

## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Safety information</b> .....	<b>1</b>
1.1 Safety precautions when working on air conditioners .....	1
1.2 Safety precautions when handling refrigerants .....	1
1.3 Safety precautions when working on vehicles with high-voltage system .....	2
1.4 Safety precautions when working in the vicinity of high-voltage components .....	3
1.5 Safety precautions when working on vehicles with start/stop system .....	3
1.6 Safety precautions when using testers and measuring instruments during a road test .....	3
1.7 Safety precautions when working on the cooling system .....	4
1.8 Safety precautions when working on vehicles with auxiliary/supplementary heater .....	4
<b>2 Identification</b> .....	<b>6</b>
2.1 Identification of heater and air conditioning unit .....	6
<b>3 General notes</b> .....	<b>8</b>
3.1 Type plates .....	8
3.2 Notes on odours in vehicles without air conditioner .....	9
3.3 Notes on odours in vehicles with air conditioner .....	10
<b>4 Repair instructions</b> .....	<b>12</b>
4.1 Rules for cleanliness .....	12
4.2 General notes .....	12
4.3 Contact corrosion .....	13
4.4 Routing and attachment of pipes, hoses and wiring .....	13
4.5 Installing radiators and condensers .....	13
4.6 Checking heating output .....	13
4.7 Checking cooling output .....	14
4.8 Checking air conditioning system functions - vehicles with high-voltage system .....	14
4.9 Working on refrigerant circuit .....	14
4.10 Paintwork repairs on vehicles with air conditioning system .....	15
4.11 Gaskets, seals .....	15
4.12 Notes on high-voltage components and potential equalisation lines .....	16
4.13 Use of impact wrenches .....	16
4.14 Identification plates .....	17
<b>5 Technical data</b> .....	<b>18</b>
5.1 Refrigerant capacities .....	18
5.2 Approved refrigerant oils and refrigerant oil capacities .....	18
5.3 Oil distribution .....	22
<b>80 - Heating</b> .....	<b>23</b>
<b>1 Safety information</b> .....	<b>23</b>
<b>2 Overview of fitting locations - heater</b> .....	<b>24</b>
2.1 Overview of fitting locations - components not located in passenger compartment .....	24
2.2 Overview of fitting locations - components in front passenger compartment .....	25
<b>3 Heater unit</b> .....	<b>26</b>
3.1 Assembly overview - heater unit .....	26
3.2 Removing and installing fresh air blower V2 with fresh air blower control unit J126 .....	27
3.3 Removing and installing auxiliary air heater element Z35 .....	27
3.4 Removing and installing temperature flap control motor V68 .....	27
3.5 Removing and installing air recirculation flap control motor V113 .....	27
3.6 Removing and installing air distribution flap control motor V428 .....	27
3.7 Removing and installing dust and pollen filter .....	27
3.8 Removing and installing heat exchanger .....	27
3.9 Removing and installing heater unit .....	28
3.10 Dismantling and assembling heater unit .....	28



<b>4</b>	<b>Air duct system</b>	<b>29</b>
4.1	Assembly overview - routing of air flow and air distribution in passenger compartment	29
4.2	Removing and installing vents (front)	29
4.3	Removing and installing fresh air intake	29
4.4	Checking forced ventilation vents in passenger compartment	29
4.5	Removing and installing forced ventilation vents in passenger compartment	29
4.6	Checking plenum chamber water drain	29
<b>5</b>	<b>Operating and display unit</b>	<b>30</b>
5.1	Overview of fitting locations - operating and display unit	30
5.2	Removing and installing operating and display unit	30
<b>6</b>	<b>Further control components</b>	<b>31</b>
6.1	Removing and installing ambient temperature sensor G17	31
6.2	Removing and installing coolant shut-off valve N82	31
6.3	Removing and installing sunlight penetration photosensor G107	31
6.4	Removing and installing humidity sender in fresh air intake duct G657	31
6.5	Removing and installing left footwell vent temperature sender G261	32
6.6	Removing and installing front left chest vent temperature sensor G385	32
6.7	Removing and installing evaporator output temperature sender G263	32
<b>87 - Air conditioning system</b>		<b>33</b>
<b>1</b>	<b>Safety information</b>	<b>33</b>
<b>2</b>	<b>Overview of fitting locations - air conditioner</b>	<b>34</b>
2.1	Overview of fitting locations - components not located in passenger compartment	34
2.2	Overview of fitting locations - components in front passenger compartment	38
2.3	Overview of fitting locations - components in rear passenger compartment	40
<b>3</b>	<b>Refrigerant circuit</b>	<b>43</b>
3.1	System overview - refrigerant circuit	43
3.2	Assembly overview - refrigerant lines	51
3.3	Assembly overview - condenser	65
3.4	Assembly overview - heat exchanger for heat pump operation	67
3.5	Assembly overview - heat exchanger for high-voltage battery	68
3.6	Removing and installing heat exchanger for heat pump operation	69
3.7	Removing and installing refrigerant receiver	74
3.8	Removing and installing heat exchanger for high-voltage battery	75
3.9	Removing and installing high-pressure sender G65	81
3.10	Removing and installing refrigerant pressure and temperature sender G395	83
3.11	Removing and installing refrigerant pressure and temperature sender 2 G826	86
3.12	Disconnecting and attaching refrigerant lines	88
3.13	Removing and installing refrigerant shut-off valve V424	90
3.14	Removing and installing refrigerant lines with internal heat exchanger	92
3.15	Removing and installing refrigerant lines in plenum chamber	99
3.16	Removing and installing expansion valve	108
3.17	Detaching and attaching refrigerant lines at expansion valve	110
3.18	Removing and installing condenser	112
3.19	Removing and installing non-return valves in refrigerant circuit	123
3.20	Detaching and attaching refrigerant lines at condenser	132
3.21	Removing and installing desiccant bag/desiccant cartridge	138
3.22	Removing and installing evacuating and charging valve (low-pressure and high-pressure sides)	141
3.23	Starting up air conditioner after charging refrigerant circuit	143
3.24	Cleaning air conditioner refrigerant circuit - vehicles with high-voltage system	146
<b>4</b>	<b>Heat pump valve unit</b>	<b>165</b>
4.1	Assembly overview - heat pump valve unit	165
4.2	Removing and installing heat pump valve unit	168
4.3	Dismantling and assembling heat pump valve unit	172

4.4	Removing and installing refrigerant expansion valve 2 N637 . . . . .	175
<b>5</b>	<b>Air conditioner compressor . . . . .</b>	<b>179</b>
5.1	Assembly overview - air conditioner compressor . . . . .	179
5.2	Assembly overview - pulley . . . . .	185
5.3	Detaching and attaching air conditioner compressor at bracket . . . . .	195
5.4	Detaching and attaching refrigerant lines at air conditioner compressor . . . . .	205
5.5	Removing and installing air conditioner compressor . . . . .	212
5.6	Preparations for renewing pulley . . . . .	220
5.7	Removing and installing pulley . . . . .	221
<b>6</b>	<b>Control motors . . . . .</b>	<b>232</b>
6.1	Overview of fitting locations - front control motors . . . . .	232
6.2	Assembly overview - front control motors . . . . .	236
6.3	General information and procedure for removing and installing control motors . . . . .	243
6.4	Removing and installing fresh air flap control motor V438, operation . . . . .	245
6.5	Removing and installing defroster flap control motor V107 . . . . .	248
6.6	Removing and installing air recirculation flap control motor V113 . . . . .	253
6.7	Removing and installing temperature flap control motor V68 . . . . .	255
6.8	Removing and installing rear temperature flap control motor V137 . . . . .	257
6.9	Removing and installing left temperature flap control motor V158 . . . . .	258
6.10	Removing and installing right temperature flap control motor V159 . . . . .	260
6.11	Removing and installing rear air distribution flap control motor V427 . . . . .	264
6.12	Removing and installing air distribution flap control motor V428 . . . . .	266
6.13	Removing and installing left side vent control motor V299 . . . . .	268
6.14	Removing and installing right side vent control motor V300 . . . . .	270
6.15	Removing and installing dash panel vent control motor V562 . . . . .	272
6.16	Removing and installing brackets for control motors at heater and air conditioning unit . . . . .	274
<b>7</b>	<b>Front heater and air conditioning unit . . . . .</b>	<b>287</b>
7.1	Assembly overview - heater and air conditioning unit . . . . .	287
7.2	Assembly overview - attachments for heater and air conditioning unit (air distribution housing, heat exchanger etc.) . . . . .	288
7.3	Assembly overview - air intake box of heater and air conditioning unit . . . . .	291
7.4	Assembly overview - evaporator housing . . . . .	293
7.5	Removing and installing evaporator . . . . .	295
7.6	Cleaning evaporator . . . . .	298
7.7	Removing and installing auxiliary air heater element Z35 . . . . .	304
7.8	Removing and installing heater and air conditioning unit . . . . .	309
7.9	Detaching and attaching air intake box at heater and air conditioning unit . . . . .	314
7.10	Removing and installing dust and pollen filter . . . . .	315
7.11	Removing and installing fresh air blower V2 with fresh air blower control unit J126 . . . . .	316
7.12	Removing and installing heat exchanger . . . . .	318
7.13	Removing and installing condensation drain . . . . .	330
7.14	Checking condensation drain . . . . .	333
<b>8</b>	<b>Air duct system . . . . .</b>	<b>334</b>
8.1	Assembly overview - routing of air flow and air distribution in passenger compartment . . . . .	334
8.2	Air intake and air outlet openings . . . . .	346
8.3	Assembly overview - fresh air intake . . . . .	351
8.4	Removing and installing footwell vent (driver side) . . . . .	352
8.5	Removing and installing footwell vent (front passenger side) . . . . .	353
8.6	Removing and installing air duct for glove compartment cooling . . . . .	354
8.7	Removing and installing forced ventilation vents in passenger compartment . . . . .	355
8.8	Checking forced ventilation vents in passenger compartment . . . . .	356
8.9	Removing and installing fresh air intake . . . . .	359
8.10	Checking plenum chamber water drain . . . . .	361
8.11	Cleaning plenum chamber water drain . . . . .	362
<b>9</b>	<b>Coolant circuit . . . . .</b>	<b>364</b>

9.1	Integration of heater and air conditioner into coolant circuit .....	364
9.2	Removing and installing coolant shut-off valve N82 .....	365
9.3	Assembly overview - high-voltage heater (PTC) Z115 .....	368
9.4	Removing and installing high-voltage heater (PTC) Z115 (with high-voltage heater (PTC) control unit J848) .....	369
<b>10</b>	<b>Operating and display unit .....</b>	<b>374</b>
10.1	Overview of fitting locations - operating and display unit .....	374
10.2	Removing and installing operating and display unit .....	374
<b>11</b>	<b>Further control components .....</b>	<b>381</b>
11.1	Removing and installing rear chest vent temperature sensor G537 .....	381
11.2	Removing and installing vent temperature sender for rear left footwell G637 .....	383
11.3	Removing and installing sunlight penetration photosensor G107 .....	384
11.4	Removing and installing humidity sender in fresh air intake duct G657/air quality sensor G238 .....	385
11.5	Removing and installing ambient temperature sensor G17 .....	387
11.6	Removing and installing front chest vent temperature sensor G385/G386 .....	388
11.7	Removing and installing left footwell vent temperature sender G261 .....	392
11.8	Removing and installing right footwell vent temperature sender G262 .....	393
11.9	Removing and installing evaporator output temperature sender G263 .....	394
11.10	Removing and installing sensors G355/G397/G107 .....	396
11.11	Removing and installing thermal management control unit J1024 .....	397