

Contents

23 - Mixture preparation - injection	1
1 Safety precautions and rules for cleanliness	1
1.1 Safety precautions when using testers and measuring instruments during a road test	1
1.2 Safety precautions for vehicles with start/stop system	2
1.3 Safety precautions when working on the fuel system	2
1.4 To avoid any risk of injuries to persons and/or damage to the injection and glow plug system, always observe the following safety precautions:	3
1.5 Checking vacuum system	4
2 Overview of fitting locations	5
3 System layout	13
4 Fuel system - exploded view	15
5 Bleeding fuel system	18
6 Air cleaner	19
6.1 Air cleaner - exploded view	19
6.2 Removing and installing engine cover panel	20
6.3 Removing and installing air filter element	20
6.4 Removing air cleaner (bottom section)	21
7 Intake manifold	24
7.1 Intake manifold - exploded view	24
7.2 Removing and installing intake manifold	24
7.3 Removing and installing fuel rail	28
8 High-pressure pump	31
8.1 Removing and installing high-pressure pump	31
8.2 Performing first fuel filling operation after installing high-pressure pump	32
9 Injectors	34
9.1 Checking injectors	34
9.2 Performing adaption of injectors	34
9.3 Checking return flow rate of injectors with engine running	35
9.4 Checking return flow rate of injectors at starter cranking speed	37
9.5 Checking for injectors sticking open	39
9.6 Removing and installing injectors	41
10 Components of injection system	48
10.1 Removing and installing air mass meter G70	48
10.2 Installing high-pressure pipes	49
10.3 Checking pressure retention valve in fuel return line	51
10.4 Checking fuel system for leaks	52
10.5 Checking fuel pressure (low pressure) system	52
10.6 Checking fuel pressure regulating valve N276	54
10.7 Removing and installing fuel pressure regulating valve N276	55
10.8 Removing and installing fuel pressure sender G247	57
11 Lambda probes	61
11.1 Lambda probe - exploded view	61
11.2 Removing and installing Lambda probe G39 with Lambda probe heater Z19	62
11.3 Removing and installing exhaust gas pressure sensor 1 G450	63
12 Engine control unit	64
12.1 Wiring and component check with test box V.A.G 1598/42	64
12.2 Renewing engine control unit J623	65
28 - Glow plug system	69
1	69
1.1 Removing and installing glow plugs	69



1.2	Removing and installing engine speed sender G28	71
1.3	Removing and installing Hall sender G40	72