

## Contents

<b>00 - Technical data</b>	<b>1</b>
1 <b>Identification</b>	1
1.1    Engine number/engine data	1
2 <b>Safety precautions</b>	2
2.1    Safety precautions when working on the fuel supply system	2
2.2    Safety precautions when working on vehicles with start/stop system	2
2.3    Safety precautions when using testers and measuring instruments during a road test	3
2.4    Safety precautions when working on the cooling system	3
2.5    Safety precautions when working on the ignition system	3
2.6    Safety precautions when working on the subframe	4
2.7    Safety precautions when working on the exhaust system	4
3 <b>Repair instructions</b>	5
3.1    Rules for cleanliness	5
3.2    Foreign particles in engine	5
3.3    Contact corrosion	5
3.4    Routing and attachment of pipes, hoses and wiring	6
3.5    Installing radiators and condensers	6
3.6    Nuts, bolts	6
3.7    Identification plates	6
3.8    Use of impact wrenches	7
3.9    Checking vacuum system	7
<b>10 - Removing and installing engine</b>	<b>9</b>
1 <b>Removing and installing engine</b>	9
1.1    Removing engine	9
1.2    Separating engine and gearbox	26
1.3    Securing engine to engine and gearbox support	32
1.4    Installing engine	34
2 <b>Assembly mountings</b>	42
2.1    Exploded view - assembly mountings	42
2.2    Supporting engine in installation position	43
2.3    Removing and installing engine mountings	44
2.4    Removing and installing gearbox mounting	47
3 <b>Engine cover panel</b>	49
3.1    Removing and installing engine cover panel	49
<b>13 - Crankshaft group</b>	<b>50</b>
1 <b>Cylinder block (pulley end)</b>	50
1.1    Exploded view - poly V-belt drive	50
1.2    Removing and installing poly V-belts	52
1.3    Removing and installing poly V-belt tensioner	56
1.4    Removing and installing vibration damper	58
1.5    Removing and installing sealing flange (pulley end)	59
2 <b>Cylinder block (gearbox end)</b>	63
2.1    Exploded view - cylinder block (gearbox end)	63
2.2    Removing and installing drive plate	63
2.3    Renewing crankshaft oil seal (gearbox end)	64
3 <b>Crankshaft</b>	67
3.1    Exploded view - crankshaft	67
3.2    Crankshaft dimensions	71
3.3    Measuring axial clearance of crankshaft	71
3.4    Measuring radial clearance of crankshaft	71

3.5	Removing and installing sender wheel .....	72
3.6	Checking sender wheel .....	72
<b>4</b>	<b>Balance shaft .....</b>	<b>74</b>
4.1	Exploded view - balance shaft .....	74
4.2	Removing and installing balance shaft .....	74
<b>5</b>	<b>Pistons and conrods .....</b>	<b>77</b>
5.1	Exploded view - pistons and conrods .....	77
5.2	Removing and installing pistons .....	79
5.3	Checking pistons and cylinder bores .....	80
5.4	Checking radial clearance of conrod bearings .....	81
<b>15 - Cylinder head, valve gear .....</b>	<b>82</b>	
<b>1</b>	<b>Timing chain cover .....</b>	<b>82</b>
1.1	Exploded view - timing chain cover .....	82
1.2	Removing and installing timing chain cover .....	85
<b>2</b>	<b>Chain drive .....</b>	<b>98</b>
2.1	Exploded view - camshaft timing chains .....	98
2.2	Exploded view - drive chain for valve gear .....	101
2.3	Exploded view - drive chain for oil pump .....	103
2.4	Removing camshaft timing chain from camshafts .....	103
2.5	Removing and installing camshaft timing chain .....	113
2.6	Removing and installing drive chain for valve gear .....	115
2.7	Removing and installing drive chain for oil pump .....	118
<b>3</b>	<b>Cylinder head .....</b>	<b>120</b>
3.1	Exploded view - cylinder head .....	120
3.2	Removing and installing cylinder head .....	122
3.3	Removing and installing cylinder head cover .....	130
3.4	Checking compression .....	131
<b>4</b>	<b>Valve gear .....</b>	<b>134</b>
4.1	Exploded view - valve gear .....	134
4.2	Measuring axial clearance of camshaft .....	137
4.3	Measuring radial clearance of camshaft .....	138
4.4	Removing and installing camshaft .....	139
4.5	Removing and installing camshaft control valves .....	145
4.6	Checking hydraulic compensation elements .....	146
4.7	Removing and installing valve stem oil seals .....	148
<b>5</b>	<b>Inlet and exhaust valves .....</b>	<b>157</b>
5.1	Checking valve guides .....	157
5.2	Checking valves .....	158
5.3	Valve dimensions .....	158
<b>17 - Lubrication .....</b>	<b>159</b>	
<b>1</b>	<b>Sump/oil pump .....</b>	<b>159</b>
1.1	Exploded view - sump/oil pump .....	159
1.2	Engine oil .....	162
1.3	Removing and installing sump (bottom section) .....	162
1.4	Removing and installing sump (top section) .....	164
1.5	Removing and installing oil pump .....	167
1.6	Removing and installing oil level and oil temperature sender G266 .....	168
<b>2</b>	<b>Engine oil cooler .....</b>	<b>169</b>
2.1	Exploded view - engine oil cooler .....	169
2.2	Removing and installing engine oil cooler .....	169
<b>3</b>	<b>Crankcase breather .....</b>	<b>172</b>
3.1	Exploded view - crankcase breather system .....	172

3.2	Removing and installing oil separator .....	173
3.3	Removing and installing hose for crankcase breather system .....	175
3.4	Removing and installing pressure control valve .....	176
3.5	Removing and installing oil drain valve .....	177
3.6	Removing and installing crankcase breather shut-off valve N548 .....	178
<b>4</b>	<b>Oil filter/oil pressure switches .....</b>	<b>180</b>
4.1	Exploded view - oil filter .....	180
4.2	Exploded view - oil pressure switches/oil pressure control .....	181
4.3	Removing and installing oil pressure switch F22 .....	181
4.4	Removing and installing oil pressure switch for reduced oil pressure F378 .....	182
4.5	Checking oil pressure .....	183
4.6	Removing and installing valve for oil pressure control N428 .....	184
<b>19 - Cooling .....</b>	<b>186</b>	
1	<b>Cooling system/coolant .....</b>	<b>186</b>
1.1	Connection diagram - coolant hoses .....	186
1.2	Checking cooling system for leaks .....	190
1.3	Draining and filling cooling system .....	191
2	<b>Coolant pump/thermostat assembly .....</b>	<b>199</b>
2.1	Exploded view - coolant pump/thermostat .....	199
2.2	Exploded view - electric coolant pump .....	200
2.3	Exploded view - coolant temperature senders .....	201
2.4	Removing and installing electric coolant pump .....	201
2.5	Removing and installing coolant pump .....	204
2.6	Removing and installing thermostat .....	206
2.7	Removing and installing coolant temperature sender G62 .....	207
2.8	Removing and installing temperature sender for engine temperature regulation G694 ..	208
3	<b>Coolant pipes .....</b>	<b>210</b>
3.1	Exploded view - coolant pipes .....	210
3.2	Removing and installing coolant pipes .....	211
<b>4 - Radiator/radiator fans .....</b>	<b>221</b>	
4.1	Exploded view - radiator/radiator fans .....	221
4.2	Removing and installing radiator .....	223
4.3	Removing and installing water radiator for charge air cooling circuit .....	227
4.4	Removing and installing radiator cowl .....	229
4.5	Removing and installing radiator fan V7 .....	234
<b>21 - Turbocharging/supercharging .....</b>	<b>236</b>	
1	<b>Supercharger .....</b>	<b>236</b>
1.1	Exploded view - supercharger .....	236
1.2	Exploded view - magnetic clutch .....	239
1.3	Exploded view - rotor assembly .....	240
1.4	Removing and installing supercharger .....	241
1.5	Checking supercharger for leaks .....	247
1.6	Removing and installing magnetic clutch .....	249
1.7	Removing and installing pulley for supercharger .....	256
1.8	Removing and installing drive unit .....	257
1.9	Removing and installing rotor assembly .....	260
1.10	Renewing input shaft oil seal .....	264
1.11	Securing supercharger to engine and gearbox support .....	266
1.12	Removing and installing sender 1 for turbocharger speed G688 .....	270
<b>2 - Charge air system .....</b>	<b>271</b>	
2.1	Exploded view - charge air system .....	271
2.2	Exploded view - hose connections for charge air system .....	272
2.3	Removing and installing charge air cooler .....	272

2.4	Removing and installing charge pressure sender G31 / G447 .....	277
<b>24 - Mixture preparation - injection</b>	.....	<b>278</b>
<b>1</b>	<b>Injection system</b> .....	<b>278</b>
1.1	Overview of fitting locations - injection system .....	278
1.2	Checking fuel system for leaks .....	285
<b>2</b>	<b>Vacuum system</b> .....	<b>286</b>
2.1	Connection diagram - vacuum system .....	286
2.2	Checking vacuum system .....	287
<b>3</b>	<b>Air cleaner</b> .....	<b>289</b>
3.1	Exploded view - air cleaner housing .....	289
3.2	Removing and installing air cleaner housing .....	290
<b>4</b>	<b>Intake manifold</b> .....	<b>292</b>
4.1	Exploded view - intake manifold (bottom section) with fuel rail .....	292
4.2	Removing and installing intake manifold (bottom section) with fuel rail .....	294
4.3	Removing and installing throttle valve module J338 .....	298
4.4	Removing and installing regulating flap control unit J808 .....	300
4.5	Removing and installing fuel line .....	300
<b>5</b>	<b>Injectors</b> .....	<b>302</b>
5.1	Exploded view - fuel rail with injectors .....	302
5.2	Removing and installing fuel rail .....	305
5.3	Removing and installing injectors .....	307
5.4	Cleaning FSI injectors - vehicles with FSI engine .....	313
<b>6</b>	<b>Senders and sensors</b> .....	<b>315</b>
6.1	Removing and installing intake air temperature sender G42 / intake manifold pressure sender G71 .....	315
6.2	Removing and installing fuel pressure sender G247 .....	315
6.3	Removing and installing fuel pressure sender for low pressure G410 .....	316
<b>7</b>	<b>High-pressure pump</b> .....	<b>318</b>
7.1	Exploded view - high-pressure pump .....	318
7.2	Removing and installing high-pressure pump .....	319
7.3	Removing and installing high-pressure pipe .....	323
<b>8</b>	<b>Lambda probe</b> .....	<b>326</b>
8.1	Exploded view - Lambda probe .....	326
8.2	Removing and installing Lambda probe .....	327
<b>9</b>	<b>Engine control unit</b> .....	<b>331</b>
9.1	Removing and installing engine/motor control unit J623 .....	331
<b>26 - Exhaust system</b>	.....	<b>336</b>
<b>1</b>	<b>Exhaust pipes/silencers</b> .....	<b>336</b>
1.1	Exploded view - silencers .....	336
1.2	Separating exhaust pipes/silencers .....	338
1.3	Removing and installing front silencers .....	339
1.4	Removing and installing silencers .....	341
1.5	Stress-free alignment of exhaust system .....	341
1.6	Checking exhaust system for leaks .....	342
<b>2</b>	<b>Emission control system</b> .....	<b>344</b>
2.1	Exploded view - emission control system .....	344
2.2	Removing and installing catalytic converter .....	345
<b>3</b>	<b>Secondary air system</b> .....	<b>347</b>
3.1	Exploded view - secondary air system .....	347
3.2	Removing and installing secondary air pump motor V101 .....	349
3.3	Checking combination valve .....	349
3.4	Removing and installing combination valve .....	351

<b>4</b>	<b>Exhaust manifolds</b>	<b>355</b>
4.1	Exploded view - exhaust manifold	355
4.2	Removing and installing exhaust manifolds	356
<b>28</b>	<b>Ignition system</b>	<b>362</b>
1	<b>Ignition system</b>	<b>362</b>
1.1	Exploded view - ignition system	362
1.2	Test data - spark plugs	363
1.3	Removing and installing ignition coils with output stages	363
1.4	Removing and installing knock sensor	365
1.5	Removing and installing Hall senders	366
1.6	Removing and installing engine speed sender G28	367