

Contents

00 - Technical data	1
1 Technical data	1
1.1 Technical data	1
1.2 Engine number	1
1.3 Changes during the production period	1
1.4 Engine data	2
10 - Removing and installing engine	4
1 Removing and installing engine	4
1.1 Removing and installing engine	4
1.2 Removing	5
1.3 Attaching engine to engine stand	22
1.4 Installing	22
1.5 Tightening torques	25
13 - Crankshaft group	28
1 Dismantling and assembling engine	28
1.1 Dismantling and assembling engine	28
1.2 Ribbed belt drive for vane pump, alternator and air conditioner	28
1.3 Removing and installing ribbed belt	35
1.4 Checking alignment of ribbed belt - Vehicles up to 07.91	37
1.5 Removing and installing vibration damper/pulley	39
1.6 Toothed belt drive	41
1.7 Removing and installing toothed belt	46
2 Removing and installing sealing flange and flywheel/drive plate	51
2.1 Removing and installing sealing flange and flywheel/drive plate	51
2.2 Replacing crankshaft oil seal on pulley end	57
2.3 Removing and installing flywheel/drive plate	59
2.4 Removing and installing needle bearing in flywheel	63
2.5 Adjusting bracket of engine speed sender	64
3 Removing and installing crankshaft	66
3.1 Removing and installing crankshaft	66
3.2 Crankshaft dimensions	70
3.3 Measuring axial and radial play	70
4 Dismantling and assembling pistons and conrods	72
4.1 Dismantling and assembling pistons and conrods	72
4.2 Piston and cylinder dimensions	77
4.3 Checking radial play of conrods	77
15 - Cylinder head, Valve gear	79
1 Removing and installing cylinder head	79
1.1 Removing and installing cylinder head	79
1.2 Different valve gear designs	79
1.3 Removing and installing intake manifold	86
1.4 Removing and installing left cylinder head cover	91
1.5 Removing and installing right cylinder head cover	93
1.6 Removing left cylinder head	95
1.7 Removing right cylinder head	99
1.8 Installing cylinder head	102
1.9 Checking compression	105
2 Servicing valve gear	107
2.1 Servicing valve gear	107
2.2 Checking camshaft axial clearance	116



2.3	Replacing front camshaft oil seals	116
2.4	Replacing rear oil seal of left camshaft	119
2.5	Removing and installing camshafts	120
2.6	Checking hydraulic bucket tappets	122
2.7	Replacing valve stem seals	123
2.8	Checking valve guides	127
2.9	Checking valves	128
2.10	Replacing valve guides	128
2.11	Reworking valve seats	130
17	- Lubrication	132
1	Removing and installing parts of the lubrication system	132
1.1	Removing and installing parts of the lubrication system	132
1.2	Different oil circuits	132
1.3	Engine generation I	133
1.4	Engine generation II	139
1.5	Removing and installing lower section of sump	144
1.6	Removing and installing upper section of sump	147
1.7	Removing and installing oil pump	152
1.8	Replacing oil retention valves	156
1.9	Checking oil pressure and oil pressure switch	157
1.10	Engine oil	160
1.11	Check oil level	160
19	- Cooling system	162
1	Removing and installing parts of the cooling system	162
1.1	Removing and installing parts of the cooling system	162
1.2	Coolant pump and coolant thermostat	163
1.3	Draining and filling cooling system	164
1.4	Removing and installing coolant pump	169
1.5	Removing and installing, checking coolant thermostat	170
1.6	Coolant pipes - overview	172
1.7	Removing and installing small coolant pipe	174
1.8	Removing and installing large coolant pipe	175
1.9	Removing and installing radiator	176
1.10	Checking cooling system for leaks	181
26	- Exhaust system	183
1	Removing and installing parts of exhaust system	183
1.1	Removing and installing parts of exhaust system	183
1.2	Vehicles with front-wheel drive and two catalytic converters - manual gearbox or automatic gearbox 097	183
1.3	Installing exhaust system stress-free - vehicles with two catalytic converters	190
1.4	Vehicles with front-wheel drive and two catalytic converters - Automatic gearbox 01K	195
1.5	Installing exhaust system stress-free - vehicles with two catalytic converters, automatic gearbox 01K	200
1.6	Vehicles with front-wheel drive and single catalytic converter	203
1.7	Installing exhaust system stress-free - vehicles with single catalytic converter	208
1.8	4WD vehicles	213
1.9	Installing exhaust system stress-free - vehicles with four-wheel drive	218
1.10	Separating centre and rear silencers - vehicles with four-wheel drive	221
1.11	Removing and installing left exhaust manifold	222
1.12	Removing and installing right exhaust manifold	226
1.13	Checking exhaust system for leaks	229