

## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Technical data</b> .....	<b>1</b>
1.1 Technical data .....	1
1.2 PR No./brake assignment .....	1
1.3 Brakes .....	2
<b>2 Brake test</b> .....	<b>3</b>
2.1 Brake test .....	3
2.2 General .....	3
2.3 Front-wheel drive vehicles .....	3
2.4 Four-wheel drive vehicles (Haldex coupling) .....	3
<b>3 Brake fluid</b> .....	<b>4</b>
3.1 Brake fluid .....	4
3.2 General .....	4
<b>45 - Anti-locking brake system</b> .....	<b>6</b>
<b>1 General information on anti-locking brake system</b> .....	<b>6</b>
1.1 General information on anti-locking brake system .....	6
1.2 Notes on ABS repair work .....	6
<b>2 ABS/ESP ITT Mark 20</b> .....	<b>7</b>
2.1 ABS/ESP ITT Mark 20 .....	7
2.2 Exploded view of components .....	7
<b>3 Removing and installing ABS/ESP ITT Mark 20 system components</b> .....	<b>13</b>
3.1 Removing and installing ABS/ESP ITT Mark 20 system components .....	13
3.2 Removing and installing brake light switch (square housing) .....	13
3.3 Removing and installing brake light switch (round housing) .....	14
3.4 Removing and installing lateral acceleration sender -G200 and yaw rate sender -G202 ..	15
3.5 Removing and installing longitudinal acceleration sender -G251 .....	17
3.6 Removing and installing steering angle sender -G85 .....	18
3.7 Removing and installing brake pressure sender .....	20
<b>4 ABS/ESP ITT Mark 20 control unit and hydraulic unit</b> .....	<b>22</b>
4.1 ABS/ESP ITT Mark 20 control unit and hydraulic unit .....	22
4.2 Exploded view .....	22
4.3 Removing and installing control unit and hydraulic unit .....	24
<b>5 ABS/ESP ITT Mark 20 system components at front wheels</b> .....	<b>30</b>
5.1 ABS/ESP ITT Mark 20 system components at front wheels .....	30
5.2 Exploded view .....	30
5.3 Removing and installing speed sensor .....	32
5.4 Checking rotor .....	32
5.5 Replacing speed sensor wire .....	33
<b>6 ABS/ESP ITT Mark 20 system components at rear wheels for front-wheel drive vehicles</b> ..	<b>38</b>
6.1 ABS/ESP ITT Mark 20 system components at rear wheels for front-wheel drive vehicles ..	38
6.2 Exploded view .....	38
6.3 Removing and installing speed sensor .....	40
6.4 Checking rotor .....	40
6.5 Replacing speed sensor wire .....	41
<b>7 ABS/ESP ITT Mark 20 system components at rear wheels for four-wheel drive vehicles</b> ..	<b>44</b>
7.1 ABS/ESP ITT Mark 20 system components at rear wheels for four-wheel drive vehicles ..	44
7.2 Exploded view .....	44
7.3 Removing and installing speed sensor .....	46
7.4 Checking rotor .....	47
7.5 Replacing speed sensor wire .....	47
<b>8 ABS/ESP ITT Mark 60</b> .....	<b>50</b>



8.1	ABS/ESP ITT Mark 60 . . . . .	50
8.2	Exploded view of components . . . . .	50
<b>9</b>	<b>Removing and installing ABS/ESP ITT Mark 60 system components . . . . .</b>	<b>57</b>
9.1	Removing and installing ABS/ESP ITT Mark 60 system components . . . . .	57
9.2	Removing and installing brake light switch . . . . .	57
9.3	Removing and installing lateral acceleration sender -G200 and yaw rate sender -G202 up to approx. 08.01 . . . . .	58
9.4	Removing and installing longitudinal acceleration sender -G251 up to approx. 08.01 . . . . .	60
9.5	Removing and installing ESP sensor unit . . . . .	60
9.6	Removing and installing steering angle sender -G85 . . . . .	61
9.7	Removing and installing brake pressure sender -1- -G201 . . . . .	63
<b>10</b>	<b>ABS/ESP ITT Mark 60 control unit and hydraulic unit . . . . .</b>	<b>66</b>
10.1	ABS/ESP ITT Mark 60 control unit and hydraulic unit . . . . .	66
10.2	Exploded view . . . . .	66
10.3	Removing and installing control unit and hydraulic unit . . . . .	69
<b>11</b>	<b>ABS/ESP ITT Mark 60 system components at front wheels . . . . .</b>	<b>73</b>
11.1	ABS/ESP ITT Mark 60 system components at front wheels . . . . .	73
11.2	Exploded view . . . . .	74
11.3	Removing and installing speed sensor . . . . .	75
11.4	Checking rotor . . . . .	75
11.5	Replacing speed sensor wire . . . . .	76
<b>12</b>	<b>ABS/ESP ITT Mark 60 system components at rear wheels for front-wheel drive vehicles . . . . .</b>	<b>81</b>
12.1	ABS/ESP ITT Mark 60 system components at rear wheels for front-wheel drive vehicles . . . . .	81
12.2	Exploded view . . . . .	81
12.3	Removing and installing speed sensor . . . . .	83
12.4	Checking rotor . . . . .	83
12.5	Replacing speed sensor wire . . . . .	84
<b>13</b>	<b>ABS/ESP ITT Mark 60 system components at rear wheels for four-wheel drive vehicles . . . . .</b>	<b>87</b>
13.1	ABS/ESP ITT Mark 60 system components at rear wheels for four-wheel drive vehicles . . . . .	87
13.2	Exploded view . . . . .	87
13.3	Removing and installing speed sensor . . . . .	89
13.4	Checking rotor . . . . .	90
13.5	Replacing speed sensor wire . . . . .	90
<b>46</b>	<b>- Brakes, Brake mechanics . . . . .</b>	<b>93</b>
<b>1</b>	<b>Servicing front brake . . . . .</b>	<b>93</b>
1.1	Servicing front brake . . . . .	93
1.2	Exploded view of front brake FS 3 . . . . .	94
1.3	Removing and installing brake pads - Front brake FS 3 . . . . .	98
1.4	Removing and installing brake caliper - Front brake FS 3 . . . . .	101
1.5	Exploded view of front brake FN 3 . . . . .	102
1.6	Removing and installing brake pads - Front brake FN 3 . . . . .	107
1.7	Removing and installing brake caliper - Front brake FN 3 . . . . .	111
<b>2</b>	<b>Servicing rear brake . . . . .</b>	<b>112</b>
2.1	Servicing rear brake . . . . .	112
2.2	Exploded view of rear brake for front-wheel drive vehicles . . . . .	113
2.3	Removing and installing brake pads - front-wheel drive vehicles . . . . .	117
2.4	Removing and installing brake caliper - front-wheel drive vehicles . . . . .	119
2.5	Exploded view of rear brake for four-wheel drive vehicles . . . . .	121
2.6	Removing and installing brake pads - four-wheel drive vehicles . . . . .	126
2.7	Removing and installing brake caliper - four-wheel drive vehicles . . . . .	128
<b>3</b>	<b>Handbrake . . . . .</b>	<b>130</b>
3.1	Handbrake . . . . .	130
3.2	Exploded view of handbrake . . . . .	130
3.3	Removing and installing handbrake cable - front-wheel drive vehicles . . . . .	132
3.4	Removing and installing handbrake cable - four-wheel drive vehicles . . . . .	134

3.5	Adjusting handbrake . . . . .	136
<b>4</b>	<b>Brake pedal . . . . .</b>	<b>138</b>
4.1	Brake pedal . . . . .	138
4.2	Exploded view of brake pedal (LHD) . . . . .	138
4.3	Exploded view of brake pedal (RHD) . . . . .	141
4.4	Removing and installing brake pedal . . . . .	144
4.5	Separating brake pedal from brake servo . . . . .	145
<b>47</b>	<b>Brakes, Brake hydraulics . . . . .</b>	<b>148</b>
<b>1</b>	<b>High and low-pressure test . . . . .</b>	<b>148</b>
1.1	High and low-pressure test . . . . .	148
<b>2</b>	<b>Servicing front brake caliper . . . . .</b>	<b>149</b>
2.1	Servicing front brake caliper . . . . .	149
2.2	Exploded view of brake caliper FS 3 . . . . .	149
2.3	Exploded view of brake caliper FN 3 . . . . .	151
2.4	Removing and installing piston for front brake caliper . . . . .	153
<b>3</b>	<b>Servicing rear brake caliper . . . . .</b>	<b>155</b>
3.1	Servicing rear brake caliper . . . . .	155
3.2	Exploded view . . . . .	155
3.3	Removing and installing piston for rear brake caliper . . . . .	158
<b>4</b>	<b>Bleeding brake system - ABS/ESP ITT Mark 20 . . . . .</b>	<b>160</b>
4.1	Bleeding brake system - ABS/ESP ITT Mark 20 . . . . .	160
4.2	Bleeding brake system using brake filling and bleeding appliance VAS 5234 or V.A.G 1869 A . . . . .	161
4.3	Bleeding brake system without brake filling and bleeding appliance . . . . .	162
4.4	Bleeding brake system if brake fluid reservoir has run empty . . . . .	162
<b>5</b>	<b>Bleeding brake system - ITT ABS/ESP Mark 60 . . . . .</b>	<b>167</b>
5.1	Bleeding brake system - ITT ABS/ESP Mark 60 . . . . .	167
5.2	Bleeding brake system using brake filling and bleeding appliance VAS 5234 or V.A.G 1869 A . . . . .	168
5.3	Bleeding brake system without brake filling and bleeding appliance . . . . .	169
5.4	Bleeding brake system if brake fluid reservoir has run empty . . . . .	169
<b>6</b>	<b>Vacuum booster pump . . . . .</b>	<b>174</b>
6.1	Vacuum booster pump . . . . .	174
6.2	Checking vacuum pump for brake -V192 . . . . .	174
6.3	Removing and installing vacuum pump for brake -V192 . . . . .	175
6.4	Removing and installing vacuum pump - Vehicles with distributor-type injection pump . . . . .	176
6.5	Removing and installing tandem pump - Vehicles with UIS engine . . . . .	177
<b>7</b>	<b>Brake servo/brake master cylinder - LHD . . . . .</b>	<b>180</b>
7.1	Brake servo/brake master cylinder - LHD . . . . .	180
7.2	Exploded view . . . . .	180
7.3	Removing and installing brake master cylinder . . . . .	185
7.4	Removing and installing brake servo . . . . .	188
<b>8</b>	<b>Brake servo/brake master cylinder - RHD . . . . .</b>	<b>189</b>
8.1	Brake servo/brake master cylinder - RHD . . . . .	189
8.2	Exploded view . . . . .	190
8.3	Removing and installing brake master cylinder . . . . .	193
8.4	Removing and installing brake servo . . . . .	195
<b>9</b>	<b>Brake pipes and brake hoses . . . . .</b>	<b>199</b>
9.1	Brake pipes and brake hoses . . . . .	199
9.2	Removing and installing brake pipes and brake hoses . . . . .	199