

Contents

00 - Technical data	1
1 Technical data	1
1.1 Technical data	1
1.2 Engine number	1
1.3 Engine data	1
10 - Removing and installing engine	3
1 Removing and installing engine	3
1.1 Removing and installing engine	3
1.2 Removing	3
1.3 Attaching engine to engine stand	13
1.4 Installing	13
1.5 Tightening torques	16
13 - Crankshaft group	18
1 Dismantling and assembling engine	18
1.1 Dismantling and assembling engine	18
1.2 Ribbed belt drive for vane pump, alternator and viscous fan	18
1.3 Ribbed belt drive for air conditioner - assembly overview	25
1.4 Removing and installing ribbed belt	29
1.5 Removing and installing bearing for viscous fan	31
1.6 Removing and installing bracket for alternator, vane pump (power steering) and viscous fan	33
1.7 Toothed belt drive	36
1.8 Removing and installing toothed belt	40
2 Removing and installing sealing flanges and flywheel/drive plate	44
2.1 Removing and installing sealing flanges and flywheel/drive plate	44
2.2 Removing and installing stiffening frame	48
2.3 Renewing crankshaft oil seal - pulley end	53
2.4 Removing and installing front sealing flange	55
2.5 Removing and installing dual mass flywheel/ drive plate	57
3 Removing and installing crankshaft	60
3.1 Removing and installing crankshaft	60
3.2 Removing and installing chain sprocket	65
3.3 Removing and installing needle bearing in crankshaft	66
3.4 Crankshaft dimensions	67
4 Dismantling and assembling pistons and conrods	68
4.1 Dismantling and assembling pistons and conrods	68
4.2 Piston and cylinder dimensions	74
15 - Cylinder head, Valve gear	76
1 Removing and installing cylinder head	76
1.1 Removing and installing cylinder head	76
1.2 Part I	77
1.3 Part II	81
1.4 Removing and installing intake manifold (with change-over function)	84
1.5 Removing and installing cylinder head cover	88
1.6 Removing cylinder head	90
1.7 Installing cylinder head	92
1.8 Checking compressions	95
2 Servicing valve gear	96
2.1 Servicing valve gear	96
2.2 Checking camshaft axial clearance	106



2.3	Renewing camshaft oil seals	107
2.4	Removing and installing camshafts and camshaft adjuster	112
2.5	Checking hydraulic bucket tappets	119
2.6	Renewing valve stem seals	120
2.7	Checking valve guides	122
2.8	Renewing valve guides	122
2.9	Reworking valve seats	124
17	- Lubrication	126
1	Removing and installing parts of the lubrication system	126
1.1	Removing and installing parts of the lubrication system	126
1.2	Part I	127
1.3	Part II	132
1.4	Removing and installing sump	135
1.5	Removing and installing oil pump	138
1.6	Checking oil pressure and oil pressure switch	139
1.7	Engine oil	140
1.8	Checking oil level	141
19	- Cooling system	143
1	Removing and installing parts of cooling system	143
1.1	Removing and installing parts of cooling system	143
1.2	Parts of cooling system	144
1.3	Draining and filling cooling system	145
1.4	Removing and installing coolant pump	149
1.5	Removing and installing, checking coolant thermostat	151
1.6	Removing and installing bottom coolant pipe	154
1.7	Removing and installing radiator	155
1.8	Checking cooling system for leaks	157
26	- Exhaust system	159
1	Removing and installing parts of exhaust system	159
1.1	Removing and installing parts of exhaust system	159
1.2	Vehicles with front-wheel drive	159
1.3	Separating centre and rear silencers	163
1.4	Removing and installing exhaust manifold	165
1.5	Stress-free alignment of exhaust system	169
1.6	Checking exhaust system for leaks	170