

Contents

| | |
|--|-----------|
| 01 - Self diagnosis | 1 |
| 1 Self-diagnosis | 1 |
| 1.1 Self-diagnosis | 1 |
| 1.2 Immobiliser self-diagnosis | 1 |
| 1.3 Connecting V.A.G 1551 fault reader | 1 |
| 1.4 Starting immobiliser self-diagnosis | 2 |
| 1.5 Interrogate fault memory | 2 |
| 1.6 Erase fault memory | 3 |
| 1.7 Immobiliser fault table | 3 |
| 1.8 Performing vehicle key adaptation | 4 |
| 1.9 Adaptation during engine control unit replacement | 6 |
| 1.10 Testing system | 7 |
| 1.11 Lost key procedure | 7 |
| 1.12 Establish code number | 8 |
| | |
| 27 - Starter, Current supply | 9 |
| 1 Checking and charging battery | 9 |
| 1.1 Checking and charging battery | 9 |
| 1.2 Checking electrolyte level | 9 |
| 1.3 Measuring voltage under load | 9 |
| 1.4 Checking specific gravity of acid | 10 |
| 1.5 Notes on handling batteries | 10 |
| 1.6 Charging battery | 10 |
| 1.7 Fast charging/starting assistance | 11 |
| | |
| 90 - Gauges, Instruments | 12 |
| 1 Servicing dash panel insert | 12 |
| 1.1 Servicing dash panel insert | 12 |
| 1.2 Coding and adapting dash panel insert 06.94 ä | 12 |
| 1.3 Initiating coding of dash panel insert | 12 |
| 1.4 Coding of dash panel insert | 13 |
| 1.5 Coding table | 14 |
| 1.6 Initiating adaptation of dash panel insert | 14 |
| 1.7 Adapting econometer | 15 |
| 1.8 Adapting the lubrication service interval indicator (in km) | 16 |
| 1.9 Adapting service interval indicator 1 (in km) | 16 |
| 1.10 Adapting of service interval indicator 1 (in days) | 17 |
| 1.11 Adapting service interval indicator 2 (in days) | 18 |
| 1.12 Adapting of odometer | 19 |
| 2 Dash panel insert | 21 |
| 2.1 Dash panel insert | 21 |
| 2.2 Dash panel insert > 06.91 - Exploded view | 22 |
| 2.3 Dash panel insert > 07.91 - Exploded view | 29 |
| 2.4 Removing and installing dash panel insert | 33 |
| 2.5 Assignment of lamps in dash panel insert > 05.94 | 34 |
| 2.6 Assignment of lamps in dash panel insert 06.94 ä | 38 |
| 2.7 Assignment of contacts at multi-pin dash panel insert connectors | 41 |
| 2.8 Removing and installing plug for multipin connectors | 43 |
| 2.9 Servicing plug for multi-pin connector | 44 |
| 3 Checking dash panel insert components | 45 |
| 3.1 Checking dash panel insert components | 45 |
| 3.2 Checking voltage stabiliser | 45 |
| 3.3 Checking fuel gauge | 45 |
| 3.4 Adjusting fuel gauge > 06.92 | 47 |



| | | |
|-----------|--|-----------|
| 3.5 | Adjusting fuel gauge 07.92 > 05.94 | 47 |
| 3.6 | Checking oil pressure switch | 47 |
| 3.7 | Checking speedometer sensor | 48 |
| 3.8 | Checking coolant temperature gauge | 48 |
| 3.9 | Checking oil temperature gauge | 52 |
| 3.10 | Checking oil pressure gauge | 53 |
| 3.11 | Removing and installing outside temperature gauge | 53 |
| 3.12 | 5-pin plug behind dash panel insert | 54 |
| 4 | Removing and installing dash panel insert components | 56 |
| 4.1 | Removing and installing dash panel insert components | 56 |
| 4.2 | Vehicles without auto-check system/on-board computer | 56 |
| 4.3 | Removing and installing cover panel | 59 |
| 4.4 | Removing and installing instrument carrier | 59 |
| 4.5 | Removing and installing front surround | 59 |
| 4.6 | Removing and installing speedometer | 60 |
| 4.7 | Removing and installing speedometer and large analogue clock | 60 |
| 4.8 | Removing and installing fuel gauge | 61 |
| 4.9 | Removing and installing coolant temperature gauge | 61 |
| 4.10 | Removing and installing brightness control in dash panel insert | 62 |
| 4.11 | Removing and installing PCB | 62 |
| 4.12 | Removing and installing cap-type lamps | 63 |
| 4.13 | Removing and installing digital clock | 63 |
| 4.14 | Vehicles with Auto-check system/on-board computer and additional instruments | 64 |
| 4.15 | Removing and installing cover panel | 67 |
| 4.16 | Removing and installing instrument carrier and instrument carrier (side section) | 67 |
| 4.17 | Removing and installing front surround | 68 |
| 4.18 | Removing and installing speedometer | 68 |
| 4.19 | Removing and installing rev counter and large analogue clock | 68 |
| 4.20 | Removing and installing fuel gauge | 69 |
| 4.21 | Removing and installing coolant temperature gauge | 69 |
| 4.22 | Removing and installing brightness control in dash panel insert | 70 |
| 4.23 | Removing and installing PCB | 70 |
| 4.24 | Removing and installing cap-type lamps | 71 |
| 4.25 | Removing and installing on-board computer/auto-check system display unit | 71 |
| 4.26 | Removing and installing digital clock | 72 |
| 4.27 | Removing and installing cover panel (side section) | 73 |
| 4.28 | Removing and installing oil temperature / oil pressure gauge | 73 |
| 4.29 | Removing and installing small analogue clock | 73 |
| 4.30 | Removing and installing side section PCB | 74 |
| 91 | Radio, 2-way radio, Telephone | 75 |
| 1 | Servicing radio | 75 |
| 1.1 | Servicing radio | 75 |
| 1.2 | Radio systems - general layout | 76 |
| 1.3 | "Gamma CC Bose" radio with CD changer- General layout | 80 |
| 1.4 | Removing and installing radio > 05.94 | 84 |
| 1.5 | Removing and installing radio 06.94 ä | 84 |
| 1.6 | Removing and installing Bose rear amplifier | 85 |
| 1.7 | Removing and installing CD changer | 85 |
| 1.8 | Removing and installing CD changer, Avant 06.94 ä | 86 |
| 2 | Design of car radio systems | 87 |
| 2.1 | Design of car radio systems | 87 |
| 2.2 | "Alpha" radio > 05.94 | 87 |
| 2.3 | "Beta CC" radio > 05.94 | 88 |
| 2.4 | "Gamma CC" radio > 05.94 | 89 |
| 2.5 | "Gamma CC Bose" radio > 05.94 | 92 |
| 2.6 | "Gamma CD" radio > 05.94 | 94 |

| | | |
|-----------|---|------------|
| 2.7 | "Gamma CC Bose" radio with CD changerä 05.94 | 95 |
| 2.8 | "Beta" radio 06.94 ä | 97 |
| 2.9 | "Gamma" radio 06.94 ä | 98 |
| 2.10 | "Delta" radio 06.94 ä | 99 |
| 2.11 | "Delta Bose" radio 06.94 ä | 101 |
| 3 | Loudspeaker systems - general layout | 104 |
| 3.1 | Loudspeaker systems - general layout | 104 |
| 4 | Aerial systems - general layout | 109 |
| 4.1 | Aerial systems - general layout | 109 |
| 4.2 | Avant roof aerial > 05.94 | 113 |
| 4.3 | Roof aerial with amplifier, Avant 06.94 ä | 115 |
| 5 | Servicing telephone system | 117 |
| 5.1 | Servicing telephone system | 117 |
| 5.2 | Telephone system - general layout | 118 |
| 5.3 | Removing and installing transmit/receive unit | 120 |
| 5.4 | Removing and installing transmit/receive unit, Avant 06.94 ä | 121 |
| 5.5 | Installing telephone aerial | 122 |
| 5.6 | Connecting frequency divider | 122 |
| 5.7 | Removing and installing handset | 123 |
| 92 | - Windscreen wipe and wash system | 124 |
| 1 | Servicing wiper system | 124 |
| 1.1 | Servicing wiper system | 124 |
| 2 | Servicing windscreen and headlight washer system | 128 |
| 2.1 | Servicing windscreen and headlight washer system | 128 |
| 2.2 | Removing and installing telescopic headlight washer arm | 132 |
| 3 | Servicing rear window wiper system | 134 |
| 3.1 | Servicing rear window wiper system | 134 |
| 3.2 | Removing and installing rear window wiper arm | 134 |
| 3.3 | Removing and installing rear window wiper motor | 135 |
| 94 | - Lights, Lamps, Switches - exterior | 136 |
| 1 | Servicing headlights | 136 |
| 1.1 | Servicing headlights | 136 |
| 1.2 | Servicing headlights, Audi 100 > 05.94 | 136 |
| 1.3 | Servicing headlights Audi S4, 100 TDI 07.91 ä, Audi A6, S6 06.94 ä | 142 |
| 1.4 | Headlight adjustment | 146 |
| 1.5 | Removing and installing front turn-signal indicator | 147 |
| 1.6 | Removing and installing headlight | 147 |
| 1.7 | Servicing electrical headlight range adjustment | 148 |
| 1.8 | Removing and installing control motor | 150 |
| 2 | Servicing tail light | 151 |
| 2.1 | Servicing tail light | 151 |
| 2.2 | Removing and installing high-level brake light | 154 |
| 3 | Servicing steering column switch | 155 |
| 3.1 | Servicing steering column switch | 155 |
| 3.2 | Removing and installing steering column switch | 155 |
| 4 | Servicing ignition/starter switch | 159 |
| 4.1 | Servicing ignition/starter switch | 159 |
| 4.2 | Removing and installing ignition/starter switch > 05.94) | 159 |
| 4.3 | Removing and installing ignition/starter switch 06.94 ä | 160 |
| 5 | Servicing steering column lock with lock cylinder | 161 |
| 5.1 | Servicing steering column lock with lock cylinder | 161 |
| 5.2 | Removing and installing steering column lock with lock cylinder > 05.94 | 161 |
| 5.3 | Removing and installing steering column lock with lock cylinder 06.94 ä | 163 |



| | |
|--|------------|
| 96 - Lights, Lamps, Switches - interior | 166 |
| 1 Centre console switches | 166 |
| 1.1 Centre console switches | 166 |
| 1.2 Removing and installing pushbutton switches | 166 |
| 1.3 Replacing bulbs in pushbutton switches | 167 |
| 1.4 Removing and installing switch for electrically operated mirrors | 167 |
| 1.5 Checking switch for electrically operated mirrors 07.92 ä | 168 |
| 2 Electric window lifters | 169 |
| 2.1 Electric window lifters | 169 |
| 2.2 Front electric window lifter - exploded view | 170 |
| 2.3 Removing and installing front window lifter motor | 175 |
| 2.4 Rear electric window lifters - exploded view | 176 |
| 2.5 Removing and installing rear window lifter switch | 179 |
| 2.6 Removing and installing rear window lifter motor | 180 |
| 2.7 Servicing electric window lifters with cushioned closing | 181 |
| 3 Electrically adjustable seats | 184 |
| 3.1 Electrically adjustable seats | 184 |
| 3.2 Electrically adjustable driver's seat - exploded view | 185 |
| 3.3 Electrically adjustable backrest - exploded view | 192 |
| 3.4 Removing and installing electrically adjustable seat | 194 |
| 3.5 Removing and installing switch unit on seat | 194 |
| 3.6 Removing and installing backrest | 195 |
| 3.7 Removing and installing seat adjustment motors | 196 |
| 3.8 Removing and installing backrest adjustment motor | 199 |
| 3.9 Functional test of electrically adjustable seats | 199 |
| 4 Servicing illuminated make-up mirror | 200 |
| 4.1 Servicing illuminated make-up mirror | 200 |
| 5 Servicing electric rear window blind | 201 |
| 5.1 Servicing electric rear window blind | 201 |
| 5.2 Removing and installing rear window blind motor | 203 |
| 5.3 Removing and installing rear window blind control unit | 204 |
| 6 Servicing ultrasonic passenger compartment monitoring system | 204 |
| 6.1 Servicing ultrasonic passenger compartment monitoring system | 204 |
| 6.2 Functional test of interior monitoring system | 205 |
| 6.3 System diagnosis | 205 |
| 6.4 Diagnosis table | 205 |
| 6.5 Fault remedy | 206 |
| 6.6 Removing and installing sensors for passenger compartment monitoring system | 207 |
| 6.7 Removing and installing passenger compartment monitoring system control unit | 208 |
| 6.8 Checking momentary contact deactivation switch | 210 |
| 7 Servicing immobiliser | 211 |
| 7.1 Servicing immobiliser | 211 |
| 7.2 Overview | 211 |
| 7.3 Removing and installing immobiliser control unit | 212 |
| 7.4 Replacing reader coil -D2 | 213 |
| 97 - Wiring | 214 |
| 1 Fitting locations of control units and electrical components | 214 |
| 1.1 Fitting locations of control units and electrical components | 214 |
| 1.2 Removing and installing central electrical system with relay carrier and connecting unit I | 216 |
| 1.3 Removing and installing auxiliary relay carrier I | 218 |
| 1.4 Layout of auxiliary relay carrier II | 221 |
| 1.5 Layout of auxiliary relay carrier III | 222 |
| 1.6 Arrangement of fuses in fuse box | 222 |
| 1.7 Removing and installing electrics box | 223 |

1.8 Arrangement of connectors225