

## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Technical data</b>	<b>1</b>
1.1 Identification	1
1.2 Capacities	2
<b>2 Electrical components</b>	<b>3</b>
<b>3 Safety information</b>	<b>4</b>
3.1 General safety regulations	4
3.2 Safety precautions when working on vehicles with start/stop system	4
3.3 Safety precautions when using testers and measuring instruments during a road test	5
3.4 Safety precautions when tow-starting and towing	5
<b>4 Repair instructions</b>	<b>6</b>
4.1 Rules for cleanliness	6
4.2 General repair instructions	6
4.3 Deactivating ATF pump and discharging hydraulic accumulator	8
4.4 Contact corrosion	9
4.5 Safety functions of gearbox control unit	9
<b>5 Overview - power transmission</b>	<b>11</b>
5.1 Overview - power transmission, all-wheel drive	11
<b>30 - Clutch</b>	<b>13</b>
<b>1 Clutch</b>	<b>13</b>
<b>34 - Controls, housing</b>	<b>14</b>
<b>1 Selector mechanism</b>	<b>14</b>
1.1 Assembly overview - selector mechanism	14
1.2 Assembly overview - manual release mechanism for parking lock	17
1.3 Checking selector mechanism	18
1.4 Manual release from position P	22
1.5 Removing and installing selector lever handle	25
1.6 Detaching and attaching selector lever boot on selector lever handle	27
1.7 Removing and installing selector mechanism	28
1.8 Removing and installing manual release cable for parking lock	29
1.9 Removing and installing parking lock solenoid N486/gear sensor G676	35
1.10 Renewing seal for parking lock shaft	41
<b>2 Removing and installing gearbox</b>	<b>45</b>
2.1 Removing gearbox	45
2.2 Installing gearbox	76
2.3 Tightening torques for gearbox	85
<b>3 Transporting gearbox</b>	<b>89</b>
<b>4 Securing to engine and gearbox support</b>	<b>90</b>
<b>5 Assembly mountings</b>	<b>91</b>
5.1 Assembly overview - assembly mountings	91
5.2 Removing and installing tunnel cross member	91
<b>6 Gear oil circuit</b>	<b>95</b>
6.1 Assembly overview - gear oil circuit	95
6.2 Removing and installing gear oil pump	96
<b>7 ATF circuit</b>	<b>99</b>
7.1 Assembly overview - ATF circuit	99
7.2 Removing and installing ATF cooler	102
<b>8 Gear oil</b>	<b>107</b>
8.1 Checking gear oil level	107



8.2	Draining and filling gear oil	109
<b>9</b>	<b>ATF</b>	<b>114</b>
9.1	Checking ATF level	114
9.2	Draining and filling ATF	118
<b>10</b>	<b>Mechatronic unit</b>	<b>123</b>
10.1	Assembly overview - mechatronic unit	123
10.2	Removing and installing oil pan	125
10.3	Removing and installing mechatronic unit	127
<b>35 - Gears, shafts</b>		<b>129</b>
1	Dismantling and assembling gears and shafts	129
<b>39 - Final drive - differential</b>		<b>130</b>
<b>1</b>	<b>Gearbox control system</b>	<b>130</b>
1.1	Overview of fitting locations - gearbox control system	130
<b>2</b>	<b>Oil seals</b>	<b>133</b>
2.1	Overview of fitting locations - oil seals	133
<b>3</b>	<b>Differential</b>	<b>134</b>
3.1	Assembly overview - differential	134
<b>4</b>	<b>All-wheel drive coupling</b>	<b>137</b>