

Contents

00	Technical data	1
1	Gearbox identification	1
2	Information on "Automatic gearbox 01M"	2
3	Code letters, gearbox allocation, ratios, equipment	3
4	Capacities	12
5	Safety precautions	13
6	Notes on tow-starting and towing	14
7	Exchange component	15
7.1	Items supplied with exchange component	15
8	Repair instructions	21
8.1	Contact corrosion!	21
8.2	General repair instructions	21
9	Rules for cleanliness when working on the automatic gearbox	24
32	Torque converter	25
1	Exploded view - torque converter	25
1.1	Allocation of torque converter	26
1.2	Identification of torque converter	26
1.3	Removing sleeve bearing from turbine shaft	27
1.4	Renewing oil seal for torque converter	28
1.5	Draining torque converter	29
1.6	Installing torque converter	30
37	Controls, housing	32
1	Exploded view - selector mechanism	32
1.1	Checking selector mechanism	34
1.2	Removing and installing selector lever cable	36
1.3	Adjusting selector lever cable	37
1.4	Removing and installing selector lever lock solenoid N110	38
1.5	Removing and installing selector lever	39
1.6	Removing and installing locking cable	40
1.7	Adjusting locking cable	42
2	Measuring system pressure	43
3	Removing and installing gearbox	46
4	Transporting the automatic gearbox	55
5	Securing gearbox to engine and gearbox support	56
6	Exploded view - subframe	57
6.1	Removing and installing gearbox mounting	58
6.2	Removing and installing pendulum support	60
7	ATF in gearbox	62
7.1	Checking and correcting ATF level	62
7.2	Changing ATF or filling up after performing repairs	67
8	Exploded view - ATF cooler and ATF filler pipe	70
9	Gearbox with selector elements	71
10	Exploded view - dismantling planetary gearbox	73
10.1	Dismantling planetary gearbox	75
10.2	Pressing "K1" off "K3"	78
11	Exploded view - assembling planetary gearbox	80
11.1	Exploded view I - installing planet carrier	80
11.2	Exploded view II - installing freewheel and reverse gear brake "B1"	81



11.3	Exploded view III - installing large sun gear as far as reverse gear clutch "K2"	82
11.4	Exploded view IV - installing supporting tube for "B2" as far as ATF pump	84
11.5	Assembling planetary gearbox	86
11.6	Pressing clutch "K1" onto "K3"	93
12	Overview - adjusting planetary gearbox	96
12.1	Exploded view I - adjusting planet carrier	97
12.2	Adjusting planet carrier	97
12.3	Exploded view II - adjusting reverse gear brake "B1"	100
12.4	Adjusting reverse gear brake "B1"	101
12.5	Exploded view III - adjusting clutch play between "K1" and "K2"	103
12.6	Adjusting clutch play between "K1" and "K2"	104
12.7	Exploded view IV - adjusting 2nd and 4th gear brake "B2" on gearboxes with corrugated washer on last outer plate	107
12.8	Adjusting 2nd and 4th gear brake "B2" on gearboxes with corrugated washer on last outer plate	108
12.9	Exploded view IV- adjusting 2nd and 4th gear brake "B2" on gearboxes with shim and retaining ring	111
12.10	Adjusting 2nd and 4th gear brake "B2" on gearboxes with shim and retaining ring	113
38	Gears, control	117
1	Exploded view - ATF pump	117
2	Exploded view - freewheel with piston "B1"	119
3	Exploded view - 1st to 3rd gear clutch "K1"	121
3.1	Dismantling and assembling 1st to 3rd gear clutch "K1"	122
4	Exploded view - reverse gear clutch "K2"	124
4.1	Dismantling and assembling reverse gear clutch "K2"	125
5	Exploded view - 3rd and 4th gear clutch "K3" with turbine shaft	127
5.1	Dismantling and assembling 3rd and 4th gear clutch "K3" with turbine shaft	128
6	Exploded view - ATF oil pan, valve body	130
6.1	Removing and installing ATF oil pan	133
6.2	Removing and installing ATF strainer	134
6.3	Removing and installing valve body	135
6.4	Operating rod for manual selector valve - renewing steel spring and bolt for selector shaft	136
6.5	Adjusting operating rod for manual selector valve	137
6.6	Removing and installing conductor strip with 10-pin connector	138
7	Exploded view - parking lock, senders and switch on gearbox housing	140
7.1	Dismantling and assembling parking lock	143
7.2	Removing and installing gearbox speed sender G38	145
7.3	Removing and installing vehicle speed sender G68	146
39	Final drive - differential	149
1	Checking gear oil level in final drive	149
2	Exploded view - flange shafts	150
2.1	Removing and installing flange shaft (left-side)	150
2.2	Removing and installing flange shaft (right-side)	153
2.3	Renewing oil seal for flange shaft (left-side)	154
2.4	Renewing oil seal for flange shaft (right-side)	156
3	Repair overview - final drive	158
4	Exploded view- input gear	159
4.1	Removing and installing input gear	161
5	Exploded view - output shaft	164
5.1	Removing and installing output shaft	166
6	Exploded view I - differential	173

6.1	Removing and installing differential	175
7	Exploded view II - differential	177
7.1	Dismantling and assembling differential	179
8	Overview - adjusting final drive	185
8.1	Table of adjustments	186
8.2	Adjusting output shaft	186
8.3	Adjusting input gear	189
8.4	Adjusting differential	190