

Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Removing engine	2
1.2 Securing engine to assembly stand	20
1.3 Installing engine	21
13 - Crankshaft group	26
1 Dismantling and assembling engine	26
1.1 Lock carrier - exploded view	26
1.2 Moving lock carrier into service position	26
1.3 Poly V-belt for alternator, power steering pump and air conditioner compressor	29
1.4 Removing and installing poly V-belt	31
1.5 Removing and installing vibration damper	32
1.6 Removing and installing bracket for ancillaries	33
1.7 Toothed belt drive - exploded view	37
1.8 Removing, installing and tensioning toothed belt	38
1.9 Detaching toothed belt from camshaft sprocket	45
1.10 Removing and installing tensioner for toothed belt	48
2 Removing and installing sealing flanges and flywheel/dual-mass flywheel/drive plate	52
2.1 Renewing crankshaft oil seal (pulley end)	53
2.2 Removing and installing sealing flange (front)	55
2.3 Removing and installing dual-mass flywheel - vehicles with manual gearbox	60
2.4 Removing and installing flywheel - vehicles with multitronic gearbox	61
2.5 Removing and installing drive plate - vehicles with automatic gearbox 01V	62
2.6 Removing and installing sealing flange (rear)	63
3 Removing and installing crankshaft	67
3.1 Crankshaft - exploded view	67
3.2 Crankshaft dimensions	69
3.3 Extracting and driving in needle bearing for crankshaft	70
3.4 Removing and installing chain sprocket	71
4 Dismantling and assembling pistons and conrods	73
4.1 Pistons and conrods - exploded view	73
4.2 Piston and cylinder dimensions	76
15 - Cylinder head, valve gear	77
1 Removing and installing cylinder head	77
1.1 Cylinder head - exploded view	77
1.2 Removing and installing cylinder head cover	79
1.3 Removing and installing cylinder head	81
1.4 Checking compression	88
2 Removing and installing intake manifold	92
2.1 Intake manifold - exploded view	92
2.2 Removing and installing intake manifold	92
3 Servicing valve gear	95
3.1 Valve gear - exploded view	95
3.2 Checking axial clearance of camshafts	97
3.3 Renewing exhaust camshaft oil seal	98

3.4	Renewing inlet camshaft oil seal	101
3.5	Removing and installing camshafts and camshaft adjuster	103
3.6	Renewing valve stem oil seals	109
3.7	Checking hydraulic bucket tappets	113
3.8	Checking valves	114
3.9	Valve dimensions	114
3.10	Machining valve seats	115
3.11	Checking valve guides	117
17 - Lubrication	119
1	Removing and installing parts of lubrication system	119
1.1	Sump, oil pump - exploded view	119
1.2	Removing and installing sump	122
1.3	Removing and installing oil pump	131
1.4	Oil filter and oil cooler - exploded view of components	131
1.5	Removing and installing oil filter bracket	133
1.6	Checking oil pressure and oil pressure switch	134
1.7	Engine oil	137
1.8	Checking oil level	138
19 - Cooling	139
1	Removing and installing parts of cooling system	139
1.1	Diagram of coolant hose connections	139
1.2	Draining and filling cooling system	141
1.3	Removing and installing coolant pump	148
1.4	Removing and installing coolant pipe (top)	150
1.5	Removing and installing coolant pipe (bottom)	151
1.6	Thermostat housing - exploded view of components	152
1.7	Removing and installing thermostat housing with map-controlled engine cooling thermostat F265	153
1.8	Checking map-controlled engine cooling thermostat F265	154
1.9	Removing and installing radiator	155
1.10	Removing and installing radiator cowl	159
1.11	Removing and installing radiator fan	160
1.12	Renewing radiator fan motor	161
1.13	Checking cooling system for leaks	161
21 - Turbocharging/supercharging	164
1	Servicing charge air system with turbocharger	164
1.1	Rules for cleanliness	164
1.2	Connection diagram for charge pressure control and vacuum control - vehicles to 06.02	164
1.3	Connection diagram for charge pressure control and vacuum control - vehicles from 07.02 onwards	166
1.4	Checking turbocharger and charge pressure regulating valve	167
1.5	Effects of leaks	171
1.6	Checking mechanical air recirculation valve	172
1.7	Turbocharger - exploded view	172
1.8	Removing and installing turbocharger	175
1.9	Charge air cooling - exploded view	180
1.10	Removing and installing charge air cooler	181
1.11	Removing and installing charge pressure sender G31 with intake air temperature sender G42	182
26 - Exhaust system	184
1	Removing and installing parts of exhaust system	184
1.1	Exhaust system on vehicles with front-wheel drive - exploded view	184

1.2	Disconnecting centre silencer and rear silencer - vehicles with front-wheel drive	187
1.3	Stress-free alignment of exhaust system - vehicles with front-wheel drive	188
1.4	Exhaust system on vehicles with four-wheel drive - exploded view	190
1.5	Disconnecting centre silencer and rear silencer - vehicles with four-wheel drive	193
1.6	Stress-free alignment of exhaust system - vehicles with four-wheel drive	194
1.7	Removing and installing front exhaust pipe	196
1.8	Removing and installing front exhaust pipe with catalytic converter	197
1.9	Removing and installing exhaust manifold	201
1.10	Checking exhaust system for leaks	204
2	Secondary air system	205
2.1	Secondary air system - overview	206
2.2	Checking combination valve for secondary air system for proper operation and leakage	207
2.3	Removing and installing combination valve for secondary air system	209
2.4	Removing and installing secondary air pump motor V101	210