

## Contents

<b>27</b>	<b>- Starter, Current supply</b>	<b>1</b>
1	<b>Battery</b>	<b>1</b>
1.1	Battery	1
1.2	Notes on battery handling	1
1.3	Removing battery - Audi A3 up to Model Year 2000	2
1.4	Removing battery - Audi A3 as of Model Year 2001	4
1.5	Removing battery - Audi S3	5
1.6	Installing battery	7
1.7	Battery with magic eye	9
1.8	Visual inspection	10
1.9	Checking electrolyte level	10
1.10	No-load voltage measurement	13
1.11	Checking specific gravity of electrolyte of all cells	14
1.12	Measuring voltage under load	16
1.13	Charging battery	17
2	<b>Removing and installing alternator</b>	<b>19</b>
2.1	Removing and installing alternator	19
2.2	1.6 l and 1.8 l engine	19
2.3	1.8l turbo engine - Audi A3	22
2.4	1.8l turbo engine - Audi S3	26
2.5	1.9l TDI engine - distributor-type injection pump	30
2.6	1.9l TDI engine - UIS	35
2.7	Replacing voltage regulator - Bosch alternator	39
2.8	Replacing voltage regulator - Valeo alternator	40
2.9	Removing and installing ribbed belt pulley without free-wheel	41
2.10	Removing and installing ribbed belt pulley with free-wheel	42
3	<b>Removing and installing starter</b>	<b>43</b>
3.1	Removing and installing starter	43
3.2	Vehicles with 4-cylinder petrol engine	43
3.3	Vehicles with automatic gearbox 09A	45
<b>90</b>	<b>- Gauges, Instruments</b>	<b>48</b>
1	<b>Dash panel insert - up to Model Year 1999</b>	<b>48</b>
1.1	Dash panel insert - up to Model Year 1999	48
1.2	"dEF" display on trip recorder	48
1.3	Removing and installing dash panel insert	48
1.4	Assignment of dash panel insert lamps - Model Year 1997	49
1.5	Assignment of dash panel insert lamps - as of Model Year 1998	50
1.6	Multi-pin connectors at dash panel insert	51
1.7	Assignment of contacts at multi-pin connectors at dash panel insert - Model Year 1997	52
1.8	Assignment of contacts at multi-pin connectors at dash panel insert - as of Model Year 1998	54
1.9	Connection assignment at fuel-gauge sender	57
1.10	Terminal assignment at coolant temperature sender -G2	59
1.11	Radio clock	60
2	<b>Dash panel insert - as of Model Year 2000</b>	<b>60</b>
2.1	Dash panel insert - as of Model Year 2000	60
2.2	"dEF" display on trip recorder	60
2.3	Removing and installing dash panel insert	60
2.4	Multi-pin connectors at dash panel insert	62
2.5	Assignment of contacts at multi-pin connectors at dash panel insert	62
2.6	Terminal assignment at coolant temperature sender -G2	66
2.7	Radio clock	66



<b>92 - Windscreen wipe and wash system</b> . . . . .	<b>68</b>
<b>1 Servicing windscreen wiper system</b> . . . . .	<b>68</b>
1.1 Servicing windscreen wiper system . . . . .	68
1.2 Removing and installing windscreen wiper system . . . . .	68
1.3 Adjusting park position of wiper blades . . . . .	71
1.4 Eliminating wiper judder . . . . .	72
<b>2 Servicing windscreen washer system</b> . . . . .	<b>73</b>
2.1 Servicing windscreen washer system . . . . .	73
2.2 Removing and installing washer fluid reservoir . . . . .	74
2.3 Removing and installing spray jets . . . . .	75
2.4 Adjusting spray jets . . . . .	76
<b>3 Servicing rear window wipe/wash system</b> . . . . .	<b>77</b>
3.1 Servicing rear window wipe/wash system . . . . .	77
3.2 Removing and installing rear wiper . . . . .	78
3.3 Removing and installing rear wiper motor . . . . .	81
3.4 Removing and installing spray jet . . . . .	84
3.5 Adjusting spray jet . . . . .	84
3.6 Adjusting park position of wiper blade . . . . .	85
3.7 Eliminating rear wiper judder . . . . .	85
3.8 Removing and installing washer fluid reservoir . . . . .	86
<b>4 Servicing headlight washer system</b> . . . . .	<b>86</b>
4.1 Servicing headlight washer system . . . . .	86
4.2 Removing and installing spray jets of headlight washer system . . . . .	87
4.3 Adjusting spray jets . . . . .	88
4.4 Removing and installing washer fluid reservoir . . . . .	88
<b>94 - Lights, Lamps, Switches - exterior</b> . . . . .	<b>89</b>
<b>1 Servicing headlights - up to Model Year 2000</b> . . . . .	<b>89</b>
1.1 Servicing headlights - up to Model Year 2000 . . . . .	89
1.2 Exploded view of halogen headlight . . . . .	90
1.3 Exploded view of gas-discharge headlight . . . . .	92
1.4 Removing and installing headlights . . . . .	95
1.5 Adjusting headlights (halogen headlights) . . . . .	97
1.6 Adjusting headlights (gas-discharge headlights) . . . . .	98
1.7 Preparation for headlight bulb replacement/replacement of headlight range control motor . . . . .	101
1.8 Replacing dipped beam bulb (halogen headlight) . . . . .	101
1.9 Replacing main beam bulb (halogen headlight) . . . . .	101
1.10 Replacing side light bulb (halogen headlight) . . . . .	102
1.11 Replacing gas-discharge lamp for dipped beam (gas-discharge headlight) . . . . .	103
1.12 Replacing main beam bulb (gas-discharge headlight) . . . . .	104
1.13 Replacing side light bulb (gas-discharge headlight) . . . . .	104
1.14 Replacing turn signal indicator bulb . . . . .	105
1.15 Removing and installing headlight range control motor . . . . .	106
1.16 Removing and installing gas-discharge lamp starter unit -N195 . . . . .	106
1.17 Installing repair set for headlight housing . . . . .	107
1.18 Resetting headlights for driving on left/ right (gas-discharge headlights) . . . . .	107
<b>2 Servicing headlights - as of Model Year 2001</b> . . . . .	<b>108</b>
2.1 Servicing headlights - as of Model Year 2001 . . . . .	108
2.2 Exploded view of halogen headlight . . . . .	109
2.3 Exploded view of gas-discharge headlight . . . . .	111
2.4 Removing and installing headlights . . . . .	114
2.5 Adjusting headlights (halogen headlights) . . . . .	116
2.6 Adjusting headlights (gas-discharge headlights) . . . . .	117
2.7 Preparation for headlight bulb replacement/replacement of headlight range control motor . . . . .	120

2.8	Replacing dipped beam bulb (halogen headlight) . . . . .	120
2.9	Replacing main beam bulb (halogen headlight) . . . . .	120
2.10	Replacing side light bulb (halogen headlight) . . . . .	121
2.11	Replacing gas-discharge lamp for dipped beam (gas-discharge headlight) . . . . .	121
2.12	Replacing main beam bulb (gas-discharge headlight) . . . . .	122
2.13	Replacing side light bulb (gas-discharge headlight) . . . . .	123
2.14	Replacing turn signal indicator bulb . . . . .	123
2.15	Removing and installing headlight range control motor . . . . .	124
2.16	Removing and installing gas-discharge lamp starter unit -N195 . . . . .	124
2.17	Installing repair set for headlight housing . . . . .	126
2.18	Resetting headlights for driving on left/ right . . . . .	126
<b>3</b>	<b>Servicing fog lights - up to Model Year 2000 . . . . .</b>	<b>127</b>
3.1	Servicing fog lights - up to Model Year 2000 . . . . .	127
3.2	Removing and installing fog lights (halogen headlights) . . . . .	127
3.3	Replacing fog light bulbs (halogen headlights) . . . . .	127
3.4	Adjusting fog lights (halogen headlights) . . . . .	128
3.5	Removing and installing fog lights (gas-discharge headlights) . . . . .	128
3.6	Replacing fog light bulbs (gas-discharge headlights) . . . . .	129
3.7	Adjusting fog lights (gas-discharge headlights) . . . . .	130
<b>4</b>	<b>Servicing fog lights - vehicles as of Model Year 2001 . . . . .</b>	<b>130</b>
4.1	Servicing fog lights - vehicles as of Model Year 2001 . . . . .	130
4.2	Removing and installing fog lights . . . . .	131
4.3	Replacing fog light bulbs . . . . .	132
4.4	Adjusting fog lights . . . . .	133
<b>5</b>	<b>Side-mounted turn signal indicators . . . . .</b>	<b>134</b>
5.1	Side-mounted turn signal indicators . . . . .	134
5.2	Removing and installing side-mounted turn signal indicator . . . . .	134
<b>6</b>	<b>Servicing rear lights . . . . .</b>	<b>135</b>
6.1	Servicing rear lights . . . . .	135
6.2	Exploded view . . . . .	135
6.3	Removing and installing rear light . . . . .	136
6.4	Replacing bulbs for rear light . . . . .	137
<b>7</b>	<b>Servicing high-level brake light . . . . .</b>	<b>137</b>
7.1	Servicing high-level brake light . . . . .	137
7.2	Removing and installing high-level brake light . . . . .	138
<b>8</b>	<b>Servicing number plate light . . . . .</b>	<b>138</b>
8.1	Servicing number plate light . . . . .	138
8.2	Removing and installing number plate light . . . . .	139
<b>9</b>	<b>Steering column switch . . . . .</b>	<b>140</b>
9.1	Steering column switch . . . . .	140
9.2	Safety precautions when working on airbag . . . . .	140
9.3	Removing and installing airbag unit . . . . .	140
9.4	Removing and installing steering column switch . . . . .	140
9.5	Terminal assignment at steering column switch . . . . .	143
<b>10</b>	<b>Servicing lock cylinder and ignition/starter switch . . . . .</b>	<b>146</b>
10.1	Servicing lock cylinder and ignition/starter switch . . . . .	146
10.2	Removing and installing lock cylinder . . . . .	146
10.3	Removing and installing ignition/starter switch . . . . .	148
10.4	Connection assignment at ignition/starter switch . . . . .	148
<b>11</b>	<b>Servicing parking aid . . . . .</b>	<b>149</b>
11.1	Servicing parking aid . . . . .	149
11.2	Exploded view of parking aid . . . . .	150
11.3	Removing and installing parking aid control unit -J446 . . . . .	150
11.4	Removing and installing rear parking aid warning buzzer -H15 . . . . .	151
11.5	Removing and installing rear parking aid sender . . . . .	152



<b>12</b>	<b>Servicing automatic headlight range control</b> .....	<b>152</b>
12.1	Servicing automatic headlight range control .....	152
12.2	Exploded view of automatic headlight range control .....	153
12.3	Removing and installing headlight range control unit -J431 - 3-door model .....	154
12.4	Removing and installing headlight range control unit -J431 - 5-door model .....	155
<b>13</b>	<b>Servicing ultrasonic interior monitor</b> .....	<b>156</b>
13.1	Servicing ultrasonic interior monitor .....	156
13.2	Removing and installing ultrasonic sensors for interior monitor .....	156
13.3	Removing and installing interior monitor control unit .....	157
<b>96</b>	<b>- Lights, Lamps, Switches - interior</b> .....	<b>159</b>
<b>1</b>	<b>Servicing switches</b> .....	<b>159</b>
1.1	Servicing switches .....	159
1.2	Removing and installing switches in centre console - up to Model Year 2000 .....	159
1.3	Removing and installing switches in centre console - as of Model Year 2001 .....	160
1.4	Removing and installing front seat heating switch - up to Model Year 2000 .....	161
1.5	Removing and installing front seat heating switch - as of Model Year 2001 .....	161
1.6	Removing and installing light switch .....	162
1.7	Removing and installing adjuster for manual headlight range control .....	163
1.8	Removing and installing switch for glove box light .....	163
1.9	Removing and installing function selection switch II -E272 .....	164
1.10	Removing and installing mirror adjustment switch - 3-door model .....	165
1.11	Removing and installing mirror adjustment switch - 5-door model .....	166
1.12	Removing and installing window lifter switch - 3-door model .....	167
1.13	Removing and installing driver's window lifter switch - 5-door model .....	167
1.14	Removing and installing front passenger's window lifter switch - 5-door model .....	168
1.15	Removing and installing rear door window lifter switch .....	169
1.16	Removing and installing sun roof switch .....	170
1.17	Removing and installing door contact switch .....	170
1.18	Removing and installing front central locking switch .....	170
1.19	Removing and installing button for interior monitor .....	171
1.20	Removing and installing tailgate/boot lid contact switch - up to Model Year 2000 .....	171
1.21	Removing and installing tailgate/boot lid contact switch - as of Model Year 2001 .....	172
<b>2</b>	<b>Servicing immobilizer</b> .....	<b>172</b>
2.1	Servicing immobilizer .....	172
2.2	Defective transponder and/or loss of key .....	172
2.3	Replacing reader coil .....	173
2.4	Procedure for replacing lock set or dash panel insert .....	173
2.5	System test .....	174
<b>3</b>	<b>Servicing interior lights</b> .....	<b>174</b>
3.1	Servicing interior lights .....	174
3.2	Removing and installing front interior light/reading light - up to Model Year 1999 .....	175
3.3	Replacing bulbs for front interior light/reading light - up to Model Year 1999 .....	175
3.4	Removing and installing front interior light/reading light - as of Model Year 2000 .....	176
3.5	Replacing bulbs for front interior light - as of Model Year 2000 .....	178
3.6	Replacing bulbs for front reading light - as of Model Year 2000 .....	179
3.7	Removing and installing rear interior light - up to Model Year 1999 .....	180
3.8	Replacing bulb for rear interior light - up to Model Year 1999 .....	181
3.9	Removing and installing rear interior light/reading light - as of Model Year 2000 .....	181
3.10	Replacing bulb for rear interior light/reading light - as of Model Year 2000 .....	182
3.11	Removing and installing luggage compartment lights .....	182
3.12	Removing and installing glove box light .....	183
3.13	Removing and installing make-up mirror light .....	183
3.14	Removing and installing door safety light and entry light .....	184
<b>4</b>	<b>Servicing lock cylinder heater</b> .....	<b>185</b>
4.1	Servicing lock cylinder heater .....	185

4.2	Removing and installing lock cylinder heater control unit . . . . .	185
<b>5</b>	<b>Servicing horns . . . . .</b>	<b>186</b>
5.1	Servicing horns . . . . .	186
5.2	Removing and installing horn . . . . .	186
<b>6</b>	<b>Servicing connection socket for towing hitch . . . . .</b>	<b>187</b>
6.1	Servicing connection socket for towing hitch . . . . .	187
6.2	Removing and installing connection socket for towing hitch . . . . .	187
6.3	Terminal assignment at connection socket for towing hitch . . . . .	188
<b>97 - Wiring . . . . .</b>		<b>189</b>
<b>1</b>	<b>Relay carriers, fuse carriers . . . . .</b>	<b>189</b>
1.1	Relay carriers, fuse carriers . . . . .	189
1.2	Removing and installing fuse box for main fuse . . . . .	189
1.3	Removing and installing fuse box . . . . .	190
1.4	Removing and installing central electrics and 13-position relay carrier . . . . .	192
1.5	Left connector point . . . . .	193
1.6	Right connector point . . . . .	194
1.7	Relay carrier at bulkhead on left . . . . .	194
<b>2</b>	<b>Wiring harness and connector repair . . . . .</b>	<b>195</b>
2.1	Wiring harness and connector repair . . . . .	195
2.2	General . . . . .	195
2.3	Repairing 0.22 mm <sup>2</sup> / 0.35 mm <sup>2</sup> wire . . . . .	196
2.4	Safety precautions for wiring harness and connector repair . . . . .	197
2.5	Replacing aerial wires . . . . .	197