

Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine identification number and engine data	1
2 Safety precautions	4
2.1 Working on the fuel system	4
2.2 Procedure before opening high-pressure section of injection system	4
2.3 Working on the cooling system	5
2.4 Using testers and measuring instruments during a road test	5
2.5 Working on the exhaust system	5
3 General repair instructions	6
3.1 Rules for cleanliness when working on fuel supply system, injection system and turbocharger	6
3.2 Checking fuel system for leaks	6
3.3 Foreign particles in engine	6
3.4 Contact corrosion!	6
3.5 Routing and attachment of pipes, hoses and wiring	7
3.6 Checking vacuum system	7
3.7 Installing radiators and condensers	8
10 - Removing and installing engine	9
1 Removing and installing engine	9
1.1 Removing engine	9
1.2 Securing engine to assembly stand	33
1.3 Installing engine	33
13 - Crankshaft group	40
1 Servicing work on pulley end	40
1.1 Lock carrier - exploded view	40
1.2 Moving lock carrier into service position	40
1.3 Poly V-belt drive - exploded view	42
1.4 Removing and installing poly V-belt	44
1.5 Removing and installing tensioner for poly V-belt	46
1.6 Removing and installing vibration damper	47
2 Removing and installing sealing flange and dual-mass flywheel/flywheel/drive plate	49
2.1 Sealing flanges and dual-mass flywheel/flywheel/drive plate - exploded view	49
2.2 Renewing crankshaft oil seal (pulley end)	51
2.3 Removing and installing sealing flange (front)	53
2.4 Removing and installing dual-mass flywheel - vehicles with manual gearbox	56
2.5 Extracting and driving in needle bearing for dual-mass flywheel	58
2.6 Removing and installing flywheel - vehicles with multitronic gearbox 01J	60
2.7 Removing and installing drive plate - vehicles with automatic gearbox 01V	61
2.8 Removing and installing sealing flange (rear)	62
3 Removing and installing crankshaft	65
3.1 Crankshaft - exploded view	65
3.2 Crankshaft dimensions	68
3.3 Measuring axial clearance	68
3.4 Measuring radial clearance	68
3.5 Removing and installing drive chain sprocket for oil pump	69
4 Dismantling and assembling pistons and conrods	71
4.1 Pistons and conrods - exploded view	71
4.2 Piston and cylinder dimensions	74
4.3 Checking radial clearance of conrod bearings	74



15 - Cylinder head, valve gear	75
1 Toothed belt drive	75
1.1 Toothed belt covers - exploded view	75
1.2 Toothed belt drive - exploded view	76
1.3 Removing and installing toothed belt	78
2 Removing and installing cylinder head	86
2.1 Cylinder head - exploded view	86
2.2 Removing and installing cylinder head cover (left-side)	88
2.3 Removing and installing cylinder head cover (right-side)	90
2.4 Removing cylinder head (left-side)	93
2.5 Removing cylinder head (right-side)	97
2.6 Installing cylinder head	101
2.7 Checking compression	104
3 Removing and installing intake manifold	109
3.1 Intake manifold - exploded view	109
3.2 Removing and installing intake manifold	110
4 Servicing valve gear	115
4.1 Valve gear - exploded view	115
4.2 Camshaft adjuster - exploded view	118
4.3 Checking axial clearance of camshafts	119
4.4 Renewing camshaft oil seals	120
4.5 Removing and installing camshafts and camshaft adjuster	121
4.6 Checking hydraulic bucket tappets	129
4.7 Renewing valve stem oil seals with cylinder head installed	130
4.8 Renewing valve stem oil seals with cylinder head removed	135
4.9 Valve dimensions	140
4.10 Checking valve guides	140
4.11 Machining valve seats	141
4.12 Checking valves	143
17 - Lubrication	144
1 Removing and installing parts of lubrication system	144
1.1 Sump (bottom section), oil pump - exploded view	144
1.2 Removing and installing sump (bottom section)	146
1.3 Removing and installing oil pump	149
1.4 Sump (top section), oil filter, chain tensioner - exploded view	152
1.5 Removing and installing sump (top section)	155
1.6 Removing and installing drive chain and chain tensioner for oil pump	166
1.7 Oil retention valve and spray nozzle valve - exploded view	166
1.8 Removing and installing oil pressure switch F1	167
1.9 Checking oil pressure and oil pressure switch F1	168
1.10 Engine oil	170
1.11 Checking oil level	170
19 - Cooling	172
1 Removing and installing parts of cooling system	172
1.1 Diagram of coolant hose connections	172
1.2 Draining and filling cooling system	174
1.3 Coolant pump and thermostat - exploded view	180
1.4 Removing and installing coolant pump	180
1.5 Removing and installing thermostat	181
1.6 Checking thermostat	181
1.7 Coolant pipes - exploded view	182
1.8 Removing and installing coolant pipe (front)	183

1.9	Removing and installing coolant pipe (right-side)	185
1.10	Removing and installing coolant pipe (rear)	185
1.11	Removing and installing radiator	187
1.12	Renewing radiator fan motor	192
1.13	Checking cooling system for leaks	192
26	- Exhaust system	195
1	Removing and installing components of exhaust system - rest-of-world vehicles	195
1.1	Exhaust system on vehicles with front-wheel drive - exploded view	195
1.2	Exhaust system on vehicles with four-wheel drive - exploded view	199
1.3	Separating centre and rear silencers	204
1.4	Renewing tailpipe	205
1.5	Removing and installing front exhaust pipe (left-side) with starter catalytic converter and main catalytic converter - vehicles with manual gearbox or multitronic gearbox 01J	205
1.6	Removing and installing front exhaust pipe (right-side) with starter catalytic converter and main catalytic converter - vehicles with manual gearbox or multitronic gearbox 01J	210
1.7	Removing and installing front exhaust pipe (left-side) with starter catalytic converter and main catalytic converter on vehicles with automatic gearbox 01V	213
1.8	Removing and installing front exhaust pipe (right-side) with starter catalytic converter and main catalytic converter on vehicles with automatic gearbox 01V	219
1.9	Removing and installing exhaust manifold (left-side)	224
1.10	Removing and installing exhaust manifold (right-side)	224
1.11	Stress-free alignment of exhaust system - vehicles with front-wheel drive	225
1.12	Stress-free alignment of exhaust system - vehicles with four-wheel drive	226
1.13	Aligning tailpipes	227
1.14	Checking exhaust system for leaks	227
2	Removing and installing components of exhaust system - USA vehicles	228
2.1	Exhaust system on vehicles with front-wheel drive - exploded view	228
2.2	Exhaust system on vehicles with four-wheel drive - exploded view	231
2.3	Separating centre and rear silencers	235
2.4	Renewing tailpipe	237
2.5	Removing and installing front exhaust pipe (left-side) with catalytic converter - vehicles with manual gearbox	237
2.6	Removing and installing front exhaust pipe (right-side) with catalytic converter - vehicles with manual gearbox	241
2.7	Removing and installing front exhaust pipe (left-side) with catalytic converter - vehicles with multitronic gearbox 01J	244
2.8	Removing and installing front exhaust pipe (right-side) with catalytic converter - vehicles with multitronic gearbox 01J	251
2.9	Removing and installing front exhaust pipe (left-side) with catalytic converter - vehicles with automatic gearbox 01V	258
2.10	Removing and installing front exhaust pipe (right-side) with catalytic converter - vehicles with automatic gearbox 01V	265
2.11	Removing and installing exhaust manifold (left-side)	273
2.12	Removing and installing exhaust manifold (right-side)	273
2.13	Stress-free alignment of exhaust system - vehicles with front-wheel drive	275
2.14	Stress-free alignment of exhaust system - vehicles with four-wheel drive	276
2.15	Aligning tailpipes	278
2.16	Checking exhaust system for leaks	278
3	Servicing secondary air system	279
3.1	Principle and function	279
3.2	Secondary air system - overview	280
3.3	Removing and installing secondary air pump	282
3.4	Checking combination valve for secondary air system for proper operation and leakage	283
3.5	Removing and installing combination valve for secondary air system (left-side)	285
3.6	Removing and installing combination valve for secondary air system (right-side)	287