

Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Code letters, allocation, transmission ratios, capacities	1
2 Identification of rear final drive units 01R, 0AR and 08V	4
2.1 Rear final drive 01R	4
2.2 Rear final drive 0AR	5
2.3 Rear final drive 08V	5
3 Transmission layout	7
4 Calculating ratio „i“	9
5 General repair instructions	10
5.1 Special tools	10
5.2 Components	10
30 - Clutch	16
1 Servicing clutch mechanism	16
1.1 Exploded view - pedal cluster (LHD vehicles)	17
1.2 Removing and installing clutch pedal switch F36	18
1.3 Removing and installing clutch pedal switch for engine start F194	19
1.4 Removing and installing over-centre spring	20
1.5 Exploded view - pedal cluster (RHD vehicles)	21
1.6 Exploded view - hydraulic system	22
1.7 Notes on removing and installing clutch master cylinder and slave cylinder	24
1.8 Function check for clutch master cylinder and slave cylinder	24
1.9 Removing and installing clutch master cylinder	26
1.10 Bleeding clutch system	33
2 Exploded view - servicing clutch release mechanism	35
2.1 Removing and installing clutch slave cylinder	38
3 Servicing clutch	43
3.1 Exploded view - servicing conventional clutch	44
3.2 Removing and installing conventional clutch	47
3.3 Exploded view - servicing self-adjusting clutch (Sachs version)	48
3.4 Removing and installing self-adjusting clutch (Sachs version)	51
3.5 Exploded view - servicing clutch with SAC pressure plate (LuK version)	53
3.6 Removing and installing clutch with SAC pressure plate	55
3.7 Resetting adjuster ring in SAC clutch pressure plate	57
34 - Controls, housing	60
1 Servicing selector mechanism	60
1.1 Installation position of selector mechanism	60
1.2 Exploded view - selector mechanism	61
1.3 Removing and installing gear knob with boot	63
1.4 Removing and installing selector mechanism	64
1.5 Adjusting selector mechanism	70
2 Removing and installing gearbox	73
2.1 Removing gearbox on vehicles with 4-cylinder engine	73
2.2 Removing gearbox on vehicles with 6-cylinder engine	83
2.3 Installing gearbox on vehicles with 4-cylinder or 6-cylinder engine	96
2.4 Transporting gearbox	105
3 Exploded view - tunnel cross member, gearbox mounting and gearbox support	107
3.1 Removing and installing tunnel cross member	107
3.2 Removing and installing gearbox support with gearbox mounting	109



4	Checking oil level in manual gearbox	110
5	Mounting gearbox on assembly stand	111
6	Dismantling and assembling gearbox	113
6.1	General layout of gearbox	113
6.2	Exploded view	114
6.3	Exploded view - removing and installing ball bearing for input shaft, gearbox cover, bearing housing and selector shaft	114
6.4	Exploded view - servicing self-locking centre differential	117
6.5	Removing and installing self-locking centre differential with gearbox installed	118
6.6	Exploded view - removing and installing 3rd to 6th gear	121
6.7	Exploded view - removing and installing input shaft, pinion shaft, hollow shaft, reverse gear wheel and reverse selector gear	124
6.8	Assembly sequence - dismantling and assembling gearbox	126
7	Exploded view - dismantling and assembling centre differential housing	148
7.1	Removing and installing centre differential housing with gearbox installed	151
7.2	Renewing oil seal and ball bearing for flange shaft (rear) on gearbox	154
8	Exploded view - servicing gearbox cover	158
9	Exploded view - servicing bearing housing	163
10	Exploded view - servicing gearbox housing	169
11	Removing and installing selector shaft, oil seal and reversing light switch F4	176
11.1	Removing and installing selector shaft with gearbox installed	176
11.2	Renewing oil seal for selector shaft with gearbox removed (gearbox remains assembled)	180
11.3	Renewing oil seal for selector shaft with gearbox installed	182
11.4	Removing and installing reversing light switch F4	184
35 - Gears, shafts		186
1	Input shaft	186
1.1	Exploded view - input shaft	186
1.2	Dismantling and assembling input shaft	189
1.3	Adjusting input shaft	190
2	Pinion shaft and hollow shaft	195
2.1	Exploded view - pinion shaft and hollow shaft	195
2.2	Dismantling and assembling pinion shaft and hollow shaft	199
39 - Final drive - front differential		209
1	Renewing flange shaft oil seals (left and right)	209
1.1	Renewing oil seal for flange shaft (left-side)	209
1.2	Renewing oil seal for flange shaft (right-side)	212
2	Differential	216
2.1	Exploded view - removing and installing differential	216
2.2	Exploded view - dismantling and assembling differential	219
3	Adjusting pinion shaft and crown wheel	226
3.1	Adjustment and marking of final drive gear set	226
3.2	Position of shims	228
3.3	Table of adjustments	228
3.4	Recommended sequence for adjusting gear set	229
3.5	Adjusting pinion shaft	229
3.6	Re-determining shim „S4“ when renewing bearing housing	238
3.7	Adjusting crown wheel	241