

## Contents

<b>23 - Mixture preparation - injection</b> .....	<b>1</b>
<b>1 Safety precautions and rules for cleanliness</b> .....	<b>1</b>
1.1 Safety precautions when working on the injection and glow plug system .....	1
1.2 Safety precautions when using testers and measuring instruments during a road test .....	2
1.3 Safety precautions when working on vehicles with start/stop system .....	2
1.4 Safety precautions when working on the fuel system .....	3
1.5 Rules for cleanliness and instructions for working on fuel system .....	3
1.6 Checking vacuum system .....	4
<b>2 Overview of fitting locations - injection system</b> .....	<b>6</b>
<b>3 Overview - fuel system</b> .....	<b>14</b>
<b>4 Filling and bleeding fuel system</b> .....	<b>16</b>
<b>5 Air cleaner</b> .....	<b>17</b>
5.1 Exploded view - air cleaner .....	17
5.2 Removing and installing engine cover panel .....	18
5.3 Removing and installing air filter element .....	19
5.4 Removing and installing air cleaner (bottom section) .....	20
5.5 Removing and installing air mass meter G70 .....	22
<b>6 Intake manifold</b> .....	<b>23</b>
6.1 Exploded view - intake manifold .....	23
6.2 Removing and installing throttle valve module J338 .....	24
6.3 Removing and installing intake manifold .....	24
<b>7 High-pressure pump</b> .....	<b>28</b>
7.1 Exploded view - high-pressure pump .....	28
7.2 Removing and installing high-pressure pump .....	29
7.3 Performing first fuel filling after installing high-pressure pump .....	32
7.4 Checking fuel system for leaks .....	33
<b>8 Injectors</b> .....	<b>34</b>
8.1 Exploded view - injectors .....	34
8.2 Checking injectors .....	37
8.3 Performing adaption of correction values for injectors .....	37
8.4 Checking return flow rate of injectors with engine running .....	38
8.5 Checking return flow rate of injectors at starter cranking speed .....	40
8.6 Checking for injectors sticking open .....	42
8.7 Removing and installing injectors .....	43
8.8 Renewing injector seals .....	49
<b>9 Senders and sensors</b> .....	<b>51</b>
9.1 Removing and installing fuel rail .....	51
9.2 Installing high-pressure pipes .....	53
9.3 Checking fuel pressure (low pressure) .....	54
9.4 Checking fuel pressure regulating valve N276 .....	56
9.5 Removing and installing fuel pressure regulating valve N276 .....	58
9.6 Removing and installing fuel pressure sender G247 .....	59
<b>10 Lambda probe</b> .....	<b>63</b>
10.1 Exploded view - Lambda probe and exhaust gas temperature senders .....	63
10.2 Removing and installing Lambda probe G39 with Lambda probe heater Z19 .....	64
10.3 Removing and installing pressure differential sender G505 .....	65
<b>11 Engine control unit</b> .....	<b>66</b>
11.1 Wiring and component check with test box V.A.G 1598/42 .....	66
11.2 Removing and installing engine control unit J623 .....	67
<b>28 - Glow plug system</b> .....	<b>71</b>



<b>1</b>	<b>Glow plug system</b> .....	<b>71</b>
1.1	Checking glow plug system .....	71
1.2	Exploded view - glow plugs, Hall sender, engine speed sender .....	71
1.3	Removing and installing glow plugs .....	72
1.4	Removing and installing Hall sender G40 .....	74
1.5	Removing and installing engine speed sender G28 .....	75