

## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Identification</b>	<b>1</b>
1.1 Identification of final drive	1
1.2 Identification of all-wheel drive coupling 0CJ or 0CX	5
<b>2 Technical data</b>	<b>7</b>
2.1 Allocation of final drive to engine	7
2.2 Capacities	14
<b>3 Overview - power transmission</b>	<b>17</b>
3.1 Overview - power transmission, vehicles without all-wheel drive coupling	17
3.2 Overview - power transmission, vehicles with all-wheel drive coupling »quattro ultra«	17
<b>4 Safety information</b>	<b>19</b>
4.1 Safety precautions when working on vehicle	19
4.2 Safety precautions when working on vehicles with start/stop system	20
4.3 Safety precautions when working on the high-voltage system	20
4.4 Safety precautions when working in the vicinity of high-voltage components	21
<b>5 Repair instructions</b>	<b>22</b>
5.1 General repair instructions	22
5.2 Repair instructions and testing - rear final drive 0D3 "quattro sport" and 0BX "quattro sport"	22
5.3 Repair instructions and testing - all-wheel drive coupling 0CJ or 0CX	24
5.4 Special tools	25
5.5 Components	25
5.6 Contact corrosion	27
<b>6 Electrical components</b>	<b>29</b>
6.1 Overview of fitting locations - electrical components	29
<b>39 - Final drive - rear differential</b>	<b>31</b>
<b>1 Safety information</b>	<b>31</b>
<b>2 Propshaft</b>	<b>32</b>
2.1 Assembly overview - propshaft	32
2.2 Removing and installing propshaft	35
2.3 Renewing protective boot	49
<b>3 Final drive</b>	<b>52</b>
3.1 Assembly overview - final drive	52
3.2 Removing and installing final drive	59
3.3 Dismantling and assembling final drive	92
3.4 Hydraulic control unit - "quattro sport"	109
3.5 Checking torque distribution	118
<b>4 Gear oil</b>	<b>119</b>
4.1 Overview of fitting locations - drain and inspection plugs	119
4.2 Checking gear oil level	122
4.3 Draining and filling gear oil	124
<b>5 ATF</b>	<b>141</b>
5.1 Checking ATF level	141
5.2 Draining and filling ATF	141
<b>6 Oil seals</b>	<b>146</b>
6.1 Overview of fitting locations - oil seals	146
6.2 Renewing left oil seal	153
6.3 Renewing right oil seal	160
6.4 Renewing input shaft oil seal	173
6.5 Renewing protective ring on flange shaft	197



6.6	Renewing protective ring on propshaft flange .....	203
<b>7</b>	<b>Assembly mountings</b> .....	<b>206</b>
7.1	Removing and installing bonded rubber bush .....	206
<b>8</b>	<b>All-wheel drive coupling</b> .....	<b>208</b>
8.1	Assembly overview - all-wheel drive coupling .....	208
8.2	Overview of fitting locations - drain and inspection plugs .....	210
8.3	Removing and installing all-wheel drive coupling .....	210
8.4	Additional work required if all-wheel drive coupling was renewed .....	213
8.5	Checking oil level .....	214
8.6	Draining and filling oil for all-wheel drive coupling .....	215
8.7	Removing and installing control unit .....	217
8.8	Additional work for "quattro ultra" vehicles .....	220
8.9	Checking setting torque of all-wheel drive coupling .....	221
8.10	Renewing oil seal for all-wheel drive coupling output shaft .....	223
8.11	Renewing oil seal for all-wheel drive coupling input shaft .....	225
<b>9</b>	<b>Gearbox control system</b> .....	<b>228</b>
9.1	Overview of fitting locations - gearbox control system .....	228
9.2	Removing and installing all-wheel drive control unit J492 - vehicles with "quattro ultra" ..	231
9.3	Removing and installing differential lock control unit J187 - vehicles with "quattro sport" ..	232
9.4	Additional work required after renewing differential lock control unit J187 .....	236