

## Contents

<b>00 - Technical data</b>	<b>1</b>
1 <b>Gearbox identification</b>	1
1.1    Location of identification on gearbox up to 06.99	1
1.2    Location of identification on gearbox from 07.99 onwards	2
1.3    Code letters, allocation, transmission ratios, capacities	2
2 <b>Transmission layout</b>	4
3 <b>Calculating ratio "i"</b>	6
4 <b>General repair instructions</b>	7
<b>30 - Clutch</b>	<b>10</b>
1 <b>Servicing clutch mechanism</b>	10
1.1    Checking hydraulic clutch mechanism	11
1.2    Exploded view - pedal cluster	12
1.3    Removing and installing clutch pedal switch F36 (square housing)	13
1.4    Removing and installing clutch pedal switch F36 (round housing)	14
1.5    Removing and installing over-centre spring (LHD vehicles)	14
1.6    Removing and installing over-centre spring (RHD vehicles)	15
1.7    Removing and installing clutch pedal (LHD vehicles)	16
1.8    Exploded view - hydraulic system	17
1.9    Removing and installing master cylinder	18
1.10   Removing and installing slave cylinder	21
1.11   Bleeding clutch system	22
2 <b>Servicing clutch</b>	24
2.1    Fault-finding on power transmission - complaints regarding defects on the clutch and clutch mechanism	24
2.2    Exploded view - servicing clutch	29
2.3    Removing and installing clutch	30
<b>34 - Controls, housing</b>	<b>33</b>
1 <b>Servicing selector mechanism</b>	33
1.1    Installation position of selector mechanism	33
1.2    Exploded view - selector housing/gear lever	36
1.3    Removing and installing selector housing/selector rod	37
1.4    Removing and installing gear lever in selector housing	39
1.5    Exploded view - selector linkage and pivot points on gearbox	40
1.6    Adjusting selector mechanism	45
2 <b>Removing and installing gearbox</b>	49
2.1    Removing gearbox	51
2.2    Installing gearbox	56
2.3    Removing and installing gearbox mounting	62
2.4    Removing and installing gearbox bracket	64
2.5    Removing and installing pendulum support	68
3 <b>Checking gearbox oil</b>	69
4 <b>Dismantling and assembling gearbox</b>	70
4.1    General layout of gearbox	70
4.2    Exploded view	71
4.3    Exploded view - removing and installing gearbox housing cover and 5th gear	72
4.4    Exploded view - removing and installing gearbox housing and selector shaft	73
4.5    Exploded view - Removing and installing input shaft, output shaft (pinion shaft), differential and selector forks	75
4.6    Dismantling and assembling sequence	76
5 <b>Servicing gearbox housing and selector shaft</b>	94

6	Servicing clutch housing .....	99
7	Servicing gearbox housing cover .....	104
<b>35 - Gears, shafts</b>	.....	<b>109</b>
1	<b>Input shaft</b> .....	<b>109</b>
1.1	Dismantling and assembling input shaft .....	109
2	<b>Output shaft (pinion shaft)</b> .....	<b>117</b>
2.1	Dismantling and assembling output shaft (pinion shaft) .....	117
2.2	Adjusting output shaft .....	122
<b>39 - Final drive - differential</b>	.....	<b>127</b>
1	<b>Renewing flange shaft oil seals (gearbox installed)</b> .....	<b>127</b>
1.1	Removing flange shaft oil seals .....	127
1.2	Installing flange shaft oil seals .....	128
2	<b>Table of adjustments</b> .....	<b>130</b>
3	<b>Differential</b> .....	<b>131</b>
3.1	Exploded view - dismantling and assembling differential .....	131
3.2	Adjusting differential .....	139