Contents

00 - Technical data 1
1 Safety information 1
1.1 Safety precautions when working on air conditioners 1
1.2 Safety precautions when handling refrigerants 1
1.3 Safety precautions when working on vehicles with start/stop system 2
1.4 Safety precautions when working on vehicles with high-voltage system 2
1.5 Safety precautions when working in the vicinity of high-voltage components 3
1.6 Safety precautions when using testers and measuring instruments during a road test 4
2 Laws and regulations 5
2.1 Legal regulations and standards 5
2.2 Charging refrigerant circuit with other refrigerants 6
2.3 Occupational health & safety 6
3 Repair instructions 8
3.1 Rules for cleanliness 8
3.2 Refrigerant circuit seals 8
3.3 Refrigerant and refrigerant oil 9
3.4 Handling pressure vessels 11
3.5 Handling refrigerant 12
4 Identification 14
4.1 Label for refrigerant circuit 14
5 Technical data 15
5.1 Refrigerant capacities 15
5.2 Refrigerant oil capacities 15
5.3 Safety data sheets 16
6 Basic technical and physical principles 17
6.1 Principles of air conditioning systems 17
6.2 Physical properties 21
6.3 Product properties 28
6.4 Function of air conditioner 28
6.5 Other reference material 30
87 - Air conditioning system 32
1 Safety information 32
2 Refrigerant circuit 33
2.1 System overview - refrigerant circuit 33
2.2 General description - refrigerant circuit components 39
2.3 Possible complaints 73
2.4 Locating leaks 77
2.5 Renewing components 88
2.6 Cleaning refrigerant circuit 104
2.7 Checking pressure values with a pressure gauge 158
3 Working with air conditioner service station 162
3.1 Working with air conditioner service station 163
3.2 Connecting air conditioner service station to refrigerant circuit 165
3.3 Performing gas analysis for refrigerant 168
3.4 Discharging refrigerant circuit 171
3.5 Evacuating refrigerant circuit 174
3.6 Charging refrigerant circuit 180
3.7 Starting up air conditioner after charging 183
3.8 Switching off air conditioner service station and disconnecting from refrigerant circuit 185
3.9 Filling reservoir with refrigerant 186
3.10 Discharging air conditioner service station 187

3.11 Cleaning electrically driven air conditioner compressor 188
3.12 Cleaning refrigerant circuit 190
3.13 Decanting contaminated refrigerant into recycling cylinder for analysis, treatment or disposal 193
3.14 Checking pressures 198
4 Test equipment and tools 286
4.1 Tools and materials available from distribution centre or importer 286
4.2 Commercially available tools and materials 287
4.3 Tools you can make yourself 287