

Contents

00 - Technical data	1
1 Identification	1
1.1 Engine number/engine data	1
2 Safety information	2
2.1 Safety precautions when working on the fuel supply system	2
2.2 Safety precautions when working on vehicles with start/stop system	2
2.3 Safety precautions when using testers and measuring instruments during a road test	3
2.4 Safety precautions when working on the subframe	3
2.5 Safety precautions when working on the cooling system	3
2.6 Safety precautions when working on the ignition system	4
2.7 Safety precautions when working on the exhaust system	4
3 Repair instructions	5
3.1 Rules for cleanliness	5
3.2 Foreign material in engine	5
3.3 Contact corrosion	5
3.4 Routing and attachment of pipes, hoses and wiring	6
3.5 Installing radiators and condensers	6
3.6 Cleaning engine	6
3.7 Nuts, bolts	6
3.8 Identification plates	7
3.9 Use of impact wrenches	7
10 - Removing and installing engine	8
1 Removing and installing engine	8
1.1 Removing engine	8
1.2 Separating engine and gearbox	47
1.3 Securing engine to engine and gearbox support	63
1.4 Installing engine	66
2 Assembly mountings	76
2.1 Assembly overview - assembly mountings	76
2.2 Supporting engine in installation position	78
2.3 Removing and installing engine mountings	79
2.4 Removing and installing gearbox mounting	83
3 Engine cover panel	87
3.1 Removing and installing engine cover panel	87
13 - Crankshaft group	88
1 Cylinder block (pulley end)	88
1.1 Assembly overview - poly V-belt drive	88
1.2 Removing and installing poly V-belts	91
1.3 Removing and installing poly V-belt tensioner	96
1.4 Removing and installing idler roller for poly V-belt	100
1.5 Removing and installing vibration damper	101
1.6 Removing and installing sealing flange (pulley end)	103
2 Cylinder block (gearbox end)	108
2.1 Assembly overview - cylinder block (gearbox end)	108
2.2 Removing and installing drive plate	110
2.3 Removing and installing sender wheel	111
2.4 Checking sender wheel	112
2.5 Renewing crankshaft oil seal (gearbox end)	113
2.6 Renewing needle bearing in drive plate	116
3 Crankshaft	119



3.1	Assembly overview - crankshaft	119
3.2	Crankshaft dimensions	124
3.3	Measuring axial clearance of crankshaft	124
3.4	Measuring radial clearance of crankshaft	125
4	Balance shaft	127
4.1	Assembly overview - balance shaft	127
4.2	Removing and installing balance shaft	127
5	Pistons and conrods	130
5.1	Assembly overview - pistons and conrods	130
5.2	Removing and installing pistons	133
5.3	Checking pistons and cylinder bores	134
5.4	Checking radial clearance of conrod bearings	136
15	Cylinder head, valve gear	137
1	Timing chain cover	137
1.1	Assembly overview - timing chain cover	137
1.2	Removing and installing timing chain cover	142
2	Chain drive	156
2.1	Assembly overview - camshaft timing chains	156
2.2	Assembly overview - drive chain for valve gear	160
2.3	Assembly overview - drive chain for balance shaft and oil pump	162
2.4	Removing camshaft timing chain from camshafts	163
2.5	Removing and installing camshaft timing chain	180
2.6	Removing and installing drive chain for valve gear	184
2.7	Removing and installing drive chain for balance shaft and oil pump	185
3	Cylinder head	190
3.1	Assembly overview - cylinder head	190
3.2	Removing and installing cylinder head	194
3.3	Removing and installing cylinder head cover	203
3.4	Checking compression	205
4	Valve gear	209
4.1	Assembly overview - valve gear	209
4.2	Measuring axial clearance of camshaft	212
4.3	Measuring radial clearance of camshaft	213
4.4	Removing and installing camshaft	214
4.5	Checking hydraulic compensation elements	222
4.6	Removing and installing valve stem oil seals	224
5	Inlet and exhaust valves	234
5.1	Checking valve guides	234
5.2	Checking valves	235
5.3	Valve dimensions	235
17	Lubrication	237
1	Sump/oil pump	237
1.1	Assembly overview - sump/oil pump	237
1.2	Engine oil	241
1.3	Removing and installing lower part of sump	241
1.4	Removing and installing upper part of sump	245
1.5	Removing and installing oil pump	249
1.6	Removing and installing oil level and oil temperature sender G266	250
2	Engine oil cooler	251
2.1	Removing and installing engine oil cooler	251
3	Crankcase breather	253
3.1	Assembly overview - crankcase breather system	253

3.2	Removing and installing crankcase breather hoses	255
3.3	Removing and installing oil separator	257
3.4	Removing and installing pressure regulating valve	257
3.5	Removing and installing oil drain valve	260
3.6	Removing and installing crankcase breather shut-off valve N548	261
4	Oil filter/oil pressure switches	263
4.1	Assembly overview - oil filter housing/oil pressure switch	263
4.2	Removing and installing oil pressure switch F22	266
4.3	Removing and installing oil pressure switch for reduced oil pressure F378	267
4.4	Checking oil pressure	268
4.5	Removing and installing oil filter housing	268
4.6	Removing and installing valve for oil pressure control N428	272
19 - Cooling		274
1	Cooling system/coolant	274
1.1	Connection diagram - coolant hoses	274
1.2	Checking cooling system for leaks	278
1.3	Draining and filling cooling system	280
2	Coolant pump/thermostat assembly	291
2.1	Assembly overview - coolant pump/thermostat	291
2.2	Removing and installing electric coolant pump	293
2.3	Removing and installing coolant pump	294
2.4	Removing and installing thermostat	296
2.5	Removing and installing coolant temperature sender G62	298
2.6	Removing and installing temperature sender for engine temperature regulation G694	299
2.7	Removing and installing coolant valves	299
3	Coolant pipes	301
3.1	Assembly overview - coolant pipes	301
3.2	Fitting coolant hoses	305
3.3	Removing and installing coolant pipes	306
4	Radiators/radiator fans	324
4.1	Assembly overview - radiators/radiator fans	324
4.2	Assembly overview - auxiliary radiator	327
4.3	Removing and installing radiator	328
4.4	Removing and installing water radiator for charge air cooling circuit	333
4.5	Removing and installing radiator cowl	337
4.6	Removing and installing radiator fan V7	344
4.7	Removing and installing auxiliary radiator	344
21 - Turbocharging/supercharging		348
1	Supercharger	348
1.1	Assembly overview - supercharger	348
1.2	Assembly overview - drive unit	350
1.3	Removing and installing supercharger	351
1.4	Checking supercharger for leaks	357
1.5	Removing and installing drive unit and damper spring	360
1.6	Securing supercharger to engine and gearbox support	363
2	Charge air system	367
2.1	Assembly overview - charge air system	367
2.2	Assembly overview - hose connections for charge air system	369
2.3	Removing and installing charge air cooler	369
2.4	Removing and installing charge pressure sender G31/G447	374
24 - Mixture preparation - injection		376
1	Injection system	376



1.1	Overview of fitting locations - injection system	376
1.2	Checking fuel system for leaks	390
2	Vacuum system	391
2.1	Connection diagram - vacuum system	391
2.2	Checking vacuum system	393
2.3	Removing and installing vacuum unit for actuating intake manifold flaps	393
3	Air filter	401
3.1	Assembly overview - air filter housing	401
3.2	Removing and installing air filter housing	401
4	Intake manifold	404
4.1	Assembly overview - lower part of intake manifold with fuel rail	404
4.2	Removing and installing lower part of intake manifold with fuel rail	408
4.3	Removing and installing throttle valve module J338	412
4.4	Cleaning throttle valve module	414
4.5	Removing and installing regulating flap control unit J808	415
5	Injectors	417
5.1	Removing and installing injectors	417
5.2	Cleaning injectors	422
6	Senders and sensors	424
6.1	Removing and installing intake air temperature sender G42/intake manifold pressure sender G71	424
7	High-pressure pump	425
7.1	Assembly overview - high-pressure pump	425
7.2	Removing and installing high-pressure pump	427
7.3	Removing and installing high-pressure pipe	430
8	Lambda probe	434
8.1	Assembly overview - Lambda probe	434
8.2	Removing and installing Lambda probe	435
9	Engine control unit	440
9.1	Wiring and component check	440
9.2	Removing and installing engine control unit J623	442
26 - Exhaust system		444
1	Exhaust pipes/silencers	444
1.1	Assembly overview - silencers	444
1.2	Separating exhaust pipes/silencers	448
1.3	Removing and installing front silencer	450
1.4	Stress-free alignment of exhaust system	452
1.5	Checking exhaust system for leaks	453
2	Emission control system	454
2.1	Removing and installing catalytic converter	454
3	Secondary air system	467
3.1	Assembly overview - secondary air system	467
3.2	Removing and installing secondary air pump motor V101	469
3.3	Checking combination valve	470
3.4	Removing and installing combination valve	472
3.5	Removing and installing sender 1 for secondary air pressure G609	479
4	Exhaust manifolds	480
4.1	Assembly overview - exhaust manifold	480
4.2	Removing and installing exhaust manifolds	482
28 - Ignition system		491
1	Ignition system	491
1.1	Assembly overview - ignition system	491

1.2	Test data - spark plugs	493
1.3	Removing and installing ignition coils with output stages	493
1.4	Removing and installing knock sensor	496
1.5	Removing and installing Hall senders	498
1.6	Removing and installing engine speed sender G28	498