

## Contents

<b>00</b>	<b>Technical data</b> .....	<b>1</b>
1	<b>Engine number</b> .....	1
2	<b>Engine data</b> .....	2
3	<b>Safety precautions</b> .....	3
3.1	Safety precautions when working on the fuel supply system .....	3
3.2	Safety precautions when working on vehicles with start/stop system .....	3
3.3	Safety precautions when using testers and measuring instruments during a road test .....	4
3.4	Safety precautions when working on the cooling system .....	4
3.5	Safety precautions when working on the ignition system .....	4
3.6	Safety precautions when working on the subframe .....	5
3.7	Safety precautions when working on the exhaust system .....	5
4	<b>Repair instructions</b> .....	6
4.1	Rules for cleanliness .....	6
4.2	Foreign particles in engine .....	6
4.3	Contact corrosion .....	6
4.4	Routing and attachment of pipes, hoses and wiring .....	7
4.5	Installing radiators and condensers .....	7
<b>10</b>	<b>Removing and installing engine</b> .....	<b>8</b>
1	<b>Removing and installing engine - vehicles with manual gearbox</b> .....	<b>8</b>
1.1	Removing engine .....	8
1.2	Separating engine and manual gearbox .....	27
1.3	Securing engine to engine and gearbox support .....	31
1.4	Installing engine .....	33
2	<b>Removing and installing engine - vehicles with multitronic gearbox</b> .....	<b>39</b>
2.1	Removing engine .....	39
2.2	Detaching multitronic gearbox from engine .....	57
2.3	Securing engine to engine and gearbox support .....	61
2.4	Installing engine .....	63
<b>13</b>	<b>Crankshaft group</b> .....	<b>69</b>
1	<b>Servicing work on pulley end</b> .....	<b>69</b>
1.1	Poly V-belt drive - exploded view .....	69
1.2	Removing and installing coolant pump pulley .....	70
1.3	Removing and installing power steering pump pulley .....	71
1.4	Removing and installing poly V-belt .....	73
1.5	Removing and installing poly V-belt pulley for crankshaft .....	74
1.6	Renewing sealing flange (pulley end) with crankshaft oil seal .....	75
2	<b>Servicing work on timing chain end</b> .....	<b>79</b>
2.1	Dual-mass flywheel on vehicles with manual gearbox - exploded view .....	79
2.2	Removing and installing dual-mass flywheel - vehicles with manual gearbox .....	80
2.3	Extracting and driving in needle bearing for dual-mass flywheel - vehicles with manual gearbox .....	81
2.4	Flywheel for vehicles with multitronic gearbox - exploded view .....	83
2.5	Removing and installing damper unit .....	84
2.6	Removing and installing flywheel - vehicles with multitronic gearbox .....	85
2.7	Renewing crankshaft oil seal (timing chain end) .....	86
3	<b>Timing chain covers</b> .....	<b>89</b>
3.1	Timing chain covers - exploded view .....	89
3.2	Removing and installing timing chain covers (left and right) .....	90
3.3	Removing and installing timing chain cover (bottom) .....	94
4	<b>Camshaft drive</b> .....	<b>103</b>

4.1	Camshaft timing chains - exploded view	103
4.2	Detaching timing chains from camshafts, removing and installing chain tensioners	106
4.3	Drive chain for valve gear - exploded view	116
4.4	Removing and installing drive chain for valve gear	119
4.5	Drive chain for auxiliary drives on vehicles up to 04.2006 - exploded view	121
4.6	Removing and installing drive chain for auxiliary drives on vehicles up to 04.2006	123
4.7	Drive chain for auxiliary drives on vehicles from 04.2006 onwards - exploded view	127
4.8	Removing and installing drive chain for auxiliary drives on vehicles from 04.2006	127
4.9	Balance shaft - exploded view	132
4.10	Removing and installing balance shaft	132
<b>5</b>	<b>Removing and installing crankshaft</b>	<b>136</b>
5.1	Crankshaft - exploded view	136
5.2	Crankshaft dimensions	139
5.3	Measuring axial clearance	139
5.4	Measuring radial clearance	140
<b>6</b>	<b>Dismantling and assembling pistons and conrods</b>	<b>141</b>
6.1	Pistons and conrods - exploded view	141
6.2	Piston and cylinder dimensions	144
6.3	Checking radial clearance of conrod bearings	144
<b>15</b>	<b>Cylinder head, valve gear</b>	<b>145</b>
<b>1</b>	<b>Removing and installing cylinder head</b>	<b>145</b>
1.1	Cylinder head - exploded view	145
1.2	Removing and installing cylinder head cover (left-side)	147
1.3	Removing and installing cylinder head cover (right-side)	149
1.4	Removing and installing cylinder head	151
1.5	Removing and installing vacuum pump for brake servo	157
1.6	Checking compression	157
<b>2</b>	<b>Servicing valve gear</b>	<b>161</b>
2.1	Valve gear - exploded view	161
2.2	Checking axial clearance of camshafts	163
2.3	Removing and installing camshafts	164
2.4	Renewing valve stem oil seals (cylinder head installed)	169
2.5	Renewing valve stem oil seals (cylinder head removed)	173
2.6	Checking hydraulic valve compensation elements	176
2.7	Valve dimensions	178
2.8	Checking valve guides	178
2.9	Checking valves	179
<b>17</b>	<b>Lubrication</b>	<b>180</b>
<b>1</b>	<b>Removing and installing parts of lubrication system</b>	<b>180</b>
1.1	Sump (bottom section), sump (top section), oil pump, oil cooler - exploded view	180
1.2	Removing and installing oil cooler	183
1.3	Removing and installing sump (bottom section)	184
1.4	Removing and installing oil pump	188
1.5	Removing and installing sump (top section)	188
1.6	Oil filter housing - exploded view	192
1.7	Removing and installing oil filter housing	195
1.8	Oil retention valves, oil separator - exploded	197
1.9	Removing and installing crankcase breather hoses	198
1.10	Removing and installing oil pressure switch F1	199
1.11	Checking oil pressure	200
1.12	Engine oil	202
1.13	Checking oil level	202
<b>19</b>	<b>Cooling</b>	<b>204</b>

<b>1</b>	<b>Removing and installing parts of cooling system</b>	<b>204</b>
1.1	Connection diagram - coolant hoses	204
1.2	Draining and filling cooling system	206
1.3	Thermostat, coolant pump, hose connection - overview of components	211
1.4	Removing and installing coolant pump	212
1.5	Removing and installing thermostat	214
1.6	Checking thermostat	215
1.7	Coolant pipes - exploded view	215
1.8	Removing and installing coolant temperature sender G62	216
1.9	Removing and installing coolant pipe (front)	217
1.10	Removing and installing coolant pipes (left-side)	219
1.11	Removing and installing coolant pipe (top)	222
1.12	Removing and installing radiator	223
1.13	Removing and installing radiator cowl	228
1.14	Removing and installing radiator fan	228
1.15	Checking cooling system for leaks	229
<b>26</b>	<b>Exhaust system</b>	<b>231</b>
<b>1</b>	<b>Removing and installing parts of exhaust system</b>	<b>231</b>
1.1	Exhaust system on vehicles with front-wheel drive - exploded view	231
1.2	Exhaust system on vehicles with four-wheel drive - exploded view	236
1.3	Separating centre and rear silencers	239
1.4	Renewing tailpipe	241
1.5	Removing and installing front exhaust pipe (left-side) with catalytic converter	242
1.6	Removing and installing front exhaust pipe (right-side) with catalytic converter	246
1.7	Exhaust manifold - exploded view	251
1.8	Removing and installing exhaust manifold (left-side)	252
1.9	Removing and installing exhaust manifold (right-side)	254
1.10	Stress-free alignment of exhaust system	255
1.11	Checking exhaust system for leaks	257
<b>2</b>	<b>Servicing secondary air system</b>	<b>258</b>
2.1	Principle and function	258
2.2	Checking combination valves for secondary air system for correct operation and leakage	258
2.3	Removing and installing combination valve for secondary air system (left-side)	260
2.4	Removing and installing combination valve for secondary air system (right-side)	261
2.5	Removing and installing secondary air pump	262