

Contents

00 - Technical data	1
1 Repair instructions	1
1.1 Rules for cleanliness	1
1.2 General repair instructions	1
1.3 Contact corrosion	3
1.4 Deactivating ATF pump and discharging hydraulic accumulator	4
30 - Clutch	5
1 Clutch	5
1.1 Assembly overview - flywheel and dual clutch	5
1.2 Assembly overview - dual clutch	7
1.3 Removing and installing flywheel	8
1.4 Removing and installing dual clutch	11
1.5 Renewing input shaft oil seal	20
1.6 Renewing input shaft bearing	23
34 - Controls, housing	29
1 Mechatronic unit	29
1.1 Assembly overview - mechatronic unit	29
1.2 Assembly overview - valve body	32
1.3 Assembly overview - solenoid valves and pressure regulating valves in valve body	33
1.4 Assembly overview - automatic gearbox control unit J217	34
1.5 Assembly overview - filter on valve body	35
1.6 Removing and installing mechatronic unit	37
1.7 Removing and installing oil pan	45
1.8 Removing and installing automatic gearbox control unit J217	49
1.9 Removing and installing valve body	55
1.10 Removing and installing hydraulic pressure sender 1 G545 and hydraulic pressure sender 2 G546	55
1.11 Removing and installing gearbox auxiliary hydraulic pump V552	58
1.12 Removing and installing solenoid valves and pressure regulating valves in valve body	61
2 Selector mechanism	67
3 Transporting gearbox	68
4 Dismantling and assembling gearbox	71
4.1 Assembly overview - gearbox	71
4.2 Dismantling and assembling gearbox	75
4.3 Removing and installing gear actuator module and hydraulic accumulator	90
4.4 Disposal of hydraulic accumulator	94
5 Gearbox housing, clutch housing	96
5.1 Assembly overview - gearbox housing	96
5.2 Assembly overview - clutch housing	97
5.3 Servicing clutch housing	99
5.4 Servicing gearbox housing	110
6 Securing to engine and gearbox support	121
7 Gear oil circuit	123
7.1 Assembly overview - gear oil circuit	123
7.2 Removing and installing gear oil pump	123
8 ATF circuit	124
9 Gear oil	125
10 ATF	126
35 - Gears, shafts	127



1	Dismantling and assembling gears and shafts	127
1.1	Assembly overview - gear cluster	127
1.2	Assembly overview - bearing mounting	131
1.3	Dismantling and assembling gear cluster	133
1.4	Dismantling and assembling bearing mounting	152
2	Input shaft	159
2.1	Assembly overview - input shaft	159
2.2	Removing and installing input shaft 1 separately	163
2.3	Dismantling and assembling input shaft	167
3	Output shaft	182
3.1	Assembly overview - output shaft	182
3.2	Dismantling and assembling output shaft	190
4	Parking lock	210
4.1	Assembly overview - parking lock	210
4.2	Removing and installing parking lock	210
39	Final drive - front differential	216
1	Final drive	216
1.1	Assembly overview - final drive	216
1.2	Assembly overview - pinion shaft	218
1.3	Removing and installing pinion shaft	219
1.4	Dismantling and assembling pinion shaft	224
1.5	Table of adjustments - final drive	231
1.6	Adjusting pinion shaft	234
1.7	Adjusting final drive	241
1.8	Renewing cover for final drive	257
2	Oil seals	264
2.1	Overview of fitting locations - oil seals	264
2.2	Renewing left oil seal	264
2.3	Renewing right oil seal	268
2.4	Renewing oil seal for rear splined shaft	270
3	Differential	272
3.1	Assembly overview - differential	272
3.2	Removing and installing differential	273
3.3	Dismantling and assembling differential	278
3.4	Removing and installing left flange shaft	285
3.5	Removing and installing right flange shaft	288
3.6	Renewing mounting bracket and ball bearing for left flange shaft	290
4	Centre differential	294
4.1	Assembly overview - centre differential	294
4.2	Removing and installing centre differential	295
4.3	Renewing oil seal for rear splined shaft	296
4.4	Renewing ball bearing for rear splined shaft	299
4.5	Renewing ball bearing for centre differential	303
5	Gearbox control system	306
5.1	Overview of fitting locations - gearbox control system	306
6	All-wheel drive coupling	308
6.1	Assembly overview - all-wheel drive coupling	308
6.2	Removing and installing all-wheel drive coupling	310