



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Technical data</b>	<b>1</b>
1.1 Engine number	1
1.2 Engine characteristics	1
<b>10 - Engine - Assembly and Disassembly</b>	<b>3</b>
<b>1 Engine - remove and install</b>	<b>3</b>
1.1 Removal - recommendations	4
1.2 Engine - fasten to assembly stand	9
1.3 Installation notes	9
1.4 Tightening torques	10
1.5 Engine and gearbox support set - align	11
1.6 Power-drive unit supports	12
1.7 Additional notes and installation works in vehicles with air conditioning	13
<b>13 - Crankshaft, pistons</b>	<b>14</b>
<b>1 Engine - assembly and disassembly</b>	<b>14</b>
1.1 Seal lid - replace	18
1.2 Poly-V belt (elastic) - remove and install	18
<b>2 Crankshaft and flywheel flanges - remove and install</b>	<b>22</b>
2.1 Crankshaft seal (pulley side) - replace	24
2.2 Crankshaft flange (flywheel side) with Engine speed sensor G28 rotor - replace	26
<b>3 Crankshaft - remove and install</b>	<b>35</b>
3.1 Identifying engine bearing shells	36
3.2 Colour codes	36
3.3 Crankshaft dimensions	36
<b>4 Pistons and connecting rods - removal and installation</b>	<b>38</b>
4.1 Piston and cylinder dimensions	41
<b>15 - Cylinder head, valve control mechanism</b>	<b>43</b>
<b>1 Cylinder head - assembly and disassembly</b>	<b>43</b>
1.1 Toothed belt semi-automatic tensioning pulley - check	46
1.2 Toothed belt - remove and install, adjust	48
1.3 Cylinder head - remove and install	52
1.4 Compression - check	58
<b>2 Camshaft - repair</b>	<b>61</b>
2.1 Camshaft - check axial clearance	63
2.2 Valve seat - trim	64
2.3 Camshaft seal - replace	66
2.4 Camshaft and cylinder head cover - removal and installation	69
2.5 Valve guides - check	72
2.6 Valve rod sealant - replacement	73
<b>17 - Lubrication</b>	<b>77</b>
<b>1 Lubrication system components - remove and install</b>	<b>77</b>
1.1 Crankcase - remove and install	80
1.2 Oil filter - replace	82
1.3 Oil pump - remove and install	84
1.4 Oil pressure and Oil pressure switch F1 - check	87
<b>19 - Cooling system</b>	<b>89</b>
<b>1 Cooling system components - remove and install</b>	<b>89</b>



1.1	Cooling system components, body side	90
1.2	Cooling system components, engine side	91
1.3	Hose connection diagram for cooling system	94
1.4	Cooling system - drainage and replenishment	95
1.5	Radiator - remove and install	98
1.6	Water pump - remove and install	100
<b>20</b>	<b>- Supply system - fuel reservoir, fuel pump</b>	<b>102</b>
<b>1</b>	<b>Fuel supply system components - removal and installation</b>	<b>102</b>
1.1	Fuel tank components with accessories and fuel filter - removal and installation	103
1.2	Safety measures regarding work on the fuel supply systems	105
1.3	Cleaning rules	106
1.4	Cold start system components - remove and install	106
1.5	Fuel pump (pre-supply pump) G6 - remove and install	107
1.6	Fuel level sensor G - remove and install	110
1.7	Fuel reservoir - remove and install	111
1.8	Fuel pump (pre-supply pump) G6 - check	113
<b>2</b>	<b>Engine power electronic adjustment (electronic accelerator) - check</b>	<b>121</b>
2.1	Electronic accelerator system operation	121
<b>3</b>	<b>Activated charcoal filter system</b>	<b>123</b>
3.1	Operation	123
3.2	Activated charcoal filter system components - repair	124
3.3	Fuel tank ventilation - check	124
<b>24</b>	<b>- Supply system - fuel injection</b>	<b>126</b>
<b>1</b>	<b>Injection system - repair</b>	<b>126</b>
1.1	General instructions regarding the injection system	126
1.2	Component location	126
1.3	Injection components - remove and install	128
1.4	Intake manifold - remove and install	131
1.5	Fuel distributor with injectors - removal and installation	132
1.6	Air filter - disassembly and assembly	132
1.7	Air filter - remove and install	133
1.8	Safety measures	134
1.9	Cleaning rules	135
1.10	Technical data	135
<b>2</b>	<b>Component checks</b>	<b>137</b>
2.1	Injection valves - check	137
2.2	Residual pressure and fuel pressure regulator - check	140
<b>3</b>	<b>READINESS code</b>	<b>144</b>
3.1	Creating and Interpreting the READINESS code	144
<b>4</b>	<b>Engine control unit J623</b>	<b>145</b>
4.1	Engine control unit J623 - remove and install	145
4.2	Adjust components	145
4.3	Check the event memory in the Engine control unit J623 and delete it	147
<b>26</b>	<b>- Exhaust system</b>	<b>149</b>
<b>1</b>	<b>Exhaust system components - remove and install</b>	<b>149</b>
1.1	Intake manifold with catalytic converter, front exhaust manifold, intermediate silencer and installation parts	150
1.2	Rear muffler with supports	151
<b>28</b>	<b>- Chamber pre-heating system</b>	<b>153</b>
<b>1</b>	<b>Ignition system: repair</b>	<b>153</b>
1.1	General instructions regarding the ignition system	153



1.2	Ignition system components - remove and install .....	153
1.3	Safety measures .....	155
1.4	Test data, spark plugs .....	155