

Contents

00 - Technical data	1
1 Engine number	1
2 Engine data	2
3 Safety precautions	3
3.1 Procedure before opening high-pressure section of injection system	4
4 General repair instructions	5
4.1 Rules for cleanliness when working on fuel supply system and injection system	5
4.2 Checking fuel system for leaks	5
4.3 Foreign particles in engine	5
4.4 Contact corrosion!	5
4.5 Routing and attachment of pipes, hoses and wiring	6
4.6 Installing radiators and condensers	6
4.7 Checking vacuum system	6
10 - Removing and installing engine	7
1 Removing and installing engine - vehicles with manual gearbox	7
1.1 Removing engine	7
1.2 Separating engine from manual gearbox	25
1.3 Installing engine	29
2 Removing and installing engine - vehicles with multitronic gearbox	35
2.1 Removing engine	35
2.2 Detaching multitronic gearbox from engine	52
2.3 Installing engine	57
3 Removing and installing engine - vehicles with automatic gearbox 09L	62
3.1 Removing engine	62
3.2 Separating engine from automatic gearbox 09L	80
3.3 Installing engine	86
4 Securing engine to engine and gearbox support	93
5 Assembly mountings	95
5.1 Assembly mountings - exploded view	95
5.2 Removing and installing engine mounting (left-side)	96
5.3 Removing and installing engine mounting (right-side)	99
5.4 Removing and installing torque reaction support	102
13 - Crankshaft group	104
1 Cylinder block (pulley end)	104
1.1 Poly V-belt drive - exploded view	104
1.2 Removing and installing coolant pump pulley	105
1.3 Removing and installing power steering pump pulley	106
1.4 Removing and installing poly V-belt	108
1.5 Removing and installing vibration damper	108
1.6 Renewing sealing flange (pulley end) with crankshaft oil seal	109
2 Cylinder block (gearbox end)	113
2.1 Dual-mass flywheel on vehicles with manual gearbox - exploded view	113
2.2 Removing and installing dual-mass flywheel - vehicles with manual gearbox	113
2.3 Extracting and driving in needle bearing for dual-mass flywheel - vehicles with manual gearbox	115
2.4 Flywheel for vehicles with multitronic gearbox - exploded view	117
2.5 Removing and installing damper unit	118
2.6 Removing and installing flywheel - vehicles with multitronic gearbox	119
2.7 Drive plate on vehicles with automatic gearbox 09L - exploded view	120
2.8 Removing and installing drive plate - vehicles with automatic gearbox 09L	121

2.9	Renewing crankshaft oil seal (gearbox end)	122
3	Crankshaft	125
3.1	Crankshaft - exploded view	125
3.2	Crankshaft dimensions	129
3.3	Measuring axial clearance	129
3.4	Measuring radial clearance	130
4	Pistons and conrods	131
4.1	Pistons and conrods - exploded view	131
4.2	Piston and cylinder dimensions	134
4.3	Checking radial clearance of conrod bearings	134
15	Cylinder head, valve gear	135
1	Chain drive	135
1.1	Timing chain covers - exploded view	135
1.2	Removing and installing timing chain covers (left and right)	135
1.3	Removing and installing timing chain cover (bottom)	139
1.4	Camshaft timing chains - exploded view	148
1.5	Detaching timing chains from camshafts, removing and installing chain tensioners	150
1.6	Drive chain for valve gear - exploded view	159
1.7	Removing and installing drive chain for valve gear	161
1.8	Drive chain for auxiliary drives on vehicles up to 04.2006 - exploded view	163
1.9	Removing and installing drive chain for auxiliary drives on vehicles up to 04.2006	164
1.10	Drive chain for auxiliary drives on vehicles from 04.2006 - exploded view	168
1.11	Removing and installing drive chain for auxiliary drives on vehicles from 04.2006	169
1.12	Balance shaft - exploded view	173
1.13	Removing and installing balance shaft	173
2	Cylinder head	176
2.1	Cylinder head - exploded view	176
2.2	Removing and installing cylinder head cover (left-side)	178
2.3	Removing and installing cylinder head cover (left-side) - USA vehicles	180
2.4	Removing and installing cylinder head cover (right-side)	182
2.5	Removing and installing cylinder head cover (right-side) - USA vehicles	185
2.6	Removing and installing cylinder head	188
2.7	Checking compression	194
3	Valve gear	199
3.1	Valve gear - exploded view	199
3.2	Measuring axial clearance of camshafts	200
3.3	Measuring radial clearance of camshafts	201
3.4	Removing and installing camshafts	201
3.5	Renewing valve stem oil seals (cylinder head installed)	207
3.6	Renewing valve stem oil seals (cylinder head removed)	211
3.7	Checking hydraulic valve compensation elements	215
3.8	Valve dimensions	216
3.9	Checking valve guides	216
3.10	Checking valves	217
17	Lubrication	218
1	Lubrication system	218
1.1	Sump (bottom section), sump (top section), oil pump, engine oil cooler - exploded view	218
1.2	Removing and installing oil level and oil temperature sender G266	220
1.3	Removing and installing engine oil cooler	220
1.4	Removing and installing sump (bottom section)	222
1.5	Removing and installing oil pump	225
1.6	Removing and installing sump (top section)	225
1.7	Oil filter housing - exploded view	231

1.8	Removing and installing oil filter housing	234
1.9	Oil retention valves, oil separator - exploded view	235
1.10	Removing and installing crankcase breather hoses - not applicable for USA vehicles	237
1.11	Removing and installing oil pressure switch F1	237
1.12	Checking oil pressure	238
1.13	Engine oil	240
1.14	Checking oil level	240
19	- Cooling	241
1	Cooling system	241
1.1	Diagram of coolant hose connections	241
1.2	Draining and filling cooling system	243
1.3	Thermostat, coolant pump and connection - exploded view	248
1.4	Removing and installing coolant pump	249
1.5	Removing and installing thermostat	251
1.6	Checking thermostat	251
1.7	Coolant pipes - exploded view	252
1.8	Removing and installing coolant temperature sender G62	252
1.9	Removing and installing coolant pipe (front)	253
1.10	Removing and installing coolant pipes (left-side)	255
1.11	Removing and installing coolant pipe (top)	258
1.12	Removing and installing radiator	261
1.13	Removing and installing radiator cowl	266
1.14	Removing and installing radiator fan	266
1.15	Checking cooling system for leaks	267
26	- Exhaust system	269
1	Exhaust system	269
1.1	Exhaust system on vehicles with front-wheel drive - exploded view	269
1.2	Exhaust system on vehicles with four-wheel drive - exploded view	273
1.3	Separating centre and rear silencers	276
1.4	Renewing tailpipe	278
1.5	Removing and installing front exhaust pipe (left-side) with catalytic converter	279
1.6	Removing and installing front exhaust pipe (right-side) with catalytic converter	284
1.7	Exhaust manifold - exploded view	288
1.8	Removing and installing exhaust manifold (left-side)	289
1.9	Removing and installing exhaust manifold (right-side)	291
1.10	Stress-free alignment of exhaust system	293
1.11	Checking exhaust system for leaks	294