

Contents

00 - Technical data	1
1 Engine number	1
2 Engine data	2
3 Safety precautions	3
4 General repair instructions	5
4.1 Rules for cleanliness when working on the injection system	5
4.2 Checking for leaks in the fuel system	5
4.3 Contact corrosion!	5
10 - Removing and installing engine	6
1 Removing and installing engine	6
1.1 Removing engine	6
1.2 Separating engine and gearbox	20
1.3 Securing engine to assembly stand	25
1.4 Installing engine	28
13 - Crankshaft group	34
1 Dismantling and assembling engine	34
1.1 Poly V-belt drive for alternator	34
1.2 Removing and installing poly V-belt	34
1.3 Removing and installing vibration damper	36
1.4 Renewing crankshaft oil seal (pulley end)	37
2 Removing and installing drive plate	40
2.1 Drive plate - exploded view	40
2.2 Removing and installing drive plate	40
2.3 Renewing crankshaft oil seal (timing chain end)	41
3 Timing chain covers	44
3.1 Timing chain covers - exploded view of components	44
3.2 Removing and installing all timing chain covers	45
4 Camshaft drive	57
4.1 Camshaft timing chains - exploded view	57
4.2 Removing and installing camshaft timing chains	60
4.3 Detaching camshaft timing chains from camshafts	70
4.4 Drive chain for valve gear - exploded view	88
4.5 Removing and installing drive chain for valve gear	90
5 Auxiliary drives	92
5.1 Chain for auxiliary drives - exploded view	92
5.2 Removing and installing chain for auxiliary drives	92
5.3 Auxiliary drives - exploded view	93
5.4 Renewing oil seals for auxiliary drives	95
5.5 Removing and installing spur gear drive	96
6 Removing and installing crankshaft	101
6.1 Crankshaft - exploded view	101
6.2 Allocation of main bearing shells for new crankshafts	104
6.3 Allocation of main bearing shells on used and machined crankshafts	105
6.4 Crankshaft dimensions	106
6.5 Measuring axial clearance	106
6.6 Measuring radial clearance	107
7 Dismantling and assembling pistons and conrods	108
7.1 Pistons and conrods - exploded view	108
7.2 Piston and cylinder dimensions	111



7.3	Measuring radial clearance of conrods	111
15	Cylinder head, valve gear	112
1	Removing and installing cylinder head	112
1.1	Cylinder head - exploded view	112
1.2	Removing and installing cylinder head cover (left-side)	114
1.3	Removing and installing cylinder head cover (right-side)	117
1.4	Removing and installing cylinder head	119
1.5	Checking compression	122
2	Removing and installing intake manifold	127
2.1	Intake manifold - exploded view	127
2.2	Removing and installing intake manifold	127
3	Servicing valve gear	131
3.1	Valve gear - exploded view	131
3.2	Removing and installing camshafts	133
3.3	Checking axial clearance of camshafts	134
3.4	Removing and installing roller rocker fingers	135
3.5	Renewing valve stem oil seals	135
3.6	Checking valve guides	138
3.7	Checking valves	139
3.8	Valve dimensions	140
3.9	Machining valve seats	140
17	Lubrication	142
1	Removing and installing parts of lubrication system	142
1.1	Oil pump, sump (bottom section) - exploded view	142
1.2	Removing and installing sump (bottom section)	143
1.3	Removing and installing oil pump	147
1.4	Sump (top section) - exploded view	150
1.5	Removing and installing sump (top section)	151
1.6	Oil retention valve and spray nozzle valve - exploded view	158
1.7	Removing and installing oil retention valves and spray nozzle valve	158
1.8	Oil filter housing - exploded view of components	159
1.9	Removing and installing oil filter housing	160
1.10	Removing and installing oil cooler	161
1.11	Checking oil pressure and oil pressure switch	162
1.12	Engine oil	164
1.13	Checking oil level	165
19	Cooling	166
1	Removing and installing parts of cooling system	166
1.1	Diagram of coolant hose connections	166
1.2	Draining and filling cooling system	168
1.3	Coolant pump and thermostat - exploded view	173
1.4	Removing and installing coolant pump	175
1.5	Removing and installing thermostat	177
1.6	Checking thermostat	178
1.7	Coolant pipes - exploded view	178
1.8	Removing and installing coolant pipe (front)	179
1.9	Removing and installing coolant pipe (rear)	181
1.10	Removing and installing coolant pipe (left-side)	184
1.11	Radiator and radiator fans - exploded view	185
1.12	Removing and installing radiator	186
1.13	Removing and installing radiator cowl	191
1.14	Checking cooling system for leaks	191
1.15	Removing and installing radiator fans	193

26 - Exhaust system	195
1 Removing and installing parts of exhaust system	195
1.1 Exhaust system - exploded view	195
1.2 Separating centre and rear silencers	198
1.3 Renewing tailpipe	200
1.4 Removing and installing front exhaust pipe (left-side) with catalytic converter	200
1.5 Removing and installing front exhaust pipe (right-side) with catalytic converter	204
1.6 Removing and installing exhaust manifold (left-side)	208
1.7 Removing and installing exhaust manifold (right-side)	209
1.8 Stress-free alignment of exhaust system	211
1.9 Aligning tailpipes	212
1.10 Checking exhaust system for leaks	213
2 Servicing secondary air system	214
2.1 Secondary air system - overview	215
2.2 Removing and installing secondary air pump motor V101	217
2.3 Checking combination valve for secondary air system for proper operation and leakage ..	217
2.4 Removing and installing combination valve for secondary air system (left-side)	219
2.5 Removing and installing combination valve for secondary air system (right-side)	221