overview - air filter housing	287
3.2	Removing and installing air filter housing	288
4	Intake manifold	290
4.1	Exploded view - intake manifold	290
4.2	Removing and installing intake manifold	292
4.3	Removing and installing throttle valve module J338	296
4.4	Cleaning throttle valve module J338	296
5	Injectors/high-pressure reservoir (rail)	299
5.1	Assembly overview - injectors	299
5.2	Performing adaptation of correction values for injectors	302



5.3	Checking injectors	303
5.4	Checking return flow rate of injectors with engine running	304
5.5	Checking return flow rate of injectors at starter cranking speed	307
5.6	Checking for injectors sticking open	308
5.7	Removing and installing injectors	311
5.8	Removing and installing high-pressure pipes	315
5.9	Removing and installing high-pressure reservoir (rail)	316
6	Senders and sensors	320
6.1	Removing and installing fuel pressure regulating valve N276	320
6.2	Checking fuel pressure regulating valve N276	322
6.3	Removing and installing fuel pressure sender G247	323
6.4	Removing and installing air mass meter G70	325
7	High-pressure pump	327
7.1	Assembly overview - high-pressure pump	327
7.2	Removing and installing high-pressure pump	329
8	Lambda probe	332
8.1	Assembly overview - Lambda probe	332
8.2	Removing and installing Lambda probe	332
9	Engine control unit	335
9.1	Wiring and component check	335
9.2	Removing and installing engine/motor control unit J623	337
26	- Exhaust system	341
1	Exhaust pipes/silencers	341
1.1	Exploded view - silencers	341
1.2	Removing and installing front exhaust pipe	344
1.3	Separating exhaust pipes/silencers	346
1.4	Renewing tailpipes	347
1.5	Stress-free alignment of exhaust system	348
1.6	Checking exhaust system for leaks	350
2	Emission control system	351
2.1	Removing and installing particulate filter	351
2.2	Removing and installing pressure differential sender G505	353
3	Exhaust gas temperature regulation	355
3.1	Assembly overview - exhaust gas temperature regulation	355
3.2	Removing and installing exhaust gas temperature sender	356
4	Exhaust gas recirculation	362
4.1	Assembly overview - exhaust gas recirculation system	362
4.2	Removing and installing exhaust gas recirculation cooler	363
4.3	Checking exhaust gas recirculation cooler change-over	367
4.4	Cleaning exhaust gas recirculation system	368
5	Exhaust manifold	377
5.1	Exploded view - exhaust manifold	377
5.2	Removing and installing exhaust manifold	378
28	- Glow plug system	381
1	Glow plug system	381
1.1	Assembly overview - glow plug system	381
1.2	Removing and installing glow plug	381
1.3	Removing and installing Hall sender G40	383
1.4	Removing and installing engine speed sender G28	385