

Contents

23 - Mixture preparation - injection	1
1 Safety precautions and rules for cleanliness	1
1.1 Safety precautions when using testers and measuring instruments during a road test	1
1.2 Safety precautions when working on the fuel supply system	1
1.3 To avoid any risk of injuries to persons and/or damage to the injection and glow plug system, always observe the following safety precautions:	2
1.4 Safety precautions when working on the exhaust system	3
1.5 Rules for cleanliness	3
1.6 General notes	4
1.7 General repair instructions	4
1.8 Contact corrosion	5
1.9 Routing and attachment of pipes, hoses and wiring	5
1.10 Installing radiators and condensers	5
1.11 Checking vacuum system	6
2 Overview of fitting locations - injection system	7
3 Overview - fuel system	16
4 Exploded view - fuel system	19
5 Filling and bleeding fuel system	23
6 Air cleaner	24
6.1 Exploded view - air cleaner	24
6.2 Removing and installing engine cover panel	25
6.3 Removing and installing air filter element	25
7 Intake manifold	27
7.1 Exploded view - intake manifold	27
7.2 Removing and installing intake manifold	27
7.3 Removing and installing fuel rail	32
8 High-pressure pump	35
8.1 Removing and installing high-pressure pump	35
9 Injectors	38
9.1 Checking injectors	38
9.2 Adaption of injector delivery calibration values and injector voltage calibration values	38
9.3 Checking for injectors sticking open	39
9.4 Checking return flow rate of injectors with engine running	40
9.5 Checking return flow rate of injectors at starter cranking speed	43
9.6 Removing and installing injectors	44
10 Senders and sensors	51
10.1 Checking fuel system for leaks	51
10.2 Removing and installing air mass meter G70	52
10.3 Installing high-pressure pipes	52
10.4 Checking pressure retention valve in fuel return line	55
10.5 Checking fuel pressure regulating valve N276	56
10.6 Removing and installing fuel pressure regulating valve N276	57
10.7 Removing and installing fuel pressure sender G247	59
11 Renewing engine control unit J623	63
12 Lambda probes	64
12.1 Exploded view - Lambda probe	64
12.2 Removing and installing Lambda probe G39 with Lambda probe heater Z19	65
12.3 Removing and installing exhaust gas pressure sensor 1 G450	66
13 Renewing engine control unit J623	68
28 - Glow plug system	73

1	Checking glow plug system	73
1.1	Removing and installing glow plugs	73
1.2	Removing and installing engine speed sender G28	75
1.3	Removing and installing Hall sender G40	76