



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 gearbox identification</b>	<b>1</b>
1.1 Location on gearbox	1
1.2 Prefix, correspondence, gear ratio, filling volume	2
<b>2 gearbox assembly scheme</b>	<b>4</b>
2.1 Nomenclature	4
2.2 Gear ratios	5
<b>3 Gear ratio calculation“1”</b>	<b>6</b>
<b>4 General repair instructions</b>	<b>7</b>
4.1 gearbox	7
4.2 Gaskets and retainers	7
4.3 Screws, nuts	8
4.4 Roller Bearings	8
4.5 Adjustment shims	8
4.6 Synchronizer rings	9
<b>30 - Clutch</b>	<b>10</b>
<b>1 Control system - repair</b>	<b>10</b>
1.1 I - Command pedals - assembly overview	10
1.2 Clutch pedal switch F36 - remove and install	12
1.3 Clutch pedal return spring - remove and install	13
1.4 Clutch pedal support - remove and install	15
1.5 Clutch pedal - remove install	18
1.6 II - Hydraulic system - assembly overview	20
1.7 Transmitting cylinder - clutch hydraulic drive - remove and install	21
1.8 Clutch slave cylinder - remove and install	23
1.9 Clutch system - bleed	24
<b>2 Clutch drive mechanism - repair</b>	<b>26</b>
<b>3 Clutch - repair</b>	<b>28</b>
<b>34 - Controls, housing</b>	<b>31</b>
<b>1 Shift mechanism - repair</b>	<b>31</b>
1.1 Shift mechanism - installation position	31
1.2 Shift mechanism - (version 1)	32
1.3 Shift mechanism - (version 2)	33
1.4 I - Drive cables	33
1.5 II - Handle and boot on the gear lever - assembly overview	39
1.6 Handle and boot on the gear lever - remove and install	39
1.7 III - Gear lever and mechanism - repair	41
1.8 Gearshift mechanism - remove and install	44
1.9 Gear selection mechanism - adjust	47
<b>2 gearbox - remove and install</b>	<b>51</b>
2.1 Removal	53
2.2 Installation	60
2.3 Tightening torques	65
<b>3 gearbox oil level - check and replenish</b>	<b>67</b>
<b>4 gearbox - disassemble and assemble</b>	<b>69</b>
4.1 gearbox - assembly overview	70
4.2 I - Gearbox housing cover and 5th gear	71
4.3 II - Clutch housing	72
4.4 III - Input shaft, planet pinion, differential, selection mechanism and selector forks	73



4.5	Input shaft, planet pinion, differential, selection mechanism and selector forks - disassemble and assemble	75
5	<b>Gearbox and clutch housings - repair</b>	<b>83</b>
6	<b>Gear selection mechanism - disassemble and assemble</b>	<b>89</b>
7	<b>Selector forks - disassemble and assemble</b>	<b>92</b>
<b>35 - Gears, shafts</b>		<b>97</b>
1	<b>Input shaft - disassemble and assemble</b>	<b>97</b>
2	<b>Planet pinion - disassemble and assemble</b>	<b>108</b>
<b>39 - Final drive - differential</b>		<b>116</b>
1	<b>Retainer for the drive flange - replace</b>	<b>116</b>
1.1	Left drive flange retainer (left side) - replace	116
1.2	Drive flange retainer (right side) - replace	119
2	<b>Differential - repair</b>	<b>122</b>
2.1	Differential - disassemble and assemble	122
2.2	Differential - adjust	130