

## Contents

<b>01 - Self-diagnosis, Electrical check . . . . .</b>	<b>1</b>
<b>1 Air conditioner self-diagnosis . . . . .</b>	<b>1</b>
1.1 Air conditioner self-diagnosis . . . . .	1
1.2 Assignment of the operating and display unit -E87 . . . . .	1
1.3 Function . . . . .	2
1.4 Technical self-diagnosis data . . . . .	3
1.5 Self-diagnosis test prerequisites . . . . .	3
1.6 Safety precautions . . . . .	4
<b>2 Connecting vehicle diagnosis, measurement and information system VAS 5051 or fault reader V.A.G 1551 and selecting function . . . . .</b>	<b>4</b>
2.1 Connecting vehicle diagnosis, measurement and information system VAS 5051 or fault reader V.A.G 1551 and selecting function . . . . .	4
<b>3 Interrogating fault memory . . . . .</b>	<b>7</b>
3.1 Interrogating fault memory . . . . .	7
<b>4 Fault table . . . . .</b>	<b>9</b>
4.1 Fault table . . . . .	9
<b>5 Final control diagnosis . . . . .</b>	<b>18</b>
5.1 Final control diagnosis . . . . .	18
<b>6 Basic setting . . . . .</b>	<b>24</b>
6.1 Basic setting . . . . .	24
<b>7 Erasing fault memory, ending output . . . . .</b>	<b>26</b>
7.1 Erasing fault memory, ending output . . . . .	26
<b>8 Encoding operating and display unit . . . . .</b>	<b>27</b>
8.1 Encoding operating and display unit . . . . .	27
8.2 Coding of operating and display unit with two displays . . . . .	27
8.3 Coding of operating and display unit with one display . . . . .	29
<b>9 Reading measured value block . . . . .</b>	<b>31</b>
9.1 Reading measured value block . . . . .	31
9.2 Display groups 001 to 006 . . . . .	34
9.3 Display groups 007 to 012 . . . . .	39
<b>10 AC electrical check . . . . .</b>	<b>46</b>
10.1 AC electrical check . . . . .	46
10.2 Electrical check on operating and display unit -E87 . . . . .	46
10.3 Test in vehicles with an operating and display unit with two displays . . . . .	48
10.4 Checking in vehicles with an operating and display unit with one display . . . . .	60
<b>11 Perform electrical check at radiator fan control unit -J293 . . . . .</b>	<b>70</b>
11.1 Perform electrical check at radiator fan control unit -J293 . . . . .	70
11.2 Electrical check at control unit -J293 (version for pressure switch -F129) . . . . .	71
11.3 Electrical check at control unit -J293 (version for High-pressure sensor -G65) . . . . .	76
11.4 Check signal from high-pressure sensor -G65 . . . . .	85
<b>12 Electrical check of rear window heating . . . . .</b>	<b>87</b>
12.1 Electrical check of rear window heating . . . . .	87
<b>80 - Heating . . . . .</b>	<b>89</b>
<b>1 Servicing heating . . . . .</b>	<b>89</b>
1.1 Servicing heating . . . . .	89
1.2 Dash panel vents and air ducts . . . . .	89
1.3 Removing and installing centre dash-panel vents . . . . .	91
1.4 Making an auxiliary tool for dismantling the dash panel vents . . . . .	92
1.5 Removing and installing "left" and "right" dash panel vent . . . . .	92
1.6 Removing and installing windscreen defroster vent . . . . .	93
1.7 Checking vent frame . . . . .	93

1.8	Removing and installing air duct to defroster vent . . . . .	94
1.9	Heating, heater control and air ducts . . . . .	95
1.10	Removing and installing heater control . . . . .	100
1.11	Detaching and fitting Bowden cables from/on heater control . . . . .	104
1.12	Connection diagram for Bowden cables to the heater control . . . . .	104
1.13	Connection diagram for Bowden cables on the heater control . . . . .	105
1.14	Removing, installing and adjusting Bowden cables from/on the heater control . . . . .	105
1.15	Replacing the bulb for heater control . . . . .	107
1.16	Removing and installing fresh air blower -V2 . . . . .	108
1.17	Removing and installing series resistor -N24 for fresh air blower . . . . .	108
1.18	Removing and installing positioning motor for fresh/recirculated air flap -V154 . . . . .	109
1.19	Checking the function of the positioning motor for fresh/recirculated air flap -V154 and switch -E159 . . . . .	110
1.20	Removing and installing footwell vent . . . . .	112
1.21	Removing and installing dust and pollen filter . . . . .	113
1.22	Connection diagram for vacuum hoses for actuating the refrigerant shut-off valve . . . . .	114
1.23	Notes on heater in vehicles with map-controlled heating . . . . .	115
<b>2</b>	<b>Tools</b> . . . . .	<b>116</b>
2.1	Tools . . . . .	116
2.2	Special tools, testers, measuring instruments and auxiliary items required . . . . .	116
<b>3</b>	<b>Removing and installing heater</b> . . . . .	<b>117</b>
3.1	Removing and installing heater . . . . .	117
3.2	Removing and installing heating system heat exchanger . . . . .	122
<b>4</b>	<b>Servicing electrical additional heater - Vehicles with TDI engine</b> . . . . .	<b>123</b>
4.1	Servicing electrical additional heater - Vehicles with TDI engine . . . . .	123
4.2	Checking function of electrical additional heater . . . . .	123
<b>87 - Air conditioning</b> . . . . .		<b>125</b>
<b>1</b>	<b>Safety precautions when working on cars with air conditioners and when handling refrigerant</b> . . . . .	<b>125</b>
1.1	Safety precautions when working on cars with air conditioners and when handling refrigerant . . . . .	125
<b>2</b>	<b>Notes on general repairs</b> . . . . .	<b>127</b>
2.1	Notes on general repairs . . . . .	127
2.2	Notes on air conditioner in vehicles with map-controlled heating . . . . .	127
<b>3</b>	<b>Repairing refrigerant circuit</b> . . . . .	<b>129</b>
3.1	Repairing refrigerant circuit . . . . .	129
3.2	Air conditioner pressure switch -F129 . . . . .	135
3.3	Remove and install High-pressure sensor -G65 . . . . .	137
3.4	O-ring seals for refrigerant circuit . . . . .	137
3.5	Detach and re-attach compressor from/to bracket (4 cyl. petrol engine) . . . . .	138
3.6	Detach and re-attach compressor from/to bracket (4 cyl. petrol engine) . . . . .	138
<b>4</b>	<b>Repairing the air conditioner magnetic clutch -N25</b> . . . . .	<b>139</b>
4.1	Repairing the air conditioner magnetic clutch -N25 . . . . .	139
4.2	Sanden compressor . . . . .	140
4.3	"Zexel" compressor . . . . .	146
<b>5</b>	<b>Components for the control and regulation of the air conditioner (in the engine compartment)</b> . . . . .	<b>150</b>
5.1	Components for the control and regulation of the air conditioner (in the engine compartment) . . . . .	150
5.2	Removing and installing radiator fan control unit -J293 . . . . .	161
5.3	Checking condensation drain, removing and installing valve . . . . .	161
5.4	Removing and installing heat insulation for the expansion valve . . . . .	162
5.5	Connection diagram for vacuum hoses for actuating the refrigerant shut-off valve . . . . .	163
<b>6</b>	<b>Components for air conditioner control and regulation (in the passenger compartment)</b> . . . . .	<b>165</b>
6.1	Components for air conditioner control and regulation (in the passenger compartment) . . . . .	165

<b>6.2</b>	Removing and installing operating and display unit -E87 . . . . .	174
<b>6.3</b>	Removing and installing blower control unit -J126 . . . . .	178
<b>6.4</b>	Removing and installing footwell vent temperature sender -G192 . . . . .	178
<b>6.5</b>	Removing and installing centre vent temperature sensor -G191 . . . . .	179
<b>6.6</b>	Removing and installing fresh air blower -V2 . . . . .	179
<b>6.7</b>	Removing and installing sunlight penetration photosensor -G107 . . . . .	180
<b>6.8</b>	Removing and installing footwell vent . . . . .	181
<b>6.9</b>	Removing and installing footwell/defroster flap positioning motor -V85 . . . . .	181
<b>6.10</b>	Removing and installing temperature flap positioning motor - Remove and install -V68 . . . . .	182
<b>6.11</b>	Removing and installing central flap positioning motor -V70 . . . . .	182
<b>6.12</b>	Removing and installing dash panel temperature sensor -G56 . . . . .	183
<b>6.13</b>	Removing and installing dash panel temperature sensor blower -V42 . . . . .	184
<b>6.14</b>	Removing and installing fresh air intake temperature sensor -G89 . . . . .	185
<b>6.15</b>	Removing and installing air flow flap positioning motor -V71 . . . . .	185
<b>7</b>	<b>Checking air conditioner refrigeration capacity . . . . .</b>	<b>186</b>
<b>7.1</b>	Checking air conditioner refrigeration capacity . . . . .	186
<b>8</b>	<b>Servicing electrical additional heater - Vehicles with TDI engine 06.94 ä . . . . .</b>	<b>190</b>
<b>8.1</b>	Servicing electrical additional heater - Vehicles with TDI engine 06.94 ä . . . . .	190
<b>8.2</b>	Checking function of electrical additional heater . . . . .	190
<b>9</b>	<b>Repairing refrigerant circuit . . . . .</b>	<b>191</b>
<b>9.1</b>	Repairing refrigerant circuit . . . . .	191
<b>9.2</b>	Removing and installing fluid reservoir . . . . .	201
<b>9.3</b>	Removing and installing condenser . . . . .	201
<b>9.4</b>	Detach and re-attach refrigerant lines from/to expansion valve . . . . .	203
<b>9.5</b>	Removing and installing expansion valve . . . . .	203
<b>9.6</b>	Detach and re-attach refrigerant lines from/to compressor . . . . .	204
<b>9.7</b>	Removing and installing compressor . . . . .	204
<b>9.8</b>	Filling quantities . . . . .	205
<b>10</b>	<b>Tools . . . . .</b>	<b>205</b>
<b>10.1</b>	Tools . . . . .	205
<b>10.2</b>	Special tools, testers, measuring instruments and auxiliary items required . . . . .	205
<b>11</b>	<b>Removing and installing air conditioner (complete) . . . . .</b>	<b>206</b>
<b>11.1</b>	Removing and installing air conditioner (complete) . . . . .	206
<b>11.2</b>	Removing and installing the air conditioner heat exchanger . . . . .	212
<b>12</b>	<b>Dismantle and assemble air conditioner (version 1) . . . . .</b>	<b>213</b>
<b>12.1</b>	Dismantle and assemble air conditioner (version 1) . . . . .	213
<b>12.2</b>	Disassembling and assembling evaporator housing . . . . .	218
<b>13</b>	<b>Dismantle and assemble air conditioner (version 2) . . . . .</b>	<b>223</b>
<b>13.1</b>	Dismantle and assemble air conditioner (version 2) . . . . .	223
<b>13.2</b>	Removing and installing air conditioner attachment parts . . . . .	224
<b>13.3</b>	Removing and installing air conditioner electrical components . . . . .	227
<b>13.4</b>	Dismantling and assembling air conditioner . . . . .	231