



Contents

00 - Technical data	1
1 Vehicle identification data	1
1.1 Vehicle identification number (VIN) - localization	1
1.2 Destructive labels (Brazil only) - VIS	1
1.3 Destructive labels (Brazil only) - VIS - replacement	2
1.4 Front panel label - location	2
1.5 Body identification plate	3
1.6 Identification number - corrosion protection	4
2 Zinc-coated body parts	5
3 High-strength body plat	6
4 Foam parts/support	11
5 Body clearance dimensions	14
5.1 Front body section	14
5.2 Front body section (Saveiro)	17
5.3 Central body section (4-door Gol)	18
5.4 Central body section (2-door Gol)	20
5.5 Body - central section (Saveiro)	21
5.6 Rear body section (Gol)	22
5.7 Rear body section (Voyage)	24
5.8 Rear body section (Saveiro)	27
6 Body dimensions	30
6.1 Body - front section	30
6.2 Body - central section (4-door Gol and Voyage)	39
6.3 Body - central section (2-door Gol)	46
6.4 Body - central section (Saveiro)	49
6.5 Body - rear section (Gol)	54
6.6 Body - rear section (Voyage)	57
6.7 Body - rear section (Saveiro extended cab)	62
6.8 Body - rear section (Saveiro extended cab)	64
6.9 Body - rear section (Saveiro single cab)	66
6.10 Body - rear section (All)	69
6.11 Body - lower front section	70
6.12 Body - central lower section (Gol and Voyage)	74
6.13 Body - central lower section (Saveiro)	76
6.14 Body - Rear lower section (Gol)	78
6.15 Body - rear lower section (Voyage)	81
6.16 Body - rear lower section (Saveiro)	83
50 - Body - front	85
1 Engine support (engine support, right side) - replace	85
1.1 Remove	85
1.2 Install	86
2 Suspension wedges (Saveiro) - replace	88
2.1 Remove	88
2.2 Install	89
3 Hinge support - replace	90
3.1 Remove	90
3.2 Install	91
4 Wheel case (upper part) - replace	93
4.1 Remove	93
4.2 Install	94



5	Wheel housing reinforcement - replace	96
5.1	Remove	96
5.2	Install	98
6	Front wheel arch - replace	100
6.1	Remove	100
6.2	Install	101
7	Front wheel housing - partial part - replace	103
7.1	Remove	103
7.2	Install	104
8	Front longitudinal member - replace	107
8.1	Remove	107
8.2	Install	108
9	Front longitudinal member - partial part - replace	110
9.1	Remove	110
9.2	Install	111
10	Fastening support for the front panel - replace	113
10.1	Remove	113
10.2	Install	114
11	Threads of the assembly mounting fastening points - repair	115
11.1	Thread - repair by inserting new thread	117
51 - Body - centre	119	
1	Roof (Gol) - replace	119
1.1	Remove	119
1.2	Install	121
2	Roof (Voyage) - replace	124
2.1	Remove	124
2.2	Install	125
3	Roof (Saveiro - extended cab) - replace	128
3.1	Remove	128
3.2	Install	129
4	Roof (Saveiro - extended cab) - replace	133
4.1	Remove	133
4.2	Install	134
5	Roof (Saveiro - single cab) - replace	138
5.1	Remove	138
5.2	Install	139
6	Front roof cross member - replace	143
6.1	Remove	143
6.2	Install	144
7	Roof reinforcement - replace	145
7.1	Remove	145
7.2	Welding	146
8	Rear roof cross member (Gol) - replace	147
8.1	Remove	147
8.2	Install	148
9	Rear roof cross member (Voyage) - replace	150
9.1	Remove	150
9.2	Install	151
10	Rear roof cross member (Saveiro - single cab) - replace	153
10.1	Remove	153
10.2	Install	154
11	Rear roof cross member (Saveiro - extended cab) - replace	157



11.1	Remove	157
11.2	Install	158
12	Rear roof cross member (Saveiro - extended cab) - replace	160
12.1	Remove	160
12.2	Install	161
13	Side panel (partial part - 2-door Gol) - replace	163
13.1	Remove	163
13.2	Install	165
14	Pillar A - replace	172
14.1	Remove	172
14.2	Install 1	174
15	Internal section of A pillar - replace	177
15.1	Remove	177
15.2	Install	179
16	Pillar B - external section (Gol and Voyage) - replace	182
16.1	Remove	182
16.2	Install	183
17	B-pillar (2-door Gol - internal section) - replace	185
17.1	Remove	185
17.2	Install	186
18	Pillar B - internal section (Gol and Voyage) - replace	190
18.1	Remove	190
18.2	Install	191
19	B-Pillar - internal section (Saveiro - extended cab) - replace	193
19.1	Remove	193
19.2	Install	194
20	Pillar B - internal section (Saveiro - extended cab) - replace	196
20.1	Remove	196
20.2	Install	197
21	B-Pillar reinforcement (Saveiro - extended cab) - replace	199
21.1	Remove	199
21.2	Install	200
22	Pillar C - internal section (Saveiro - extended cab) - replace	202
22.1	Remove	202
22.2	Install	203
23	External side panel reinforcement (Saveiro) - replace	205
23.1	Remove	205
23.2	Install	206
24	Lower Longitudinal member - external section (Gol and Voyage) - replace	208
24.1	Remove	208
24.2	Install	210
25	Lower longitudinal member (2-door Gol - external section) - replace	213
25.1	Remove	213
25.2	Install	215
26	Lower longitudinal member reinforcement (2-door Gol) - replace	219
26.1	Remove	219
26.2	Install	221
27	Lower longitudinal member reinforcement (Gol and Voyage) - replace	225
27.1	Remove	225
27.2	Install	226
28	Floor - partial part - replace	229
28.1	Remove	229
28.2	Install	232



53 - Body - rear	236
1 Rear panel (with rear cross member - Gol) - replace	236
1.1 Remove	236
1.2 Install	238
2 Rear panel (with rear cross member - Voyage) - replace	241
2.1 Remove	241
2.2 Install	244
3 Rear cross member (Gol) - replace	248
3.1 Remove	248
3.2 Install	249
4 Luggage compartment floor complement reinforcement (Voyage) - replace	251
4.1 Remove	251
4.2 Install	252
5 Tail light housing (Gol) - replace	254
5.1 Remove	254
5.2 Install	255
6 Tail light housing (Voyage) - replace	257
6.1 Remove	257
6.2 Install	258
7 Tail light housing (Saveiro) - replace	260
7.1 Remove	260
7.2 Install	261
8 Bucket floor reinforcement (Saveiro) - replace	263
8.1 Remove	263
8.2 Install	264
9 Luggage compartment floor (partial - Gol) - replace	266
9.1 Remove	266
9.2 Install	268
10 Luggage compartment floor complement (Voyage) - replace	270
10.1 Remove	270
10.2 Install	271
11 Rear longitudinal member (partial part - Gol) - replace	273
11.1 Remove	273
11.2 Install	274
12 Rear longitudinal member (partial part - Voyage) - replace	277
12.1 Remove	277
12.2 Install	278
13 Rear longitudinal member (partial part - Saveiro) - replace	280
13.1 Remove	280
13.2 Install	281
14 Side panel (partial part - 4-door Gol) - replace	283
14.1 Remove	283
14.2 Install	285
15 Side panel (partial part - Voyage) - replace	292
15.1 Remove	292
15.2 Install	296
16 Side panel (partial part - Saveiro - extended cab) - replace	304
16.1 Remove	304
16.2 Install	307
17 Side panel (partial part - Saveiro - extended cab) - replace	312
17.1 Remove	312
17.2 Install	315



18	Side panel (partial part - Saveiro - extended cab) - replace	320
18.1	Remove	320
18.2	Install	323
19	Wheel arch (2-door Gol - external section) - replace	328
19.1	Remove	328
19.2	Install	332
20	Spare wheel housing (Gol and Voyage) - replace	339
20.1	Remove	339
20.2	Install	340
21	Cargo compartment floor (partial - Saveiro) - replace	342
21.1	Remove	342
21.2	Install	343