

Contents

00 - Technical data	1
1 Identification	1
1.1 Identification of gearbox	1
2 Repair instructions	3
2.1 General repair instructions	3
30 - Clutch	11
1 Clutch mechanism	11
1.1 Assembly overview - clutch release mechanism	11
1.2 Servicing clutch release mechanism	15
2 Clutch	17
2.1 General notes on clutch	17
2.2 Assembly overview - clutch	22
2.3 Removing and installing clutch module	35
2.4 Removing and installing clutch	40
2.5 Resetting adjuster ring in pressure plate, LuK version	49
2.6 Renewing needle bearing/ball bearing for dual-mass flywheel	51
34 - Controls, housing	57
1 Transporting gearbox	57
2 Securing to engine and gearbox support	58
3 Dismantling and assembling gearbox	60
3.1 Schematic overview - gearbox	60
3.2 Assembly overview - gearbox	61
3.3 Assembly overview - centre differential housing and centre differential	62
3.4 Assembly overview - gearbox cover, selector shaft	64
3.5 Assembly overview - gear cluster, reverse gear wheel, selector mechanism	69
3.6 Assembly overview - selector forks	71
3.7 Dismantling and assembling gearbox	73
3.8 Removing and installing selector shaft	97
4 Gearbox housing, clutch housing	100
4.1 Assembly overview - gearbox cover	100
4.2 Assembly overview - gearbox housing	102
4.3 Servicing gearbox cover	104
4.4 Servicing gearbox housing	115
35 - Gears, shafts	120
1 Dismantling and assembling gears and shafts	120
1.1 Assembly overview - gear cluster	120
1.2 Dismantling and assembling gear cluster	122
1.3 Assembly overview - bearings for spur gear and centre differential	133
1.4 Servicing bearings for spur gear and centre differential	135
1.5 Determining preload of tapered roller bearings for spur gear	142
1.6 Determining thickness of new shim "S6" for adjusting position of centre differential	145
2 Input shaft	148
2.1 Assembly overview - input shaft	148
2.2 Dismantling and assembling input shaft	153
2.3 Allocation of 3rd - 6th gear synchro-rings to locking collars	163
2.4 Checking 3rd - 6th gear synchro-rings for wear	165
3 Output shaft	167
3.1 Assembly overview - output shaft	167
3.2 Dismantling and assembling output shaft	173



39 - Final drive - differential	181
1 Oil seals	181
1.1 Overview of fitting locations - oil seals	181
1.2 Renewing right oil seal	183
1.3 Renewing left oil seal	185
1.4 Renewing input shaft oil seal	190
2 Final drive	193
2.1 Assembly overview - final drive	193
3 Differential	196
3.1 Assembly overview - differential	196
3.2 Removing and installing right flange shaft	198
3.3 Removing and installing left flange shaft	201
3.4 Checking and adjusting preload of ball bearing for left flange shaft	206
3.5 Renewing mounting bracket and ball bearing for left flange shaft	212
3.6 Removing and installing differential	215
3.7 Renewing cover for final drive	218
3.8 Dismantling and assembling differential	232
3.9 Adjusting differential	242
4 Centre differential	252
4.1 Assembly overview - centre differential housing	252
4.2 Removing and installing centre differential housing	256
4.3 Servicing centre differential housing	264
4.4 Renewing oil seal for rear splined shaft	275